



## Room-Temperature Synthesis of Cobalt Nanoparticles by Electroless Deposition in Aqueous Solution

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Metallic Co nanoparticles of 24–110 nm diameters are prepared by electroless deposition (chemical reduction) in an aqueous solution at room temperature. The reduction process is monitored by an in situ measurement of a mixed potential. The mixed potential, which is above the redox potential of a Co(II)/Co redox pair, drops by the addition of the nucleating agent H<sub>2</sub>PtCl<sub>6</sub> and also decreases with an increase in the H<sub>2</sub>PtCl<sub>6</sub> concentration. Smaller Co nanoparticles are formed. In the smaller particle size, the fraction of the face-centered cubic Co phase increases, and the hexagonal close-packed Co phase decreases.  
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Co nanoparticles have great scientific and technological importance due to their unique properties that are different from the bulk.<sup>1-4</sup> The formation of Co nanoparticles has been extensively studied over the years, leading to a wide variety of synthesis methods, such as thermal decomposition, micellar reduction, sonochemical reduction, and simple chemical (solution) reduction.<sup>1-9</sup> Most of the methods are conducted in an organic solvent at an elevated temperature because the fabrication of Co nanoparticles at room temperature is still challenging, specifically in an aqueous solution. This is due to the difficulty of formation of size-controlled Co nanoparticles without agglomeration and oxidation. The reducing agent, such as sodium borohydride, can reduce Co(II) ions at room temperature.<sup>3-5</sup> However, the synthesized Co nanoparticles are usually polydispersed and amorphous containing boron.<sup>3,4</sup>

In this article, we present a method of preparation of Co nanoparticles with diameters of 24–110 nm by electroless deposition (chemical reduction) with hydrazine monohydrate (N<sub>2</sub>H<sub>4</sub>·H<sub>2</sub>O) as a reducing agent in an aqueous solution at room temperature. Chloroplatinic acid hexahydrate (H<sub>2</sub>PtCl<sub>6</sub>·6H<sub>2</sub>O) is used as a nucleating agent. The effects of the nucleating agent on the particle morphology and deposition rates are studied by electron microscopy and in situ mixed potential measurements, respectively.

### Experimental

All chemical reagents were analytical grade (Nacalai Tesque). A Co(II) aqueous solution was prepared by dissolving 0.01 mol Co(II) acetate tetrahydrate [Co(C<sub>2</sub>H<sub>3</sub>O<sub>2</sub>)<sub>2</sub>·4H<sub>2</sub>O] and 1.3 × 10<sup>-4</sup> mol poly(ethylene glycol) [H(OCH<sub>2</sub>CH<sub>2</sub>)<sub>n</sub>OH, M<sub>w</sub> = 20,000] in 50 mL deoxygenated water. Then, 1 M sodium hydroxide (NaOH) aqueous solution of 25 mL was added to provide OH<sup>-</sup> ions. Next, 2.5 × 10<sup>-6</sup> to 2.5 × 10<sup>-4</sup> mol H<sub>2</sub>PtCl<sub>6</sub>·6H<sub>2</sub>O in a propylene glycol (C<sub>3</sub>H<sub>8</sub>O<sub>2</sub>) solution of 10 mL was added as the nucleating agent. The reducing agent solution was prepared by mixing 0.1 mol N<sub>2</sub>H<sub>4</sub>·H<sub>2</sub>O in 25 mL deoxygenated C<sub>3</sub>H<sub>8</sub>O<sub>2</sub>. The N<sub>2</sub>H<sub>4</sub>·H<sub>2</sub>O–C<sub>3</sub>H<sub>8</sub>O<sub>2</sub> solution was then added into the Co(II) aqueous solution at room temperature, while the solution was continuously stirred and nitrogen gas (N<sub>2</sub>) was bubbled at 50 mL/min. The pH value of the total solution was about 12. The total volume was 115 mL, and the final concentrations were 0.087 M Co(II) acetate tetrahydrate, 1.1 mM poly(ethylene glycol), 0.22 M NaOH, 0.022–2.2 mM H<sub>2</sub>PtCl<sub>6</sub>·6H<sub>2</sub>O, and 0.87 M N<sub>2</sub>H<sub>4</sub>·H<sub>2</sub>O. After the solution was kept for 1 h, Co nanoparticles were magnetically separated and washed several times with ethanol.

The morphology of Co nanoparticles was observed by a field-emission-scanning electron microscope (JEOL JSM 6500-F) and a transmission electron microscope (TEM, JEOL JEM 2010). The mean diameter was determined by image analyses for 300 nanoparticles in each sample. The structure was analyzed by X-ray diffrac-

tion (XRD) using Cr Kα radiation (MAC Science M03XHF22). The mixed potential in the reaction solution was measured by a potentiostat/galvanostat (Hokuto Denko Co. Ltd., HA-151) using Pt-sputtered quartz crystal substrates as working electrodes. A Ag/AgCl electrode [0.206 V vs standard hydrogen electrode (SHE) at 25°C, Horiba 2565–10T], immersed in 3.33 M KCl aqueous solution, was used as a reference electrode so that the measured mixed potentials were converted to the values against SHE.

### Results and Discussion

In the present process, several cathodic and anodic partial reactions occur simultaneously. The main cathodic partial reactions are Pt deposition, Co deposition, and H<sub>2</sub> generation. Because the oxidation–reduction potential of the Pt(IV)/Pt redox pair is more positive than those of Co(II)/Co and H<sub>2</sub>O/H<sub>2</sub> redox pairs, Pt(IV) ions from the nucleating agent H<sub>2</sub>PtCl<sub>6</sub> are first reduced by hydrazine to form minute Pt nanoparticles. The Co(II) ions are then reduced by hydrazine, and the Co atoms are deposited preferentially on the surface of the Pt nanoparticles, which are the heterogeneous nucleation sites of Co nanoparticles. Co deposition occurs concurrently with the hydrogen generation. The main cathodic partial reactions can be written as

Pt deposition



Co deposition



H<sub>2</sub> generation



Anodic partial reactions are primarily hydrazine oxidation reactions



Therefore, the overall cobalt deposition reactions can be obtained by combining Reactions 2–5 as follows

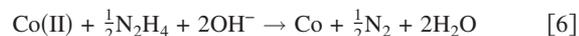
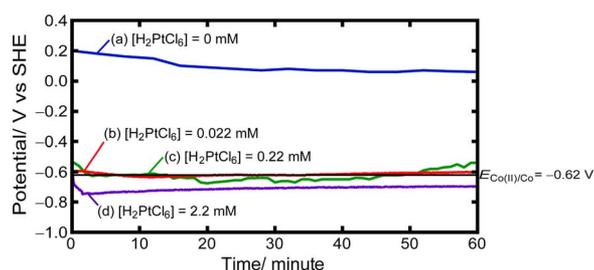


Figure 1 shows the change in the mixed potentials during the reactions in the aqueous solutions containing different concentrations of nucleating agent, H<sub>2</sub>PtCl<sub>6</sub>. From the thermodynamical viewpoint, Co can be deposited when the mixed potential is less than the oxidation–reduction potential of the Co(II)/Co redox pair ( $E_{\text{Co(II)/Co}}$ ) calculated by the Nernst equation and the activity of Co<sup>2+</sup> aquo ions of about 8.2 × 10<sup>-12</sup> in equilibrium with abundant Co(OH)<sub>2</sub> at pH 12.<sup>7-9</sup> Because the mixed potentials without H<sub>2</sub>PtCl<sub>6</sub> are fluctuated, their average values are plotted in Fig. 1a. The instability of the mixed potentials is due to the very small current densities during the

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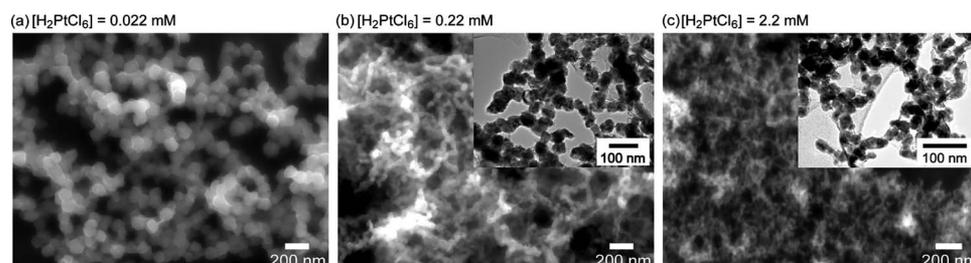


**Figure 1.** (Color online) Changes in mixed potentials during electroless deposition of Co nanoparticles containing (a) 0, (b) 0.022, (c) 0.22, and (d) 2.2 mM  $\text{H}_2\text{PtCl}_6$  nucleating agent.

reaction. The average values are obviously much larger than  $E_{\text{Co(II)/Co}} = -0.62$  V throughout the reaction. Naturally, no Co nanoparticles are formed even after 2 h.

In contrast, the mixed potentials shift more negatively, and the reduction of Co(II) ions occurs faster with an increase in the concentration of  $\text{H}_2\text{PtCl}_6$ . In the presence of 0.022 mM  $\text{H}_2\text{PtCl}_6$ , the mixed potential drops to  $E_{\text{Co(II)/Co}}$  about 5 min after the addition of  $\text{N}_2\text{H}_4$ , and the color of the solution changes to black. When  $\text{H}_2\text{PtCl}_6$  is 0.22 mM, the mixed potential is equal to  $E_{\text{Co(II)/Co}}$  after about 2 min, and the reduction of Co(II) ions occurs simultaneously. Further increase in the  $\text{H}_2\text{PtCl}_6$  concentration results in an instantaneous drop of the mixed potentials below  $E_{\text{Co(II)/Co}}$  and a spontaneous change in the color of the solution. Because of the acceleration of the reaction rates with the nucleating agent, it is plausible that the Pt nanoparticles formed from  $\text{H}_2\text{PtCl}_6$  act as catalysts for Co(II) reduction, as well as nucleation sites for Co nanoparticles. It has been reported that hydrazine is catalytically oxidized on the surface of Pt nanoparticles.<sup>10</sup> Thus, the reduction of Co(II) ions is accelerated at the surface of the Pt nanoparticles, which are simultaneously the heterogeneous nucleation sites of Co nanoparticles. Small Co nanoparticles are then formed. The decrease in the mixed potential with the increase in the concentration of  $\text{H}_2\text{PtCl}_6$  is explained by considering that the mixed potential is mainly controlled by a change in the current density for hydrazine oxidation. The oxidation of hydrazine is generally slow at room temperature. However, the addition of  $\text{H}_2\text{PtCl}_6$  accelerates the oxidation reaction due to the catalytic activity of the small Pt nanoparticles. The current density for hydrazine oxidation therefore increases, which reduces the mixed potential. During the precipitation of the Co nanoparticles, significant gas evolution occurs and a large concentration of hydrazine in the solution is depleted. This leads to a gradual increase in the mixed potentials in Fig. 1b-d.

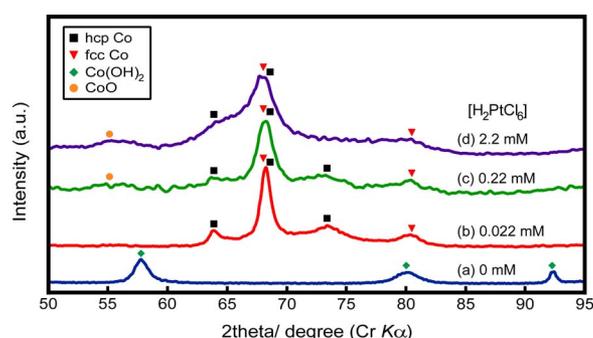
The scanning electron microscope (SEM) images of the Co nanoparticles synthesized by the present method are shown in Fig. 2. The mean particle size of the Co nanoparticles decreases with an increase in the concentration of  $\text{H}_2\text{PtCl}_6$ , which shows that the nucleating agent apparently works as nuclei of the Co nanoparticles.<sup>11,12</sup> The smallest Co nanoparticles of 24 nm in diameter are obtained with the addition of 2.2 mM  $\text{H}_2\text{PtCl}_6$ . The relative standard deviations of the sample size are about 12–16%. Quite



## Conclusion

The catalytic property of the nucleating agent  $\text{H}_2\text{PtCl}_6$  enables us to prepare metallic Co nanoparticles of 24–110 nm diameter at room temperature by electroless deposition (chemical reduction) with hydrazine in aqueous solution. The Co(II) reduction rate and the mean particle size of the Co nanoparticles strongly depend on the concentration of  $\text{H}_2\text{PtCl}_6$ , which are observed by in situ measurements of

**Figure 2.** SEM images of Co nanoparticles prepared using (a) 0.02, (b) 0.22, and (c) 2.2 mM  $\text{H}_2\text{PtCl}_6$  nucleating agent. The mean diameters of the Co nanoparticles are (a) 112, (b) 54, and (c) 24 nm. Insets are the TEM images of the Co nanoparticles.



**Figure 3.** (Color online) XRD patterns of the Co nanoparticles synthesized in solutions containing (a) 0, (b) 0.022, (c) 0.22, and (d) 2.2 mM  $\text{H}_2\text{PtCl}_6$  nucleating agent.

narrow size distributions are obtained. The Co nanoparticles are interlinked at random directions, which is due to the magnetic attraction among the nanoparticles.

XRD profiles of the products prepared in the solutions containing various concentrations of the nucleating agent  $\text{H}_2\text{PtCl}_6$  are shown in Fig. 3. Without adding the nucleating agent, only the peaks of  $\text{Co(OH)}_2$ , which is the intermediate product during the reaction, are present, as shown in Fig. 3a. Both hexagonal close-packed (hcp) and face-centered cubic (fcc) Co nanoparticles are fabricated in the solutions containing the nucleating agents. These XRD profiles are consistent with the change in the mixed potentials in Fig. 1.

The strongest peak at  $68.0^\circ$  and the peak at  $80.5^\circ$  are due to 111 and 200 fcc Co, respectively. The peak width becomes larger with an increase in the concentration of  $\text{H}_2\text{PtCl}_6$ . This indicates that the crystallite sizes of the Co nanoparticles decrease in the solution containing the larger  $\text{H}_2\text{PtCl}_6$  concentration. This result coincides with the change in the particle morphology by SEM.

The distinct 100 and 101 hcp Co peaks are also present at  $63.8^\circ$  and  $73.6^\circ$ , respectively. Though the 002 hcp Co peak exists at  $68.9^\circ$ , it is concealed by the large 111 fcc Co peak. Besides, because the maximum hcp Co peak is 101 at  $73.6^\circ$ , the fcc Co phase is dominant in the present Co nanoparticles. This is consistent with the previous study that the major crystalline structure of Co is fcc in the nanoparticles, and this tendency becomes significant in the smaller particles.<sup>12-14</sup>

In the XRD profiles in Fig. 3c and d, a very diffused peak exists at  $55.5^\circ$ . This peak is ascribed to CoO 111. Thus, the very thin surface layer of Co nanoparticles of smaller sizes, i.e., 24–54 nm in diameter, is oxidized. This CoO is formed during the washing process and the XRD measurements after the reaction.

the mixed potential. In the presence of the nucleating agent, the mixed potential quickly drops below the oxidation–reduction potential of the Co(II)/Co redox pair  $E_{\text{Co(II)/Co}}$ , which leads to the faster Co(II) reduction and the formation of smaller Co nanoparticles. In contrast, without adding nucleating agents, the mixed potential is above  $E_{\text{Co(II)/Co}}$ , and no Co nanoparticle is prepared.

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