

Phase Relationship of CsH₂PO₄-CsPO₃ System and Electrical Properties of CsPO₃

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The dehydration behavior of the paraelectric phase of CsH_2PO_4 was investigated by thermogravimetric and X-ray diffraction analyses, and then the phase diagrams of CsH_2PO_4 – $CsPO_3$ system were established. The relationship between the onset temperature of dehydration (T_{dehy}/K) and the partial pressure of water (p_{H_2O}/atm) is $logp_{H_2O} = 7.62(\pm 1.18) - 4.42(\pm 0.56)(1000/T_{dehy})$ below 228°C. The thermodynamically stable phase just above T_{dehy} is the fully dehydrated product $CsPO_3(s)$, although partially dehydrated products transiently appeared in the course of the dehydration to $CsPO_3$. Such developments allowed us to complete the temperature-humidity phase diagram and to regard the composition-temperature phase diagram as the eutectic type. This paper also reports the phase transition and electrical properties of $CsPO_3$ examined by differential thermal analysis, ac impedance spectroscopy, and dc polarization measurement. The just-synthesized $CsPO_3$ showed the relatively high electrical conductivity in unhumidified Ar. Ionic conductivity as high as $5 \times 10^{-4} \text{ S cm}^{-1}$ was observed on heating from 150 to 450°C. Such high ionic conductivity disappeared after first heating up to $620^{\circ}C$ and was explained by the proton diffusion through the absorbed H_2O . At around $600^{\circ}C$, a high-temperature phase of $CsPO_3$ showed the electrical conductivity as high as 10^{-3} S cm⁻¹. However, this conductivity was not purely ionic.

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Cesium dihydrogen phosphate (CsH_2PO_4) in the group of solid acids undergoes a transition from a paraelectric phase to a superprotonic phase at $228\,^{\circ}C$. ¹⁻⁵ At the phase transition, the proton conductivity increases by three orders of magnitude and exceeds 10^{-2} S cm⁻¹. The stable operation of CsH_2PO_4 as a fuel cell electrolyte was demonstrated by Boysen et al. ⁶ and by Otomo et al. ⁷ Recently, fabrication routes to obtain high powder density ⁸ and utilization of alcohol fuel ⁹ have been reported. CsH_2PO_4 , therefore, has received attention as a promising solid electrolyte for intermediate-temperature fuel cells in the temperature range from 200 to 300 °C. However, this compound has a challenge in phase stability. Under insufficient humidified conditions, CsH_2PO_4 starts dehydration/decomposition with polymerization of phosphate anions as follows

$$CsH_2PO_4(s) \rightarrow CsH_{2(1-x)}PO_{4-x}(s \text{ or } l) + xH_2O(g)$$

$$0 < x \le 1$$

Thus, it is important for practical applications to clarify the dehydration behavior of CsH_2PO_4 .

Previously, we reported the detailed dehydration behavior from the superprotonic phase of CsH_2PO_4 [$CsH_2PO_4(s,sp)$, sp: superprotonic phase] that is obtained above ca. $228^{\circ}C$. The relationship between the onset temperature of dehydration (T_{dehy}) and the partial pressure of water (p_{H_2O}) was determined. In the temperature range from 228 to ca $260^{\circ}C$, $CsH_2PO_4(s,sp)$ fully dehydrates to solid cesium metaphospathe [$CsPO_3(s)$, x=1 in Eq. 1] accompanying the formation of partially dehydrated product of solid cesium hydrogen pyrophosphate [$CsPO_3(s)$, x=0.5 in Eq. 1, $CsHPO_{3.5}$ is often expressed as $Cs_2H_2P_2O_7$] as a transient phase. Above ca. $260^{\circ}C$, $CsH_2PO_4(s,sp)$ first dehydrates to stable phase of liquid [$CsH_{2(1-\delta)}PO_{4-\delta}(l)$], where the fraction of dehydration (δ) is about 0.4; the value, however, varies depending on the humidity and temperature. The liquid phase finally dehydrates to $CsPO_3(s)$.

In this study, for a comprehensive understanding of the dehydration behavior of CsH_2PO_4 , we investigate the dehydration reaction from the paraelectric phase of CsH_2PO_4 [$CsH_2PO_4(s,pe)$, pe: paraelectric phase] at temperatures lower than 228°C. On the basis of the results of this study as well as those in previous reports, $^{[0,1]}$ the temperature-humidity phase diagram of CsH_2PO_4 is completed

and a composition-temperature phase diagram of CsH₂PO₄–CsPO₃ system is developed. These phase diagrams are useful for researchers developing CsH₂PO₄-type fuel cells. As far as we know, there is no report about the electrical properties of CsPO₃, which is the final dehydration product. The just synthesized CsPO₃ showed relatively high electrical conductivity. Thus, the thermal and electrical properties of CsPO₃ are also investigated in detail.

Experimental

Dehydration behavior of CsH_2PO_4 .—Polycrystalline powder of CsH_2PO_4 was prepared from $CsCO_3$ – H_3PO_4 aqueous solutions by the introduction of methanol. A ray powder diffraction (XRD) was utilized to confirm that the desired phase had been obtained. In addition, the ratios of phosphorus (P) and cesium (Cs) in the powder were checked using inductively coupled plasma atomic emission spectrometry and an atomic adsorption spectrophotometer, respectively.

A thermogravimetric (TG) analysis (TGA) of CsH_2PO_4 powder was carried out using a Rigaku TG-DTA/HUM with the platinum sample container. The weight of the sample was ~ 25 mg. $p_{\rm H_2O}$ around the sample was controlled by flowing humidified Ar-gas at the rate of ~ 400 mL min⁻¹.

Phase identification was carried out via XRD analysis on a Rigaku 2200 using Cu $K\alpha$ radiation. The diffraction pattern of the sample at various levels of dehydration was collected at room temperature.

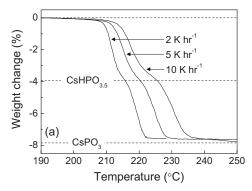
Thermal and electrical properties of $CsPO_3$.— Polycrystalline powder of $CsPO_3$, which is the final dehydration product, was prepared by the dehydration reaction from CsH_2PO_4 polycrystalline powder. CsH_2PO_4 powder in a silica glass crucible was kept at $190^{\circ}C$ for 62 h in Ar or at $220^{\circ}C$ for 72 h in air. In each case, the final weight change was $-7.7 \pm 0.2\%$, which is evidence of the formation of $CsPO_3$ because the theoretical weight change for the dehydration reaction from CsH_2PO_4 to $CsPO_3$ is -7.84%.

A differential thermal analysis (DTA) of CsPO₃ powder was carried out using a Rigaku TG-DTA/HUM utilizing platinum as the reference. The sample in a platinum container was heated and cooled at the rate of 5 K min⁻¹ from 200 to 800°C. Ar-gas with $p_{\rm H_2O} = 0.0085$ atm was flowed at the rate of ~400 mL min⁻¹.

The electrical conductivity of CsPO₃ was examined by ac impedance spectroscopy and dc polarization measurement. The details of the experimental apparatus were shown previously. ¹⁰ For the electrical measurements, CsPO₃ powder was pressed uniaxially at 3 ton cm⁻² for 10 min to form the pellets (diameter 1.11 cm, thick-

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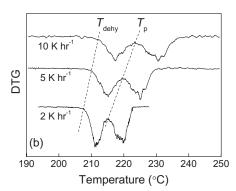


Figure 1. TGA of CsH_2PO_4 powder at three heating rates of 2, 5, and 10 K h^{-1} under $p_{\rm H_2O} = 0.022 \pm 0.009$ atm. (a) Temperature dependence of weight change (TG curve). Dotted lines indicate the theoretical weight changes to form $CsHPO_{3.5}$ and $CsPO_3$. (b) Differential values of weight change (DTG curve).

ness ~ 1 mm). Prior to forming pellets, CsPO $_3$ powder was heated at 550°C for 12 h in air to minimize the effect of absorbed H $_2$ O and to eliminate the possibility of partial rehydration of CsPO $_3$. Silver electrodes were attached on both sides of the pellet with silver paint (Fujikura Kasei, D-550). The temperature dependence of conductivity was measured by ac impedance spectroscopy using a Solartron 1260 in the frequency range from 1 to 1 M Hz with voltage amplitude of 500 mV. The CsPO $_3$ pellet was heated and cooled at 1 K min $^{-1}$ in the temperature range from 150 to 620°C. The measurements were performed under flowing unhumidified Ar gas. Collected impedance data were analyzed using the commercial software package Z-View. The dc polarization measurement was performed using a Solartron 1278 potentiostat. DC voltage was applied under flowing unhumidified Ar gas.

Results

Dehydration behavior of CsH_2PO_4 .— TGA of CsH_2PO_4 .— Figure 1 shows the results of weight change on heating at the three different rates of 2, 5, and 10 K h⁻¹ under $p_{\rm H_2O} = 0.022 \pm 0.009$ atm. Figure 1a and b shows the weight change against temperature (TG curve) and the differential values of weight change [differential TG (DTG) curve], respectively. The theoretical weight changes to form $CsPO_3$ (-7.84%) and $CsHPO_{3.5}$ (-3.92%) are also plotted as dotted lines in Fig. 1a. The TG and DTG curves revealed an onset temperature of dehydration of CsH_2PO_4 ($T_{\rm dehy}$ in Fig. 1), a local minimum of weight loss ($T_{\rm p}$ in Fig. 1), and subsequent completion of the reaction. A similar profile was observed in the dehydration from $CsH_2PO_4(s,sp)$, where the dehydration temperature is in the range from 228 to 260°C.

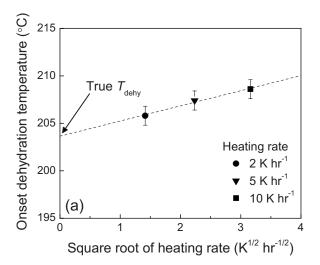
The phase-boundary between $\mathrm{CsH_2PO_4}(s,\mathrm{pe})$ and dehydration product was determined by the value of T_{dehy} . T_{dehy} in Fig. 1 is an apparent value because it increases with a rise in heating rate. True T_{dehy} was estimated by the extrapolation against the square root of heating rate. Figure 2a shows the extrapolation of the apparent T_{dehy} under $p_{\mathrm{H_2O}} = 0.022 \pm 0.009$ atm to zero heating rate. This extrapolation is reasonable because a linear relationship can clearly be seen. Similar measurements were repeated under four different $p_{\mathrm{H_2O}}$. The results are summarized in the Arrhenius form in Fig. 2b. A good linear relationship between the inverse temperature and $\log(p_{\mathrm{H_2O}})$ is evident by the dotted line. The resultant relationship between $p_{\mathrm{H_2O}}(\mathrm{atm})$ and $T_{\mathrm{dehy}}(\mathrm{K})$ is described by

$$\log p_{\rm H_2O} = 7.62(\pm 1.18) - 4.42(\pm 0.56) \frac{1000}{T_{\rm dehy}}$$
 [2]

The total weight loss at the end of the reaction as seen in Fig. 1a was in excellent agreement with the theoretical weight loss to form $CsPO_3$ for all heating rates. The sample after TGA remained in the form of loose powder. Thus, the dehydration from $CsH_2PO_4(s,pe)$ to $CsPO_3(s)$ was not through the liquid phase.

Figure 3 shows the results of isothermal TGA. Figure 3a and b are TG/DTG curves at 190°C under $p_{\rm H_2O}$ = 0.0085 \pm 0.0003 atm

and at 218°C under $p_{\rm H_2O} = 0.0354 \pm 0.0015$ atm, respectively. These temperatures are slightly higher than the equilibrium $T_{\rm dehy}$ implied by Eq. 2. That is, with the given $p_{\rm H_2O}$, CsH₂PO₄ should dehydrate at 183 \pm 3 and 214 \pm 3°C, respectively. In either condition, final weight losses were in excellent agreement with the theo-



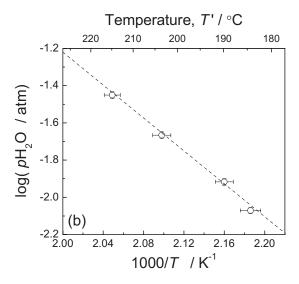
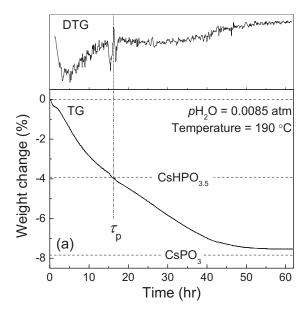


Figure 2. (a) Extrapolation of the onset temperatures of dehydration ($T_{\rm dehy}$) under $p_{\rm H_2O}=0.022\pm0.009$ atm to the heating rate of zero. Apparent $T_{\rm dehy}$ is assumed to be proportional to the square root of the heating rate. (b) Summary of true $T_{\rm dehy}$ under various $p_{\rm H_2O}$. A linear relationship existed in Arrhenius form.



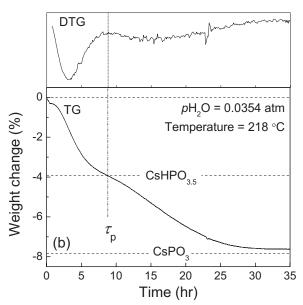


Figure 3. TGA of CsH₂PO₄ powder at the constant temperature of (a) 190°C under $p_{\rm H_2O}=0.0085\pm0.0003$ atm and (b) 218°C under $p_{\rm H_2O}=0.0354\pm0.0015$ atm.

retical value to form the fully dehydrated product of CsPO₃. Partially dehydrated products, such as CsHPO_{3.5}, could not be obtained as a stable phase. However, a local minimum of weight loss appeared at a time of τ_p in Fig. 3, where the weight loss almost coincided with the theoretical value to form CsHPO_{3.5}.

X-ray diffraction analysis of dehydration products.— Figure 4 shows the XRD patterns of samples at various levels of dehydration. The diffraction pattern of nondehydrated CsH₂PO₄(*s*,pe) is shown in Fig. 4a, which agreed with the diffraction pattern for paraelectric phase of CsH₂PO₄ provided in the JCPDS database, ¹³ and the impurity phases were not seen. The diffraction pattern of fully dehydrated CsPO₃(*s*) is shown in Fig. 4d. Fully dehydrated CsPO₃ was prepared by heating CsH₂PO₄(*s*,pe) at 215°C for 94 h under unhumidified Ar gas. The weight change of -7.9% agreed with the theoretical weight change to form CsPO₃ (-7.84%). In addition, the pattern in Fig. 4d was in excellent agreement with the diffraction pattern for CsPO₃, which we reported previously. ¹⁰ Meanwhile, Fig.

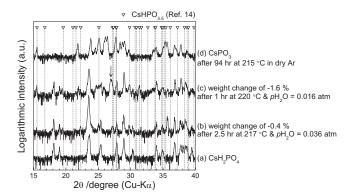


Figure 4. XRD patterns of samples at the various extent of dehydration. The diffraction patterns were collected at room temperature. The positions of diffraction peaks from CsHPO_{3.5} are also shown. ¹⁴ (a) Nondehydrated CsH₂PO₄. (b) Partially dehydrated sample. CsH₂PO₄(s,pe) was kept for 2.5 h at 217°C and $p_{\rm H_2O}=0.036$ atm. Fixed temperature was 3 ± 3 °C higher than $T_{\rm dehy}$. Weight change was -0.4%. (c) Partially dehydrated sample. CsH₂PO₄(s,pe) was kept for 1 h at 220°C in air ($p_{\rm H_2O}=$ about 0.016 atm). Fixed temperature was \sim 25°C higher than $T_{\rm dehy}$. Weight change was -1.6%. Arrowed line indicates typical peak of unknown phase. (d) Fully dehydrated CsPO₃, which was prepared by keeping CsH₂PO₄(s,pe) at 215°C for 94 h in unhumidified Ar.

4b and c show the diffraction pattern of the partially dehydrated sample where weight changes are -0.4 and -1.6%, respectively. In Fig. 4b, $CsH_2PO_4(s,pe)$ was kept for 2.5 h at $217^{\circ}C$ and $p_{H_2O} = 0.036$ atm, where the temperature was $3 \pm 3^{\circ}C$ higher than T_{dehy} in Eq. 2. In Fig. 4c, $CsH_2PO_4(s,pe)$ was kept for 1 h at $220^{\circ}C$ in air $(p_{H_2O} = \text{about } 0.016 \text{ atm})$, where the temperature was $\sim 25^{\circ}C$ higher than T_{dehy} in Eq. 2. This means the latter condition was a shorter time but had a larger driving force for the dehydration reaction than the former condition. The positions of diffraction peaks of $CsHPO_{3.5}$ reported in the JCPDS database 14 are also shown in Fig. 4. The pattern in Fig. 4b could be explained by the mixture of CsH_2PO_4 and $CsHPO_{3.5}$. In the pattern in Fig. 4c, unknown peaks (a typical one is indicated by an arrowed line) were observed along with the peaks of CsH_2PO_4 , $CsHPO_{3.5}$, and $CsPO_3$.

Thermal and electrical properties of CsPO₃.— DTA of CsPO₃.— Figure 5 shows the DTA profile of CsPO₃ powder at the heating/cooling rate of 5 K min⁻¹. Two endothermic peaks and two exothermic peaks were seen on heating and cooling, respectively.

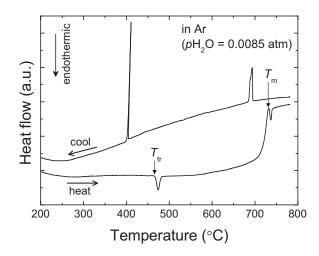
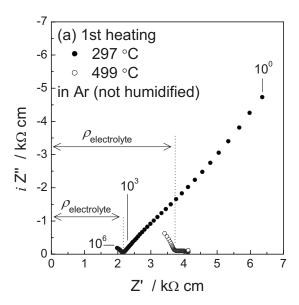


Figure 5. DTA of CsPO $_3$ powder at the heating/cooling rate of 5 K min $^{-1}$ under $p_{\rm H_2O}=0.0085\pm0.0003$ atm. $T_{\rm tr}$ and $T_{\rm m}$ mean the transition temperature to the high-temperature phase and melting point of CsPO $_3$, respectively.



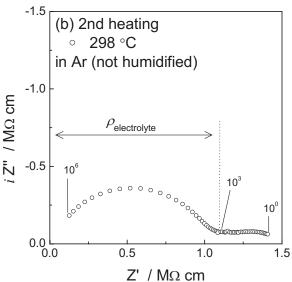


Figure 6. Typical impedance spectra of CsPO $_3$. (a) At 297 and 499°C on first heating and (b) at 298°C on second heating.

The sample shape after DTA suggested melting in the course of the temperature sweep. Onset temperatures of two endothermic peaks on heating were 467° C ($T_{\rm tr}$ in Fig. 5) and 733° C ($T_{\rm m}$ in Fig. 5), respectively. It was reported that CsPO₃ exhibits a phase transition to high temperature phase at ~ 480 °C and melts at ~ 735 °C. 15,16 Thus, the endothermic and exothermic peaks at the higher temperature side around 700°C indicate the melting and freezing of CsPO₃ [CsPO₃(s) \leftrightarrow CsPO₃(l)], respectively. The endothermic peak at T_{tr} in Fig. 5 indicates the phase transition from the low to hightemperature phase of solid CsPO₃ [CsPO₃(s) \rightarrow CsPO₃(s,ht), ht: high temperature phase]. It is also noteworthy that the XRD pattern of the CsPO3 furnace cooled from liquid at 800°C using a muffle furnace was in good agreement with the diffraction pattern of CsPO₃ before DTA (pattern not shown). Thus, the phase of CsPO₃ after DTA should be the same as that before DTA, and the exothermic peak at ~ 400 °C on cooling corresponds to the phase transition from $CsPO_3(s,ht)$ to $CsPO_3(s)$. The phase transition between $CsPO_3(s)$ and $CsPO_3(s,ht)$ was reversible but showed large thermal hysteresis of $\sim 60^{\circ}$ C.

AC impedance spectroscopy of CsPO₃.— Figure 6 shows typical impedance spectra of CsPO₃ obtained (a) at 297 and 499°C on first

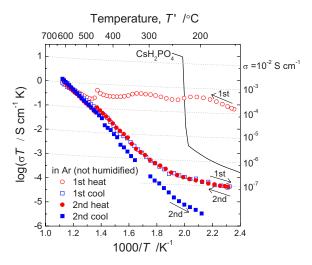


Figure 7. (Color online) Temperature dependence of electrical conductivity of CsPO₃ in unhumidified Ar. CsPO₃ pellet was heated and cooled at the rate of 1 K min⁻¹. The results of two heating and cooling cycles are presented. Conductivity change of CsH₂PO₄ on heating under $p_{\rm H_2O} = 0.3$ atm is also plotted as a solid line.

heating and (b) at 298°C on second heating. The measurements were performed in unhumidified Ar. At 297°C on first heating (Fig. 6a), one arc and one almost straight line were seen in higher and lower frequency regions, respectively. The resistivity of CsPO₃ electrolyte ($\rho_{electrolyte}$) was evaluated by the intersection between the arc and the real axes, as indicated in Fig. 6a. The straight line can be explained by the polarization phenomena at the electrolyte/electrode interfaces. Large polarization at the interfaces with Ag electrodes suggests that ionic conduction exists in CsPO₃. At 499°C on first heating (Fig. 6a), where CsPO₃ shows high-temperature phase, one arc and deviated semicircle were seen in the higher and lower frequency regions, respectively. The resistivity of CsPO₃ was evaluated by the intersection between the arc at higher frequency and the real axes, as indicated in Fig. 6a. The semicircle at the lower frequency region was probably attributed by the electrolyte/electrode interfaces. Meanwhile, the impedance spectrum collected at 298°C on second heating showed two distinct semicircles. It was estimated that the clear semicircle at the higher frequency region and the deviated semicircle at the lower frequency region corresponded to the CsPO₃ electrolyte and the electrolyte/electrode interfaces, respectively.

Figure 7 shows the conductivity of CsPO3 as a function of temperature for two heating/cooling cycles. The conductivity of CsH₂PO₄ is also represented as a solid line. On first heating, CsPO₃ showed the relatively high conductivity of about $5 \times 10^{-4} \, \mathrm{S \ cm^{-1}}$ at the intermediate temperature from 150 to 450°C. However, this high conductivity at the intermediate temperature disappeared after first heating. The conductivity at 300°C on first cooling and second heating was about three orders of magnitude lower than the value on first heating. Furthermore, the conductivity at 300°C on second cooling was about four orders of magnitude lower than the value on first heating. At ~ 600 °C, CsPO₃ in the high-temperature phase exhibited conductivity as high as 10^{-3} S cm⁻¹ in any heating/cooling cycle. It is also noteworthy that the conductivity jumps at the transition temperature [CsPO₃(s) \leftrightarrow CsPO₃(s,ht), at 467°C on heating] were not large, even though an abrupt small change of conductivity existed at the phase transition on heating.

DC polarization measurement of CsPO3.— DC polarization measurements were performed at two different temperatures in Ar (not humidified). Figure 8 shows the change of current with time and the relationship between steady current and voltage at 250 \pm 2°C and at 543 \pm 2°C. Prior to the measurements, CsPO3 pellets were not treated at high temperature. Thus, the experimental conditions of dc

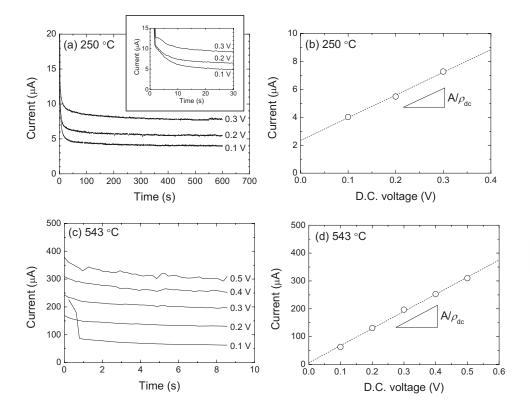


Figure 8. Results of dc polarization measurements. (a) Change of current at 250 ± 2 °C with time. (b) Current in steady state as a function of dc voltage at 250 ± 2 °C. (c) Change of dc current at 543 ± 2 °C with time. (d) Current in steady state as a function of dc voltage at 543 ± 2 °C. Constant "A" in (b) and (d) refers to the geometry factors of CsPO₃ nellets.

polarization measurements correspond to those of first heating of conductivity measurement, as Fig. 7 shows. At 250°C, dc voltages of 0.1, 0.2, and 0.3 V were each applied for 600 s. DC current rapidly decreased with time, as seen in Fig. 8a. The dc current at 600 s is plotted as a function of applied dc voltage in Fig. 8b. An obvious linear relationship was obtained (shown as the dotted line). The resistivity when applying the dc voltage, ρ_{dc} , was evaluated from the slope of the dotted line in Fig. 8b. In Table I, ρ_{dc} is summarized with the resistivity of CsPO₃ ($\rho_{electrolyte}$) evaluated by ac impedance spectroscopy in the same conditions. At 250°C, ρ_{dc} (4.18 × 10⁵ Ω cm) was 2 orders of magnitude higher than $\rho_{electrolyte}$ (3.89 × 10³ Ω cm).

Meanwhile, at 543°C, dc voltages of 0.1, 0.2, 0.3, 0.4, and 0.5 V were each applied for 8.5 s. At this temperature, CsPO $_3$ showed the high-temperature phase. Compared to the current change with time at 250°C in Fig. 8a, the reduction rate of dc current was small at 543°C, as seen in Fig. 8c. ρ_{dc} was evaluated based on the dc currents at 8.5 s, as shown in Fig. 8d. ρ_{dc} and $\rho_{electrolyte}$ at 543°C are also summarized in Table I. At 543°C, ρ_{dc} $(1.10\times10^4~\Omega$ cm) did not show a large difference from $\rho_{electrolyte}$ $(6.59\times10^3~\Omega$ cm) and was about half the time of $\rho_{electrolyte}$.

Table I. Resistivity evaluated by dc polarization measurement (ρ_{dc}) and ac impedance spectroscopy $(\rho_{electrolyte})$, and calculated transference numbers for ion conduction (TN_i) and electron/hole conduction (TN_e) .

(°C)	$(\Omega \ cm)$	$ ho_{ ext{electrolyte}} \ (\Omega \ ext{cm})$	$TN_{\rm i}$	$TN_{\rm e}$
250 ± 2	$4.18 \ (\pm 0.26) \times 10^5$	3.89×10^3	0.99	0.01
543 ± 2^{a}	$1.10 \ (\pm 0.03) \times 10^4$	6.59×10^3	0.40	0.60

^a CsPO₃ exhibits the high-temperature phase [CsPO₃(s,ht)]

Discussion

Mechanism of dehydration reaction.— The weight change at iso-temperatures in Fig. 3 indicated that the stable dehydration phase just above $T_{\rm dehy}$ is CsPO₃(s). However, CsHPO_{3.5}(s) appeared as a transient phase in the course of dehydration as seen in the XRD analysis. This situation is the same as we found in our experiments of dehydration in the temperature range from 228 to 260°C. ¹⁰ The existence of a transient phase complicates the thermodynamic analysis and reaction mechanism. There are two possibilities for the thermodynamic meaning of the $T_{\rm dehy}$ in Eq. 2: onset temperature of the dehydration from CsH₂PO₄ to CsHPO_{3.5} and that from CsH₂PO₄ to CsPO₃. Considering each equilibrium (or quasi equilibrium) at a given temperature, $p_{\rm H_2O}$ can be written as

$$2\text{CsH}_{2}\text{PO}_{4}(s,\text{pe}) = 2\text{CsHPO}_{3.5}(s) + \text{H}_{2}\text{O}(g)$$

$$\ln p_{\text{H}_{2}\text{O}}^{(3)} = \frac{-\Delta_{\text{dehy}}G_{(3)}^{\circ}(T)}{\text{R}T}$$
[3]

$$\begin{aligned} \text{CsH}_2 \text{PO}_4(s, \text{pe}) &= \text{CsPO}_3(s) + \text{H}_2 \text{O}(g) \\ &\ln p_{\text{H}_2 \text{O}}^{(4)} &= \frac{-\Delta_{\text{dehy}} G_{(4)}^{\circ}(T)}{\text{R}\,T} \end{aligned} \eqno(4)$$

where $\Delta_{\text{dehy}}G_{(i)}^{\circ}$ is the standard Gibbs energy of the dehydration reactions of Eq. 3 and 4 at Kelvin temperature T, R is the gas constant, and $p_{\text{H}_2\text{O}}^{(i)}$ is the partial pressure of water in equilibrium Eq. 3 or 4. It is assumed that we take pure substances as standard state, and the reactant CsH₂PO₄ and the products CsHPO_{3.5} and CsPO₃ do not have mutual solubility. In Eq. 3, quasi-equilibrium is established between CsH₂PO₄ and CsHPO_{3.5}.

Because $CsPO_3$ is a thermodynamically stable phase just above T_{dehy} , the mixture of CsH_2PO_4 and $CsPO_3$ is more stable than $CsHPO_{3,5}$

$$2\text{CsHPO}_{3,5}(s) \to \text{CsH}_2\text{PO}_4(s,\text{pe}) + \text{CsPO}_3(s) \quad \Delta G_{(5)}^{\circ}(T) < 0$$
 [5]

Therefore

$$\ln p_{\rm H_2O}^{(3)} - \ln p_{\rm H_2O}^{(4)} = \frac{-\left[\Delta_{\rm dehy} G_{(3)}^{\circ}(T) - \Delta_{\rm dehy} G_{(4)}^{\circ}(T)\right]}{RT}$$

$$= \frac{\Delta G_{(5)}^{\circ}(T)}{RT} < 0$$
 [6]

Equation 6 means that, at a fixed temperature, the $p_{\rm H_2O}$ quasi-equilibrating CsH₂PO₄ with CsHPO_{3.5} is lower than that equilibrating CsH₂PO₄ with CsPO₃. Furthermore, at a given $p_{\rm H_2O}$, the following relationships exist

$$T^{(7)} = \frac{-\Delta_{\text{dehy}} G_{(3)}^{\circ} [T^{(7)}]}{\text{R ln } p_{\text{H}_2\text{O}}}$$
[7]

$$T^{(8)} = \frac{-\Delta_{\text{dehy}} G_{(4)}^{\circ} [T^{(8)}]}{\text{R ln } p_{\text{H}_2\text{O}}}$$
[8]

$$\Delta_{\text{dehy}} G_{(3)}^{\circ} [T^{(8)}] - \Delta_{\text{dehy}} G_{(3)}^{\circ} [T^{(7)}] = -[T^{(8)} - T^{(7)}] \Delta_{\text{dehy}} S_{(3)}^{\circ}$$
[9]

where it is reasonable to assume that the standard enthalpy change, $\Delta_{dehy} H^{\circ}$, and the standard entropy change, $\Delta_{dehy} S^{\circ}$, for Reactions 3 and 4 are constant in the considered temperature range. Subtracting Eq. 8 from Eq. 7, we obtain

$$T^{(7)} - T^{(8)} = -\frac{\Delta_{\text{dehy}} G_{(3)}^{\circ} [T^{(7)}] - \Delta_{\text{dehy}} G_{(4)}^{\circ} [T^{(8)}]}{\text{R ln } p_{\text{H,O}}}$$
[10]

Then, we substitute Eq. 9 into Eq. 10 for $\Delta_{\rm dehy}G_{(3)}^{\circ}[T^{(7)}]$ to come out. The result is

$$T^{(7)} - T^{(8)} = \frac{\Delta_{\text{dehy}} G_{(5)}^{\circ} [T^{(8)}]}{\text{R In } p_{\text{H}_2\text{O}} - \Delta_{\text{dehy}} S_{(3)}^{\circ}}$$
[11]

Now, $\Delta_{\rm dehy} S_{(3)}^{\circ}$ is a positive value because the reaction is a gasevolution reaction, and $R \ln p_{\rm H_2O}$ is a negative value, which means $T^{(7)} - T^{(8)} > 0$. This implies that the dehydration reaction from ${\rm CsH_2PO_4}$ to ${\rm CsPO_3}$ occurs at lower temperature on heating than the dehydration reaction from ${\rm CsH_2PO_4}$ to ${\rm CsHPO_{3.5}}$, thermodynamically. Therefore, we can regard $T^{(8)} = T_{\rm dehy}$ ($T_{\rm dehy}$ is the value determined by experiment). Meanwhile, we observed formation of ${\rm CsHPO_{3.5}}$ at the initial stage even at just above $T_{\rm dehy}$ (+3°C), as seen in Fig. 4b. This suggests that the difference between $T^{(7)}$ and $T^{(8)}$ is very small.

As a result, the driving force of the dehydration reaction from CsH₂PO₄ to CsPO₃, as well as the driving force of the dehydration reaction from CsH₂PO₄ to CsHPO_{3.5}, are generated at a slightly higher temperature than $T_{\rm dehy}$. Kinetically speaking, the rate of the dehydration reaction from ${\rm CsH_2PO_4}$ to ${\rm CsPO_3}$ should be much smaller than that from CsH₂PO₄ to CsHPO_{3.5} because the former is a polymerization reaction of PO_4^{3-} anion and the latter is a reaction of dimmer formation of PO₄³⁻ anion. For this reason, CsHPO_{3.5} appears as a transient phase. The transient appearance of CsHPO_{3.5} probably explains the local minimum in the weight change profile $(T_p \text{ in Fig. 1}, \tau_p \text{ in Fig. 3})$, where the weight loss is in good agreement with the theoretical value to form CsHPO_{3.5}. It is also notable that an unknown product was detected by XRD analysis in Fig. 4c when CsH₂PO₄(s,pe) partially dehydrates at a much higher temperature than T_{dehv} . It is possible that the driving force to form other partially dehydrated species are generated at much higher temperature than T_{dehv} .

Table II. Standard enthalpy, entropy, and Gibbs energy of the formation of CsPO $_3$ at 298 K. Estimated values were compared to the reported values. 10,17

Thermodynamic evaluation for onset temperature of dehydration.— Thermodynamical properties of $CsPO_3(s)$ are re-evaluated by the relationship between T_{dehy} and p_{H_2O} in Eq. 2. The detailed evaluation procedure was shown previously. We can regard T_{dehy} in Eq. 2 as $T^{(8)}$ in Eq. 8. Inserting the numeric values yields

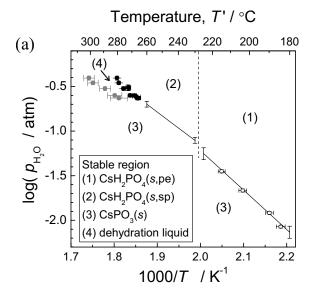
$$\Delta_{\rm dehy} H^{\circ} = 84.6 \pm 10.7 \text{ kJ mol}^{-1},$$

$$\Delta_{\rm dehy} S^{\circ} = 146 \pm 23 \text{ J mol}^{-1} \text{ K}^{-1}$$
 [12]

We assume that $\Delta_{\text{dehy}} H^{\circ}$ and $\Delta_{\text{dehy}} S^{\circ}$ are constant in the temperature range to 298 K. On the basis of the standard enthalpy and entropy of formation of $\text{CsH}_2\text{PO}_4(s,pe)$ and $\text{H}_2\text{O}(g)$ at 298 K 10,17 as well as Eq. 12, thermodynamic properties of formation of $\text{CsPO}_3(s)$ can be calculated as shown in Table II. Table II also shows the values in the literature 17 and those evaluated in our previous study, 10 where the dehydration from the superprotonic phase was investigated above 228°C. The values evaluated in this study are self-consistent with previous results.

Electrical conduction in CsPO₃.— The final dehydration product of CsPO₃ showed relatively high electrical conductivity in two conditions: (i) at an intermediate temperature anywhere between 150 and 450°C only during first heating and (ii) at around 600°C, where CsPO₃ is in the high-temperature phase for any heating/cooling cycles. Thus, we discuss the mechanism of high electrical conduction in CsPO₃.

Conductivity as high as $5 \times 10^{-4} \text{ S cm}^{-1}$ was seen at intermediate temperatures in the range from 150 to 450°C on first heating as seen in Fig. 7. DC polarization measurement showed that ρ_{dc} was about two orders of magnitude higher than $\rho_{electrolyte}$ in ac impedance measurement. DC polarization measurement was performed in Ar (not humidified). It is a reasonable assumption that the Ag electrode provides electron, but it is quite difficult for the Ag electrode in unhumidified Ar to work for ionic species such as protons and oxide ions. That is, the Ag electrode is considered to be a blocking electrode for ionic conductors. We can regard that the current in steady state, when dc voltage is applied, is due to the current flow by electrons or holes. Thus, ρ_{dc} corresponds to the resistivity of electron/hole flow. Meanwhile, $\rho_{electrolyte}$ obtained by ac impedance spectroscopy should correspond to the resistivity of diffusion of all mobile carriers (i.e., the sum of ion, electron, and hole diffusion). As a result, the transference numbers of ions (TN_i) and sum of those of electrons and holes (TNe) can be estimated from ρ_{dc} and $\rho_{electrolyte},$ while the estimated values are preliminary ones. The estimated transference numbers are shown in Table I. At 250°C, TN_i was 0.99 and the type of conduction of CsPO₃ was ionic. Although the mobile ion and its conduction mechanism are still unclear, we speculate that proton diffusion occurs through the absorbed H₂O on the surface and interface. CsPO₃ powder kept in a dry desiccator was pelletized at ambient temperature under atmospheric conditions. We believe that some amount of H₂O in air was absorbed during pelletizing. It is also noteworthy that it was difficult to detect further weight changes when CsPO₃ powder, which was dehydrated at above 200°C and, subsequently quenched, was kept at the ambient temperature under atmospheric conditions. Thus, the amount of ab-



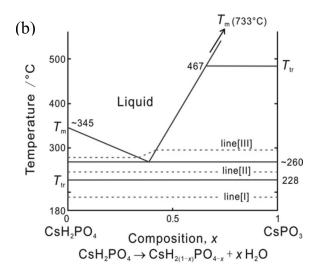
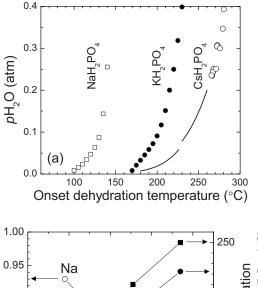


Figure 9. Phase diagrams of CsH_2PO_4 system. (a) Temperature-humidity diagram. $CsH_2PO_4(s,pe)$, $CsH_2PO_4(s,sp)$, $CsPO_3(s)$, and dehydration-liquid are thermodynamically stable in regions 1, 2, 3, and 4, respectively. (b) Preliminary composition-temperature diagram of CsH_2PO_4 – $CsPO_3$ system. Lines I, II, and III mean the iso- p_{H_2O} lines of the three kinds of dehydration pathway.

sorbed H_2O should be very small. The disappearance of high ionic conductivity after first heating can be explained by desorption of H_2O

Meanwhile, at around 600°C , CsPO_3 exhibited high conductivity of $\sim 10^{-3}~\text{S}~\text{cm}^{-1}$ for all heating/cooling cycles as seen in Fig. 7. TN_i and TN_e at 543°C can be defined as 0.40 and 0.60, respectively, as listed in Table I. Thus, CsPO_3 was estimated to be a mixed conductor at 543°C on first heating. We speculate that residual H_2O absorbed on the CsPO_3 surface is the origin of ionic conduction at this temperature. When CsPO_3 is kept at a higher temperature than 543°C , ionic conduction probably disappears and almost pure electron/hole conduction as high as $10^{-3}~\text{S}~\text{cm}^{-1}$ is observed.

Phase diagrams of CsH_2PO_4 – $CsPO_3$ system.— Upon combining the results of current and previous studies, ^{10,11} we established phase diagrams of the CsH_2PO_4 system. In Fig. 9a, the data are summarized in Arrhenius form. $CsH_2PO_4(s,pe)$, $CsH_2PO_4(s,sp)$, $CsPO_3(s)$, and dehydration-liquid $[CsH_{2(1-\delta)}PO_{4-\delta}(l), \delta$ is ~ 0.4] are thermodynamically stable in regions 1, 2, 3, and 4, respectively.



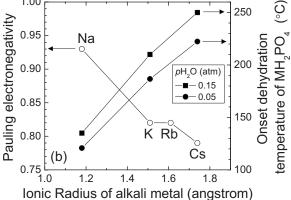


Figure 10. (a) Summary of the onset temperatures of dehydration of MH₂PO₄ (alkali metal; M = Na, K, Cs). Dehydration temperatures of NaH₂PO₄ and KH₂PO₄ were values reported by Kiehl and Wallace. ¹⁹ (b) Pauling electronegativities ²⁰ and ionic radii of alkali metals. ²¹ Dehydration temperatures of MH₂PO₄ (M = Na, K, Cs) at $p_{\rm H_2O}$ = 0.05 and 0.15 atm are also summarized

In the previous study, phase boundaries were determined based on the conductivity and weight changes on heating. In this diagram, we can see that CsH₂PO₄ electrolyte in a practical application must be kept in regions 1 and 2. Meanwhile, Fig. 9b shows the preliminary composition-temperature phase diagram of the CsH₂PO₄-CsPO₃ system estimated based on Fig. 9a. The melting point of CsH₂PO₄ can be estimated at ~ 345 °C based on the data reported by Rapoport et al. 18 CsPO₃ exhibits phase transition to high-temperature phase at 467°C and melts at 733°C, as seen in Fig. 5. CsHPO_{3.5} is not a stable phase and CsH₂PO₄ dehydrates to liquid phase above \sim 260°C. Thus, the CsH₂PO₄–CsPO₃ system is of the eutectic type without any intermediate compound of solid. Three distinct dotted lines in Fig. 9b indicate the iso- $p_{\rm H_2O}$ line. Each line explains the three types of dehydration pathway depending on humidity and temperature. Lines I and II are the dehydration pathways from $CsH_2PO_4(s,pe)$ to $CsPO_3(s)$, and from $CsH_2PO_4(s,sp)$ to CsPO₃(s), respectively. Line III is the dehydration pathway from $CsH_2PO_4(s,sp)$ to $CsPO_3(s)$ through liquid phase.

The onset temperatures of dehydration of various alkali metal dihydrogen phosphates (MH₂PO₄, M = Na, K, Cs) are compared in Fig. 10a. Kiehl and Wallace¹⁹ reported the values for NaH₂PO₄ and KH₂PO₄. Figure 10b shows the Pauling electronegativity of alkali metal²⁰ against the Shannon ionic radius.²¹ Dehydration temperatures of MH₂PO₄ at $p_{\rm H_2O} = 0.05$ and 0.15 atm are also shown in Fig. 10b. It is clear that stability against dehydration is improved on the order of Cs > K > Na. This trend of stability correlates inversely with the electronegativity, Cs < K < Na. Qualitatively con-

sidering solid acids, which have a strong ionic nature, a cation with smaller electronegativity makes the net charge of oxygen negatively larger. As a result, the binding of proton and oxide ion $(O \cdots H-O)$ between phosphate anions probably becomes stronger, which increases the dehydration temperature. Meanwhile, Boysen reported that ion size plays a key role in the appearance of superprotonic transition. 12 Superprotonic phases exist in RbH₂PO₄ and CsH₂PO₄, which have larger ratios of cation and oxy-anion, but are absent in NaH₂PO₄ and KH₂PO₄, which have smaller ratios of cation and oxy-anion. These two kinds of empirical knowledge will become a hint to find new solid acids, which have higher chemical stability against dehydration while keeping their appearance of superprotonic phase.

Conclusion

At temperatures lower than 228°C, the relationship between the onset temperature of dehydration $(T_{\rm dehy}/{\rm K})$ of ${\rm CsH_2PO_4}(s,{\rm pe})$ and the partial pressure of water (p_{H_2O}/atm) is expressed by

$$\log p_{\rm H_2O} = 7.62(\pm 1.18) - 4.42(\pm 0.56) \frac{1000}{T_{\rm dehy}}$$

The stable phase just above $T_{\rm dehy}$ is the fully dehydrated product of solid CsPO₃. However, partially dehydrated products, such as solid CsHPO_{3.5} and an unknown phase, appeared as transient phases in the course to complete dehydration. The dehydration mechanism from CsH₂PO₄(s,pe) was explained by thermodynamic considerations. The findings in this study allowed us to complete the temperature-humidity phase diagram of CsH₂PO₄, which is important information for its stable operation as a fuel cell electrolyte. Moreover, the composition-temperature phase diagram of the CsH₂PO₄-CsPO₃ system was estimated to be of the eutectic type with no intermediate compound of solid.

The final dehydration product of CsPO₃ showed relatively high electrical conductivity in unhumidified Ar. In the intermediate temperature range from 150 to 450°C, CsPO3 exhibited ionic conductivity as high as $5 \times 10^{-4} \, \mathrm{S \ cm^{-1}}$ with a property to disappear after first heating. This high ionic conductivity was probably caused by the proton diffusion through the absorbed H₂O on the surface and interface. At ~ 600 °C, after the transition to the high-temperature

phase, CsPO₃ exhibited high conductivity of $\sim 10^{-3}$ S cm⁻¹. This conductivity was not pure ionic and did not change by heating/ cooling cycles.

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