Copper (Cu) nanoparticles are of great interest in various fields, specifically that of printable electronics. Cu interconnects less than 20 µm wide can be made with a high resolution screen printer or a super inkjet printer using an ink which contains dense Cu nanoparticles. Cu nanoparticles have been synthesized by various reduction processes from cupric or cuprous compounds, including direct electrochemical reduction, chemical reduction, thermal reduction, sonochemical reduction, laser irradiation, and gamma irradiation. Many of these methods are conducted in liquid phase and are often called “liquid-phase reduction.” Liquid-phase reduction can generate nanoparticles in large quantity in a single process and also has the important advantage that nanoparticles can be formed in the presence of dispersing agents and no additional process for the addition of dispersing agents is required for the fabrication of inks to avoid the agglomeration.

Cuprous oxide (Cu$_2$O) is a p-type semiconductor and is also a promising material with potential applications in solar energy conversion, microelectronics, magnetic storage, catalysis, and gas sensors. Cu$_2$O is also used for the investigation into Bose–Einstein condensation of excitons. Many methods have been reported to synthesize Cu$_2$O nanoparticles, octahedral nanocages, and nanowires. For example, Muramatsu and Sugimoto reported that Cu$_2$O particles with an average diameter of 270 nm were synthesized in large quantities from a CuO aqueous suspension using hydrazine as the reducing agent. Liu et al. formed CuO, Cu$_2$O, and Cu nanoparticles using copper(II) acetylacetonate [Cu(acac)$_2$] as a precursor in oleylamine by controlling temperature. Although many synthesis methods of Cu and Cu$_2$O nanoparticles have been reported, the synthesis processes have not been well discussed from the viewpoint of thermodynamics.

Against such a background, we propose a general concept for oxidation-state control of nanoparticles synthesized via chemical reduction has been developed. By comparing kinetically determined mixed potential measured in reaction solution and thermodynamically drawn potential diagrams, e.g., potential–pH diagram, it is possible to know “what chemical species is stable in the reaction solution?” It is predicted from potential diagrams that nanoparticles in different oxidation states can be selectively synthesized by controlling mixed potential. This concept is verified by selectively synthesizing Cu and Cu$_2$O nanoparticles from CuO aqueous suspension via chemical reduction using the concept as an example. The dependency of mixed potential on pH and temperature is discussed in detail for the selective synthesis of nanoparticles.

A general concept for oxidation-state control of nanoparticles synthesized via chemical reduction has been developed. By comparing kinetically determined mixed potential measured in reaction solution and thermodynamically drawn potential diagrams, e.g., potential–pH diagram, it is possible to know “what chemical species is stable in the reaction solution?” It is predicted from potential diagrams that nanoparticles in different oxidation states can be selectively synthesized by controlling mixed potential. This concept is verified by selectively synthesizing Cu and Cu$_2$O nanoparticles from CuO aqueous suspension via chemical reduction using the concept as an example. The dependency of mixed potential on pH and temperature is discussed in detail for the selective synthesis of nanoparticles.

**Theory**

In this section, a general concept for selective synthesis of nanoparticles will be introduced. All the data considered and used for thermodynamic calculation are listed in Table I. The constant $a$ and coefficients $b$ and $c$ for the specific-heat capacity of hydrazine are only estimated by fitting the discrete data of the specific heat capacity of hydrazine in the temperature range from 100 to 600 K.

At any point within the reaction volume, several partial reactions occur in parallel. The potential at a point is determined at the value where the total of anodic currents $I_{a,total}$ balances the total of cathodic currents $I_{c,total}$ unless current flows outside (Fig. 1). This potential is called the mixed potential. Stable chemical species in the reaction solution can be determined by comparing measured mixed potential and calculated potential diagrams, and chemical species synthesized can be changed by controlling mixed potential.

As an example, considering a reaction system for the synthesis of Cu or Cu$_2$O nanoparticles from a CuO aqueous suspension of pH 9 via hydrazine reduction, anodic reactions are mainly the oxidation reactions of hydrazine as follows

$$N_2H_4 + 4OH^- \rightarrow N_2 + 4H_2O + 4e$$

$$N_2H_4 + OH^- \rightarrow \frac{1}{2}N_2 + NH_3 + H_2O + e$$

Cathodic reactions are mainly the reaction of the deposition of Cu or Cu$_2$O and hydrogen generation reaction as follows

Deposition of copper

$$Cu(II) + 2e \rightarrow Cu$$

Deposition of cuprous oxide

$$2Cu(II) + 2OH^- + 2e \rightarrow Cu_2O + H_2O$$

Hydrogen generation

$$2H_2O + 2e \rightarrow H_2 + 2OH^-$$

where Cu(II) represents the all copper(II) species and is distinguished from a copper(II) aquo ion, Cu$^{2+}$. The overall deposition reactions of Cu and Cu$_2$O in this system can be expressed using the following equations

Deposition of copper

$$CuO + \frac{1}{2}N_2H_4 \rightarrow Cu + \frac{1}{2}N_2 + H_2O$$

$$CuO + 2N_2H_4 \rightarrow Cu + N_2 + 2NH_3 + H_2O$$

Deposition of cuprous oxide

$$2CuO + \frac{1}{2}N_2H_4 \rightarrow Cu_2O + \frac{1}{2}N_2 + H_2O$$

$$2CuO + 2N_2H_4 \rightarrow Cu_2O + N_2 + 2NH_3 + H_2O$$

Figure 2 shows potential–pH diagrams (Pourbaix diagrams) drawn at an equilibrium activity of the Cu$^{2+}$ aquo ion in the presence of abundant CuO at pH 9. In this case, the equilibrium activity of Cu$^{2+}$ aquo ion can be determined by considering an equilibrium reaction...
Table I. List of standard heat of formation, entropy at 298 K and 1 atm, and specific heat at constant pressure (1 atm) considered for thermodynamic calculation.

<table>
<thead>
<tr>
<th>Chemical species</th>
<th>Standard heat of formation (kJ mol⁻¹)</th>
<th>Standard entropy (J K⁻¹ mol⁻¹)</th>
<th>Specific heat at constant pressure (kJ mol⁻¹ K⁻¹)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>a + b × 10⁻¹² T + c × 10⁻³ T²</td>
</tr>
<tr>
<td>H⁺ (aq)</td>
<td>0.0</td>
<td>0.0</td>
<td>129.7</td>
</tr>
<tr>
<td>Cu²⁺ (aq)</td>
<td>64.4</td>
<td>-98.7</td>
<td>267.8</td>
</tr>
<tr>
<td>H₂O (l)</td>
<td>-285.8</td>
<td>70.0</td>
<td>75.4</td>
</tr>
<tr>
<td>H₃ (g)</td>
<td>0.0</td>
<td>130.6</td>
<td>27.3</td>
</tr>
<tr>
<td>Cu (s)</td>
<td>0.0</td>
<td>33.1</td>
<td>22.6</td>
</tr>
<tr>
<td>Cu₂O (s)</td>
<td>-167.4</td>
<td>93.1</td>
<td>62.3</td>
</tr>
<tr>
<td>CuO (s)</td>
<td>-155.2</td>
<td>42.7</td>
<td>38.8</td>
</tr>
<tr>
<td>N₂ (g)</td>
<td>0.0</td>
<td>191.5</td>
<td>27.9</td>
</tr>
<tr>
<td>NH₃ (g)</td>
<td>-45.9</td>
<td>192.7</td>
<td>37.3</td>
</tr>
<tr>
<td>N₂H₄ (l)</td>
<td>50.6</td>
<td>121.6</td>
<td>72.7</td>
</tr>
</tbody>
</table>

**References**

24 and 25, 26, 27

Next, factors to change the mixed potential are discussed.

As described above, the mixed potential is determined by the balance of each partial current. Therefore, the mixed potential is changed when the oxidation–reduction potential of each partial reaction is changed. The oxidation–reduction potential \( E \) at a temperature \( T \) and 1 atm is calculated using the following Nernst equation:

\[
E = -\frac{\Delta G_T}{nF} = -\frac{1}{nF} \left( \Delta G_0 + RT \ln Q \right)
\]

\[
= -\frac{1}{nF} \left( \Delta H^0_T - T \Delta S^0_T + RT \ln Q \right)
\]

\[
= -\frac{1}{nF} \left[ \int_{T_0}^{T} T \Delta C_p dT + \int_{T_0}^{T} \frac{\Delta C_p}{T} dT \right] + RT \ln Q
\]

where \( \Delta G_T \) is the change in Gibbs free energy at a temperature \( T \) and 1 atm, \( \Delta G_0 ^T \), \( \Delta H^0_T \), and \( \Delta S^0_T \) are the changes in Gibbs free energy, enthalpy, and entropy that accompanies the formation of 1 mole of a product from its component elements at a temperature \( T \) and 1 atm, respectively, \( \Delta C_p \) is the change in specific heat at constant pressure (1 atm), \( n \) is the number of electrons transferred in the half-cell reaction, \( F \) is the Faraday constant, \( R \) is the gas constant, \( T \) is the absolute temperature in kelvins, and \( Q \) is the reaction quotient.24-27 Table II shows calculated results of the oxidation–reduction potentials of all the partial reactions considered. Activity of each chemical in the reaction quotient is substituted by the same value as the actual molar concentration of the chemical in the present reaction system, and specifically, both activities of \( H_2 \) and \( NH_3 \), which cannot be determined exactly, are substituted by \( 10^{-8} \) to obtain referential values. As shown in Table II, all the oxidation–reduction potentials shift to the negative direction with increasing both \( pH \) and temperature, which can result in a negative shift of the mixed potential. Even the oxidation–reduction potentials of Reactions 3 and 4 shift to the negative direction with increasing \( pH \) and temperature because the oxidation–reduction potentials of all the partial reactions shift to the negative direction. Consequently, factors to change the mixed potential are \( pH \) and temperature, which are easily controllable.

**Experimental**

Procedure.— Reaction solutions were prepared using cupric oxide (CuO) (Kanto Chemical, Inc.), sodium hydroxide (NaOH), hydrazine monohydrate (N₂H₄·H₂O) (Nacalai Tesque, Inc.), and gelatin (Jellice Co. Ltd., P459) as received. All chemicals except for...
gelatin were of reagent grade. Gelatin was added as a dispersing agent to avoid agglomeration and for the suppression of particle growth. Gelatin blocked oxygen and was also effective in preventing the oxidation of the resulted nanoparticles. Reactions were conducted in a Pyrex beaker 250 cm$^3$ in capacity by the following procedure. First, a CuO colloidal aqueous suspension was prepared by dispersing 0.060 mole of CuO particles in 42.0 cm$^3$ of distilled water using ultrasound. Next, 18.0 cm$^3$ of 10 wt % gelatin aqueous solution was added into the solution as a dispersing agent. The initial pH of the mixed solution was adjusted to the reaction pH (9.0–12.0) at 298 K by 1.0 mol dm$^{-3}$ sodium hydroxide aqueous solution with a pH meter (Horiba, Ltd., D-21). The temperature of the solution was kept at the reaction temperature (298–353 K) in a water bath with nitrogen gas bubbling (50 cm$^3$ min$^{-1}$), which started 30 min before the reaction and lasted throughout the reaction to eliminate the effect of dissolved oxygen. The solution was agitated at a rate of 500 rpm with a magnetic stirring unit. Then, 42.0 cm$^3$ of 1.43 mol dm$^{-3}$ hydrazine aqueous solution was added to 18.0 cm$^3$ of 10 wt % gelatin aqueous solution, and this solution was kept at the reaction temperature (298–353 K) with nitrogen gas bubbling (50 cm$^3$ min$^{-1}$) for 30 min. The initial pH of the hydrazine solution was adjusted to the reaction pH (9.0–12.0) by 1.0 mol dm$^{-3}$ sodium hydroxide aqueous solution at 298 K. Next, the hydrazine solution was added to the CuO aqueous suspension as a reducing agent to start the reaction. The total amount of the reaction suspension was 120.0 cm$^3$, and thus the reaction suspension was 0.50 mol dm$^{-3}$ hydrazine aqueous solution with 0.50 mol dm$^{-3}$ dispersed CuO. Gelatin was not added in the reaction suspension at 298 K because gelatin became a gel at 298 K, inhibiting the reaction.

The crystalline structure of precipitates was investigated by X-ray diffraction (XRD: MAC Science Co., Ltd., M03XHF22) using a molybdenum X-ray tube. The morphology of precipitates was observed using a field-emission scanning electron microscope (JEOL Ltd., JSM-6500F). The immersion potential of Au-sputtered round quartz-crystal substrates 5.0 mm diameter was measured during several experimental runs by a potentiostat/galvanostat (Hokuto Denko Co., Ltd., HA-151), and the authors assumed that the measured immersion potential was almost the same as the mixed potential in reaction suspension in this system. A Ag/AgCl electrode (Horiba, Ltd., 2565A-10T) was used as a reference electrode, and the internal liquid, 3.33 mol dm$^{-3}$ KCl aqueous solution, was replaced for each experimental run. The measured potential was converted to values vs standard hydrogen electrode (SHE) using the following empirical equation given by Horiba, Ltd.: The potential of the reference electrode could be expressed as a function of temperature $T$ (K) as $E$ (mV) vs SHE = +206 − 0.7($T$ − 298).

### Table II. List of oxidation–reduction potentials calculated for partial reactions considered in this system.

<table>
<thead>
<tr>
<th>Partial reaction</th>
<th>Oxidation–reduction potential at pH 9 (V vs SHE)</th>
<th>Oxidation–reduction potential at pH 12 (V vs SHE)</th>
<th>Reaction no.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>298 K</td>
<td>323 K</td>
<td>353 K</td>
</tr>
<tr>
<td></td>
<td>298 K</td>
<td>323 K</td>
<td>353 K</td>
</tr>
<tr>
<td>$N_2 + 4H_2O + 4e = N_2H_4 + 4OH^-$</td>
<td>−0.92</td>
<td>−0.98</td>
<td>−1.06</td>
</tr>
<tr>
<td>$2N_2 + NH_3 + H_2O + e = N_2H_4 + OH^-$</td>
<td>−2.59</td>
<td>−2.72</td>
<td>−2.88</td>
</tr>
<tr>
<td>Cu(II) + 2e = Cu</td>
<td>0.04</td>
<td>−0.02</td>
<td>−0.08</td>
</tr>
<tr>
<td>2Cu(II) + 2OH$^-$ + 2e = Cu$_2$O + H$_2$O</td>
<td>0.13</td>
<td>0.07</td>
<td>0.01</td>
</tr>
<tr>
<td>2H$_2$O + 2e = H$_2$ + 2OH$^-$</td>
<td>−0.18</td>
<td>−0.19</td>
<td>−0.21</td>
</tr>
</tbody>
</table>

### Results and Discussion

In the present method, pH of the reaction suspension is initially adjusted at 298 K, and actual pH at reaction temperatures differs from the adjusted value. This is ascribable to the change in the ionic product for water, $K_w = [H^+][OH^-]$; for example, the value of $K_w$ (mol$^2$ dm$^{-6}$) is $1.008 \times 10^{-14}$ at 298.15 K and $5.476 \times 10^{-14}$ at 323.15 K. Figure 3 shows the change with temperature in pH, which is initially adjusted to 9.0 at 298 K. pH linearly decreases with increasing temperature, and the values are 9.0 at 298 K, 8.5 at 323 K, and 7.6 at 353 K. Figure 4 shows the change in the mixed potential during the reaction for 2 h. At the same temperature of 323 K, the mixed potential at pH 10.4 (Fig. 4d) is lower than that at pH 8.5 (Fig. 4b). This agrees well with the discussion in the Theory section. Moreover, the mixed potential shifts to the negative direction with increasing temperature although pH slightly decreases, indicating that the mixed potential can be lowered just by increasing temperature without fixing pH.

By comparing the mixed potential and the potential–pH diagrams shown in Fig. 5, the mixed potential was in the stability region of Cu$_2$O both at pH 9.0, 298 K (Fig. 5a) and pH 8.5, 323 K (Fig. 5b), whereas the mixed potential was in the stability region of metal Cu at pH 7.6, 353 K (Fig. 5c). Figure 6 shows the change with time in XRD patterns of precipitates during the reaction for 2 h. CuO powder was reduced to Cu$_2$O after 1 h at pH 9.0, 298 K although slight Cu peaks are recognized in the XRD pattern taken at 2 h. At pH 7.6, 353 K, CuO powder was completely reduced to metal Cu after 0.5 h. These results are almost consistent with the result that the
mixed potentials measured at pH 7.6, 353 K and pH 9.0, 298 K were always in the stability region of Cu and Cu$_2$O, respectively. In contrast, at pH 8.5, 323 K, all CuO powder was reduced to Cu$_2$O after 0.5 h and then the resulting Cu$_2$O was gradually reduced to Cu metal. This is not consistent with the measurement result of the mixed potential. By carefully observing the change in the mixed potential at pH 8.5, 323 K, the initial mixed potential is $-0.045$ V vs SHE and in the stability region of Cu$_2$O, and the mixed potential gradually decreases to $-0.072$ V with reaction time, which is just beside the calculated oxidation–reduction potential of Cu$_2$O/Cu, $-0.077$ V vs SHE; i.e., as CuO is reduced to Cu$_2$O, the mixed potential approaches the oxidation–reduction potential of Cu$_2$O/Cu redox pair, where Cu$_2$O and Cu coexist. Nevertheless, the mixed potential is 5 mV higher than the calculated oxidation–reduction potential of Cu$_2$O/Cu and it is difficult to adequately elaborate on the result that the deposition of Cu completely proceeded after 2 h. Here, pH of the solution tends to slightly decrease during the reaction, although ideally, pH would not be changed by taking into account the overall reaction in the present reaction system. For example, pH actually decreased from 8.5 to approximately 8 at 323 K, resulting in a slight increase in the oxidation–reduction potential of a Cu$_2$O/Cu redox pair. Furthermore, there can be a slight difference between the mixed potential measured using Au electrode and the actual mixed potential in the reaction suspension. Therefore, the actual mixed potential is slightly lower than the oxidation–reduction potential of Cu$_2$O/Cu. Nonetheless, a Au electrode is preferable for the measurement of the mixed potential in this reaction system because a Au electrode does not have intense catalytic activity for a specific partial reaction possible in the reaction system, and the effect of the immersion of the Au substrate is extremely low.

The scanning electron microscopy (SEM) images of the precipitates obtained by the reaction are shown in Fig. 7. Relatively large Cu$_2$O particles with an average diameter of 475 nm are observed in the precipitates obtained after 2 h at pH 9.0, 298 K. These large particles are attributable to the absence of gelatin. At pH 8.5, 323 K, Cu$_2$O particles with an average diameter of 97 nm are observed after 0.5 h and Cu particles with an average diameter of 82 nm are observed after 2 h. Cu particles with an average diameter of 55 nm are observed after 2 h at 353 K. As above, the mean particle size is decreased with the increase in temperature because nucleation site increases with the increase in temperature and an inordinate number...
of nucleation sites at high temperatures leads to the absence of reactant ions [Cu(II) or Cu(I) ions] for the growth. Table III shows the crystallite sizes of particles obtained by chemical reduction, which were calculated by Scherrer’s equation using the half width at half maximum of 111 peaks at 20 = 16.5° for CuO and 19.6° for Cu. The crystallite sizes are all much smaller than those of particles observed, and possibly these particles are all polycrystalline. This result indicates that the deposition rate of Cu and CuO nanoparticles is significantly large for the formation of single-crystal nanoparticles in the present method. The large reaction rate is industrially favorable. Single-crystal Cu and CuO nanoparticles can be obtained by regulating the deposition of nanoparticles using a milder reducing agent than hydrazine or adding a strong complexing agent.

Conclusions

A general concept for oxidation-state control of nanoparticles synthesized via chemical reduction has been developed. Through the present work, we have obtained the following results.

Mixed potential is the most effective indicator of solution circumstances, indicating the most stable chemical species in the reaction solution, i.e., thermodynamic considerations in conjunction with monitoring of mixed potential is useful for the in situ prediction of “what chemical species will be synthesized.” Solution pH and temperature are the factors which affect the mixed potential, and thus, the most stable chemical species can be changed by pH and temperature. Specifically in this system, the mixed potential decreases with the increase both in pH and temperature. Using this concept, we demonstrated the selective synthesis of Cu and CuO nanoparticles by controlling mixed potential. This concept is also effective in other reaction systems where thermodynamic data are available.

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