

1 BBA – Proteins and Proteomics

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4 Involvement of Val 315 located in the C-terminal region of thermolysin in
5 its expression in *Escherichia coli* and its thermal stability

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16

17 Abbreviations

18 CBB, Coomassie Brilliant Blue; CC, correlation coefficient; CD, circular dichroism;

19 DA, degree of activation; EA, expression amount; FAGLA,

20 *N*-[3-(2-Fury)acryloyl]-glycyl-L-leucine amide; HC, α -helix content; PU, proteolytic

21 unit; REA, relative expression amount; RHC, relative α -helix content; WT, wild-type

22 thermolysin.

23

24

25 Abstract

26 Thermolysin is a thermophilic and halophilic zinc metalloproteinase that consists of
27 β -rich N-terminal (residues 1–157) and α -rich C-terminal (residues 158–316) domains.
28 Expression of thermolysin variants truncated from the C-terminus was examined in *E.*
29 *coli* culture. The C-terminal Lys316 residue was not significant in the expression, but
30 Val315 was critical. Variants in which Val315 was substituted with fourteen amino acids
31 were prepared. The variants substituted with hydrophobic amino acids such as Leu and
32 Ile were almost the same as wild-type thermolysin (WT) in the expression amount,
33 α -helix content, and stability. Variants with charged (Asp, Glu, Lys, and Arg), bulky
34 (Trp), or small (Gly) amino acids were lower in these characteristics than WT. All
35 variants exhibited considerably high activities (50-100% of WT) in hydrolyzing protein
36 and peptide substrates. The expression amount, helix content, and stability of variants
37 showed good correlation with hydropathy indexes of the amino acids substituted for
38 Val315. Crystallographic study of thermolysin has indicated that V315 is a member of
39 the C-terminal hydrophobic cluster. The results obtained in the present study indicate
40 that stabilization of the cluster increases thermolysin stability and that the variants with
41 higher stability are expressed more in the culture. Although thermolysin activity was not
42 severely affected by the variation at position 315, the stability and specificity were
43 modified significantly, suggesting the long-range interaction between the C-terminal
44 region and active site.

45

46 *Keywords:* C-terminal region; enzyme expression; enzyme stability; hydropathy;
47 site-directed mutagenesis; thermolysin.

48 1. Introduction

49

50 Thermolysin [EC 3.4.24.27] is a thermophilic and halophilic neutral
51 metalloproteinase produced in the culture broth of *Bacillus thermoproteolyticus* [1, 2, 3].
52 It has been widely utilized to the synthesis of peptides such as a precursor of an
53 artificial sweetener aspartame [2, 3], and thus is one of the most representative
54 industrial enzymes.

55 It requires one zinc ion essential for enzyme activity and four calcium ions for
56 structural stability [4-6]. The molecular mass is 34.6 kDa based on the amino acid
57 composition (316 amino acids) plus one zinc and four calcium atoms [3]. It is a typical
58 α + β protein [6] composed of the β -structure-rich N-terminal (residues 1–134) and
59 α -structure-rich C-terminal (residues 135–316) domains. The majority of zinc
60 metalloproteinases have the zinc-binding HEXXH motif. Thermolysin has the
61 consensus motif, H¹⁴²ELTH¹⁴⁶, and His142, Glu143, and His146 are catalytically
62 essential [2, 7]. Its high-resolution crystal structures are available [7]. Many variants of
63 thermolysin and thermolysin-like proteases (TLPs) with enhanced catalytic activity and
64 stability have been obtained using site-directed mutagenesis [8-15]. A TLP-ste variant,
65 which has 4 times higher activity than the wild-type enzyme, was constructed by the
66 combined mutations of its four residues Asn116, Gln119, Asp150, and Gln225 [13], and
67 the enzyme with enhanced stability was constructed by introducing a disulfide bond
68 between positions 8 and 60 (the numbering of amino acid sequence of thermolysin was
69 adopted for TLP-ste) [14, 15]. We introduced mutation to amino acid residues whose C $_{\alpha}$
70 atoms locate within 1.2 nm from the catalytic zinc of thermolysin. The variants with
71 mutation of Asp150, Ile168, and Asn227 give remarkable stabilization [9, 10]. It is also

72 stabilized by mutating Leu155 located at the autodegradation site [16]. Combination of
73 the mutation of Ser65 to Pro and that of both Gly8 and Asn60 to Cys for introducing a
74 disulfide bond as well as the case of TLP-ste [14] leads further stabilization [10, 11].
75 Extensive combinations of effective mutations are more effective for increasing the
76 activity and/or stability [9]. For example, activity of a variant in which Leu144 is
77 converted to Ser, Asp150 to Glu, and Ser53 to Asp is 10 times higher than that of
78 wild-type thermolysin (WT) and the inactivation rate at 80°C is decreased to 60% of
79 that of WT [9]. The stability of thermolysin is increased with stabilizing the Ca²⁺ ion
80 (Ca3) which is located in the N-terminal domain [17, 18]

81 It has been shown that the stability of the N-terminal domain (or N-domain) is
82 lower than that of C-terminal domain (C-domain); thus the stabilization of the
83 N-domain rather than of the C-domain has been considered more effective for
84 stabilizing thermolysin [19]. The stabilization of the C-domain has been also effective
85 for stabilizing variants in which N-domain is already enough stabilized [19].
86 Accordingly, stabilization of the C-domain is still useful for further stabilization of
87 thermolysin. Previous studies on TLPs have shown that mutation of the C-terminus may
88 indeed affect the stability of this type of proteases [20]. This suggests a possibility that
89 some amino acid residues might have a significant role in the stability of the C-domain
90 and of the total structure of thermolysin. Stabilized mutants of TLPs were predicted
91 using computational techniques and produced successfully [21].

92 In the present study, we aimed to evaluate the effects of the C-terminal region of
93 thermolysin on its activity and stability. It is known that proteins mutated to have lower
94 stability have tendency to be easily digested in the host *Escherichia coli* cells [22] and
95 we intended to testify this empirical relationship in the present study. We describe the

96 effect of the truncation from the C-terminal end of thermolysin on its expression in the
97 culture supernatant of the transformed *E. coli* cells and that the penultimate amino acid
98 residue, Val 315, is important for the expression of thermolysin. The expression amount
99 (EA) of the variants is in good agreement with the order of the hydrophathy index of the
100 amino acid residue incorporated in position 315. Hydrophobic amino acids are favored
101 at position 315 for high EA of the variant, which exhibits also high stability and activity.
102 These findings may provide some insights into the molecular mechanism for the folding
103 of thermolysin and techniques to design recombinant enzymes with enough EA.

104

105 2. Materials and methods

106

107 2.1. *Materials.*

108

109 Casein (Lot PEH5596) was purchased from Wako Pure Chemical (Osaka, Japan).
110 *N*-[3-(2-Fury)acryloyl]-glycyl-L-leucine amide (FAGLA, Lot 111K1764) was from
111 Sigma (St. Louis, MO). The concentration of FAGLA was determined
112 spectrophotometrically using the molar absorption coefficient at 345 nm, $\epsilon_{345} = 766 \text{ M}^{-1}$
113 cm^{-1} [3, 23].

114

115 2.2. *Expression and purification of thermolysin variants.*

116

117 Expression and purification of thermolysin variants were performed according to
118 the method described previously [24] using *E. coli* K12 JM109 as host. Expression
119 plasmids for the variants were constructed by polymerase chain reaction using primers

120 listed in Table 1 and pTMP1 as a template. Site-directed mutagenesis and production of
121 the variants were performed as described previously [9, 24, 25]. Briefly, the seed culture
122 (5 ml) of the transformed JM109 cells was diluted 100 times with 500 ml of L broth in a
123 1-liter flask and incubated at 37°C for 48 h, with 0.1% (w/v) anti-foam A (Sigma) and
124 vigorous aeration. At the end of the culture, a 500-ml supernatant was obtained. The cell
125 number reached the maximum at around 24 h from the start of cultivation and decreased
126 after this gradually. The casein-hydrolysis activity increased with the cultivation time
127 and reached the maximum at around 36 h and this activity level was almost kept at 48
128 and 72 h with a slight increase [12]. The 48-h cultivation was confirmed to be optimal
129 for expression of thermolysin variants before starting the present study.

130 For the purification of thermolysin variants, three liters of the culture supernatants
131 of *E. coli* transformants with low protein expression (Δ 315–316, Δ 314–316, Δ 313–316,
132 Δ 312–316, Δ 298–316, V315G, V315W, V315D, V315E, V315R, and V315K) obtained
133 by cultivation for 72 h were used, while 0.5 liters were used for the other transformants
134 (see section 3.2). Thermolysin variants were purified to homogeneity from the culture
135 supernatant with hydrophobic-interaction chromatography followed by affinity
136 chromatography with a column of glycyl-D-phenylalanine (Gly-D-Phe) coupled to
137 Sepharose 4B resin [9]. One-step purification of TLPs using Bacitracin-silica has been
138 applied [26]. However, we have preferred the Gly-D-Phe gels because of pharmaceutical
139 effects of Bacitracin considering potential application of thermolysin to food industry.
140 Prior to kinetic measurements, the preparations were desalted using pre-packed PD-10
141 gel filtration columns (Amersham, Uppsala, Sweden) in 40 mM Tris-HCl (pH 7.5)
142 (designated as buffer B) added with 10 mM CaCl₂ (which is designated as buffer B*)
143 and stored at 4°C.

144

145

Table 1

146

147 *2.3. Sodium dodecyl sulfate-polyacryl amide gel electrophoresis (SDS-PAGE).*

148

149 SDS-PAGE was performed in a 12.5% polyacrylamide gel under reducing
150 conditions with a constant current of 40 mA for 40 min [27]. Samples were reduced by
151 treatment with 2.5% 2-mercaptoethanol at 100°C for 10 min. Proteins were stained with
152 Coomassie Brilliant Blue (CBB) R-250. The protein molecular-mass marker kit was
153 from Takara (Otsu, Japan).

154

155 *2.4. Hydrolysis of casein.*

156

157 The casein-hydrolysis activity of thermolysin was determined according to the
158 method described previously [2, 11]. The thermolysin solution (187.5 μ l) was added to
159 562.5 μ l of 1.33% (w/v) casein in buffer B, and incubated at 25°C for 30 min. The
160 reaction was stopped by adding 750 μ l of a solution containing 0.11 M trichloroacetic
161 acid, 0.22 M sodium acetate, and 0.33 M acetic acid. After 30-min incubation at 25°C,
162 the reaction mixture was filtered through Whatman No. 2 filter paper, and the
163 absorbance at 275 nm (A_{275}) was measured. One proteolytic unit (PU) of activity is
164 defined as the amount of enzyme activity needed to liberate a quantity of acid soluble
165 peptides corresponding to an increase in A_{275} of 0.0074 $\text{cm}^{-1} \text{min}^{-1}$ (A_{275} of 1 μ g of
166 tyrosine per min).

167

168 *2.5. Hydrolysis of FAGLA.*

169

170 The thermolysin-catalyzed hydrolysis of FAGLA was measured by following the
171 decrease in absorbance (A_{345}) at 345 nm in buffer B* at 25°C [3, 23]. The amount of
172 FAGLA hydrolyzed was evaluated using the molar absorption difference due to
173 hydrolysis, $\Delta\epsilon_{345} = -310 \text{ M}^{-1} \text{ cm}^{-1}$. The hydrolysis was carried out under
174 pseudo-first-order conditions, where the substrate concentration is much lower than the
175 Michaelis constant (K_m) (>30 mM) [3]. Under the conditions, the enzyme activity was
176 evaluated by the specificity constant (k_{cat}/K_m)

177

178 *2.6. Far-UV CD spectra.*

179

180 The CD spectra were measured using 0.2-cm cell with a Jasco J-820
181 spectropolarimeter (Tokyo, Japan) equipped with a Peltier system of cell temperature
182 control. The measurement conditions were: spectral range, 200-250 nm; sensitivity, 100
183 mdeg; resolution, 0.2 nm; response time, 4 s; scan speed, 20 nm min⁻¹; the number of
184 accumulations, 4; and the protein concentration, 1.0 μM in buffer B* [16]. The α-helix
185 content was calculated from the mean-residue molar ellipticity at 222 nm ($[\theta]_{222}$ (deg
186 cm² dmol⁻¹)) [28].

187

188 *2.7. Thermal denaturation of thermolysin.*

189

190 Thermolysin (2.5 μM) in buffer B* was incubated at 25°C for 5 min. Then the
191 solution (400 μl) was transferred to a 0.2-cm quartz cell, and mineral oil (50 μl) was

192 added to avoid evaporation. Thermal denaturation was examined by monitoring θ_{222}
193 with increasing cell temperature from 60 to 100°C at a rate of 0.5°C min⁻¹. The fraction
194 unfolded (F_u) was determined after normalizing θ_{222} of native and denatured proteins
195 between 0 and 1, according to eq. 1.

196

$$197 \quad F_u = (A_o - A_N) / (A_D - A_N) \quad (1)$$

198

199 where A_o is the observed θ_{222} of thermolysin at a temperature and A_N and A_D are the θ_{222}
200 values of native and denatured proteins, respectively. The denaturation process is
201 irreversible and is accompanied with autolysis [19, 20]. The temperature at which F_u is
202 0.5 is defined as the observed melting temperature (the temperature at which 50% of the
203 thermolysin molecules is denatured), $T_{m, app}$.

204

205 2.8. Thermal inactivation of thermolysin.

206

207 Thermolysin (2.5 μM) in buffer B* was incubated at a temperature ranging from 60
208 to 75°C for a specified time (2-32 min). Then, it was cooled at 25°C for 5 min and the
209 FAGLA-hydrolysis activity was determined by the method described above. It is known
210 that the thermal inactivation of thermolysin is irreversible and consists of only one step,
211 the first-order rate constant, k_{obs} , of the inactivation was evaluated by plotting logarithm
212 of the residual activity (k_{cat}/K_m) against the duration time of thermal treatment [19, 20].
213 The activation energy, E_a , for the inactivation was determined according to Arrhenius
214 equation by plotting logarithm of k_{obs} against $(1/T)$ where T is the temperature in Kelvin.
215 Thermal inactivation of thermolysin was handled to obey the first-order reaction, eq. 2:

216

217
$$\ln ([E]_t/[E]_0) = - k_{\text{obs}} t \quad (2)$$

218

219 where $[E]_t$ and $[E]_0$ are the enzyme concentrations at incubation time (t) at temperature T
220 and at time zero. The temperature (T_{50}) is defined as a temperature at which the enzyme
221 loses 50% of the activity in the incubation for 30 min. Thus T_{50} is represented as a
222 temperature at which the k_{obs} value is given as $3.85 \times 10^{-4} \text{ s}^{-1}$ when the enzyme is
223 incubated for 30 min.

224

225 3. Results

226

227 3.1. Expression of truncated thermolysin variants.

228

229 A truncated thermolysin variant, $\Delta 298\text{--}316$, lacking the C-terminal α -helix (residue
230 298–316) was failed to be produced in the expression system used, suggesting that
231 amino acid residues necessary for thermolysin expression might be contained in this
232 α -helix. The transformants for the variants lacking Lys316, Val315–Lys316,
233 Gly314–Lys316, and Val313–Lys316, designated as $\Delta 316$, $\Delta 315\text{--}316$, $\Delta 314\text{--}316$, and
234 $\Delta 313\text{--}316$, respectively, were cultivated in *E. coli* at 37°C for 48 h. The 34.6-kDa
235 protein bands corresponding to thermolysin were detected in SDS-PAGE for the
236 supernatants of WT and $\Delta 316$ but not those of $\Delta 315\text{--}316$, $\Delta 314\text{--}316$, and $\Delta 313\text{--}316$
237 (Results not shown). The casein-hydrolysis activity in the supernatant of $\Delta 316$ was
238 126 ± 1 PU/ml comparable to that of WT and not detected with $\Delta 315\text{--}316$, $\Delta 314\text{--}316$,
239 and $\Delta 313\text{--}316$ (detection limit: 2 PU/ml). These results indicate that truncation of the

240 C-terminal Lys316 has no effect on the thermolysin expression but the penultimate
241 residue Val315 is critical.

242

243

Table 2

244

245 *3.2. Expression and purification of Val315 variants of thermolysin,*

246

247 The expression of fourteen Val315 variants was examined (Fig. 1). The
248 casein-hydrolysis activities observed in the culture supernatants of the variants varied
249 but well correlated with the intensities of the 34.6-kDa protein bands corresponding to
250 thermolysin variants. The variants were classified into four groups based on their
251 casein-hydrolysis activities (PU/ml-supernatant) produced in the supernatants. As the
252 volumes of the supernatants produced from all cultures for 48 h at 37°C were almost the
253 same as 500 ml, this classification is that based on the total casein-hydrolysis activities
254 of the supernatants : Group A, showing 104-91% activity relative to that of WT,
255 includes Δ 316, V315L, and V315I; group B, showing 77-66%, includes V315A, V315T,
256 and V315F; group C, showing 39-21%, includes V315S, V315Q, and V315Y; and
257 group D, showing 8-2%, includes V315G, V315W, V315D, and V315E, V315K, and
258 V315R (Table 2).

259

260

Fig. 1

261

262 All variants were purified to homogeneity as judged by SDS-PAGE (Fig. 2) and
263 showed the molecular masses of 34.6 kDa. They are produced in *E. coli* culture

264 supernatants and purified in an intact form without any damage.

265

266 Fig. 2

267

268 *3.3. Far-UV CD spectra of thermolysin variants.*

269

270 CD spectra of WT and the variants were measured in buffer B* (pH 7.5) at 25°C
271 (Fig. 3) and the α -helix contents (HCs) were calculated from the $[\theta]_{222}$ values (Table 2).
272 The HC of WT was 36%, consistent with that previously reported [16]. The HCs of the
273 variants of group A, B, and C (classified in section 3.2, Table 2) are 36-31%. Among
274 them, the HCs (36-34%) of Δ 316, V315L, V315Y, and V315T are in good agreement
275 with that of WT, while those (32-31%) of V315A, V315I, V315F, and V315S are in
276 reasonable agreement. On the other hand, the HCs of V315Q and the variants of group
277 D are considerably low (29-22%). In other words, the relative α -helix contents (RHCs)
278 of the variants in groups A-C and D are 100-86% and 81–61% to that of WT,
279 respectively. This suggests that the degree of expression of the variants has some
280 correlation with their secondary structures.

281

282 Fig. 3

283

284 *3.4. Casein- and FAGLA- hydrolysis activities of thermolysin variants.*

285

286 The Δ 316, Δ 315-316, and all Val315 variants showed casein- and
287 FAGLA-hydrolysis activities at pH 7.5 and at 25°C (Tables 2 and 3). All variants except

288 for V315W keep specific activities toward both substrates higher than 70% of those of
289 WT. The activities of V315W are significantly low. The orders of the variants in the
290 activities toward both substrates are almost the same. The relative activities of V315G
291 for casein and FAGLA are 80% and 70% of those of WT. The substitution of Val315
292 with a charged residue decreased the activity in a complicated manner. The relative
293 casein-hydrolysis activities of V315R and V315K were 70 and 50%, whereas those of
294 V315D and V315E were 80 and 90%. The relative FAGLA-hydrolysis activities of both
295 V315D and V315E were 70%, whereas those of V315R and V315K were 90 and 80%.
296 By taking ratios of the relative activities for casein and FAGLA of the respective
297 variants, namely by dividing the numerals in parentheses in the column of the
298 casein-hydrolysis activity of purified variants (Table 2) by those in the column of the
299 (k_{cat}/K_m) values at 0 M NaCl of the FAGLA-hydrolysis activity (Table 3), substrate
300 specificity of the variants was evaluated. The order is: V315W (1.5) >> V315E (1.3) >
301 V315G (1.2) > Δ 315-316 = V315D = Δ 316 (1.1) > WT = V315L = V315I = V315Y
302 (1.0) > V315T = V315A = V315F = V315Q (0.9) > V315S = V315R (0.8) >> V315K
303 (0.6). This order indicates that V315W, V315E, and V315G favor casein rather than
304 FAGLA while V315K, V315R, and V315S favor FAGLA rather than casein. The
305 characteristics of the residue incorporated at position 315, which is 2.2 nm far from the
306 active site, are not so critical to the enzyme activity. However, some amino acids
307 incorporated changed significantly the substrate specificity. This effect might be
308 transferred through a long-range interaction from the C-terminal region to the active
309 site.

310

311

Table 3

312

313 *3.5. Expression amounts of thermolysin variants.*

314

315 The expression amount (EA) of the variant was defined as a weight (mg) of the
316 variant protein produced in a 500-ml culture supernatant during the cultivation of the
317 transformant at 37°C for 48 h. It was calculated in the division of the total
318 casein-hydrolysis activity [proteolytic unit (PU)] contained in the supernatant by the
319 specific activity [PU/mg] of the variant purified from the supernatant (Table 2). The EA
320 ($\mu\text{g/ml}$) given in Table 2 is shown as the weight of the variant in one-ml of the
321 supernatant out of 500 ml. In the case of WT, the EA was $9.3 \pm 0.7 \mu\text{g/ml}$, thus
322 indicating that the total amount of the WT protein produced in the culture must be $4.7 \pm$
323 0.4 mg. The relative EA or REA (as shown in the parentheses of the 3rd column in
324 Table 2) was defined as the ratio of the EA of the variant to that of WT.

325 The EAs of $\Delta 316$ and V315L were almost the same as that of WT, and that of
326 V315I was 20% higher than that of WT. Those three are the members of group A
327 (section 3.2). V315F, V315A, and V315T, giving REAs of 90 to 80%, are the group B
328 members. V315Q, V315S, and V315Y, giving 40 to 20%, are the group C members.
329 V315G, V315K, V315R, V315W, V315D, and V315E, giving $< 10\%$, are the group D
330 members. Grouping of the variants based on the EA is in good agreement with that
331 based on the casein-hydrolysis activity in the supernatants (section 3.2).

332

333 *3.6. Effect of NaCl on the catalytic activities of thermolysin variants.*

334

335 Thermolysin is remarkably activated by high concentrations (1-5 M) of

336 mono-valent salts such as LiCl, NaCl, KBr *etc.* and the activity increases in an
337 exponential fashion with increasing salt concentration [3, 29, 30]. This activation is
338 solely due to increase in k_{cat} . The effects of NaCl on the activity of the variants were
339 examined (Table 3). The degree of activation (DA) is defined as the value obtained by
340 dividing the FAGLA-hydrolysis activity in the presence of 4 M NaCl by that in the
341 absence, and the value of WT was 17 [29]. The DAs of the variants were all within the
342 range of 15–18, indicating that the modification at Val315 and truncation of the
343 C-terminal residues examined here give substantially no effect on the salt-activation of
344 thermolysin. Relationship between the salt-activation, and effects of anions and cations
345 of salts on the structures of thermolysin and bulk water have been suggested [30, 31].
346 The present result suggests that Na^+ and/or Cl^- ions have no significant interaction with
347 the C-terminal end of thermolysin. The hydrophobic interaction is stabilized with high
348 concentration of salts, although electrostatic and hydrogen-bonding interactions are
349 destabilized [32]. The variants in which Val315 was replaced with more hydrophobic
350 residues like Leu, Ile, and Trp showed higher DAs than those with less hydrophobic
351 ones. This suggests that the stability of the C-terminal hydrophobic cluster might be
352 significant for the enzyme activity.

353

354 *3.7. Thermal unfolding of thermolysin variants.*

355

356 The effect of substituting Val315 with any other amino acid residues on its stability
357 was examined by CD measurement. The CD signal at 222 nm ($[\theta]_{222}$), was continuously
358 measured with increasing the cell temperature (Fig. 4) and the $T_{\text{m, app}}$ was determined for
359 each variant (Table 2). The $T_{\text{m, app}}$ of WT was 88.8°C being in good agreement with that

360 measured by differential scanning calorimetry [33] and the variants examined are all
361 destabilized in comparison with WT. The order of the variants in the $T_{m, app}$ values: WT
362 > ($\Delta 316 = V315I$) > ($V315L = V315T = V315A$) > $V315F$ > $V315S$ > $V315Q$ > $V315Y$
363 > $V315D$ > $V315G$ > $V315E$ > $V315K$ > $V315W$ > $V315R$ > $\Delta 315$ - $\Delta 316$. The effect of
364 the amino acid substitution was assessed by the difference ($\Delta T_{m, app}$) in the $T_{m, app}$ of the
365 variant from that of WT [namely, $\Delta T_{m, app} = (T_{m, app} \text{ of the variant}) - (T_{m, app} \text{ of WT})$].
366 The variants classified in group A (Table 2, section 3.2) show relatively small $\Delta T_{m, app}$
367 values ranging from -2.2 to -1.0°C. The $\Delta T_{m, app}$ of $\Delta 316$ was -1.0°C and that of
368 $\Delta 315$ -316 was -12.8°C, indicating that $\Delta 316$ is the most stable and $\Delta 315$ -316 is the most
369 unstable among all examined. Deletion of the C-terminal Lys316 is not much effective
370 on the stability, although additional deletion of Val315 causes extensive damage,
371 suggesting that Val315 plays a critical role in thermolysin stability. This result is well
372 correspondent with that observed with *B. subtilis* neutral protease [20]. The $T_{m, app}$ of
373 $\Delta 315$ -316 is similar to those of $V315E$, $V315K$, $V315W$, and $V315R$, showing that Glu,
374 Lys, Trp, and Arg residues at position 315 have no contribution in the stability. Good
375 correlation is observed between the $T_{m, app}$ values of the variants and their EAs (Table 2,
376 see Fig. 7C). The $\Delta T_{m, app}$ values of the variants in groups B, C, and D were in the
377 ranges of -3.5 to -2.2; -8.0 to -4.0; and -12.8 to -8.0, respectively, indicating that the
378 higher the EA of the variant is, the higher its stability is.

379

380

Fig. 4

381

382 *3.8. Thermal inactivation of thermolysin variants.*

383

384 Thermal inactivation of variants V315I, V315T, and V315R was examined by
385 incubating at temperatures of 60, 65, 70, and 75°C. The semi-logarithmic plots of the
386 remaining activity after thermal incubation against the incubation time gave the linear
387 relationship, suggesting that all inactivation processes followed pseudo-first order
388 kinetics (Fig. 5). The first-order rate constant k_{obs} (s^{-1}) values for thermal inactivation of
389 WT, V315I, V315T, and V315R increased with increasing temperatures from 60 to
390 75°C, and those at 75°C were $(0.87 \pm 0.10) \times 10^{-3}$, $(0.80 \pm 0.10) \times 10^{-3}$, $(0.93 \pm 0.10) \times$
391 10^{-3} , and $(1.98 \pm 0.10) \times 10^{-3}$, respectively. Linear relationship was observed in
392 Arrhenius plot for k_{obs} to evaluate the activation energy (E_a) for thermal inactivation.
393 The E_a values (kJ mol^{-1}) are as in the order: V315R (95 ± 3) > WT (66 ± 3) >
394 V315I (60 ± 1) > V315T (60 ± 5). On the other hand, the T_{50} ($^{\circ}\text{C}$) values of the
395 variants were calculated and are in the order of WT (60.5 ± 0.1) = V315I ($60.5 \pm$
396 0.7) > V315T (58.2 ± 0.9) > V315R (57.5 ± 0.6). Interestingly, V315R has the
397 largest E_a and smallest T_{50} values among the variants examined.

398

399

Fig. 5

400

401 4. Discussion

402

403 4.1. Relationship between the activity and stability of Val315 variants.

404

405 Group A variants show 120-100% in REAs and 95-87% in RHCs comparing with
406 those of WT. Group B variants show 80-70% in REAs and 99-86% in RHCs, 40-20% in
407 REAs and 95-76% in RHCs; and group D variants, 10% or less in REAs and 80-62% in

408 RHCs. The enzyme activities of the variants for both casein and FAGLA substrates
409 decrease with decreasing REA and RHC and also decreasing the stability as given by
410 $\Delta T_{m, app}$. It is noticeable that the enzyme activities are not much clearly distinguished
411 between groups B and C, though the REA, RHC, and $\Delta T_{m, app}$ are distinctly different
412 between them.

413

414 4.2. Important roles of the residue at position 315 in the expression of thermolysin.

415

416 The truncation of the C-terminal Lys316 as shown with the variant Δ 316 has no
417 effects on the EA, enzyme activities, $T_{m, app}$, and HC. This result is consistent with the
418 crystal-structural data indicating that Lys316 projects outward from the C-terminal
419 α -helix with no interactions with other residues. On the other hand, Val315 points
420 toward the hydrophobic cluster formed by three α -helices together with Tyr217, Ile236,
421 Phe281, Ser282, Arg285, Phe310, and Val313 (Fig. 6) [7]. TLPs from *B.*
422 *stearothermophilus* and *B. cereus* bear Val315 and the C-terminal residues at position
423 316 of Tyr and Asn, respectively, as well as Lys of thermolysin, and those of *B. subtilis*
424 and *B. amyloloquefacience* lack the residue at position 316 and Leu315 is the
425 C-terminal end [20]. It seems that the residue at position 316 is not always essential for
426 TLPs. Val315 of TLPs plays an important role in forming the hydrophobic cluster [34].
427 The thermostability of *B. subtilis* neutral protease was lowered by deleting Leu300
428 (correspondent to Val315 in thermolysin) or by replacing this by a polar amino acid,
429 although the stability was increased upon replacing Leu300 by Phe [20]. The Val315
430 variants in which Val315 is replaced with hydrophobic amino acid residues exhibited
431 the similar EAs to that of WT (Table 2). In contrast, those replaced with hydrophilic

432 residues, especially with charged ones, exhibited much lower EAs than that of WT.

433

434

Fig. 6

435

436 The hydropathy index is regarded to represent the combined character of
437 hydrophobic and hydrophilic tendencies of the side chain [35], and thus, should be
438 suitable for characterizing amino acid residues in the protein structure [29]. The REAs
439 (%) of the Val315 variants (Table 2) were plotted against the hydropathy indexes of the
440 amino acid residues introduced into position 315 (Fig. 7A). A positive linear correlation
441 was observed with a correlation coefficient (CC) of 0.90 and the slope of 12, indicating
442 that the REA increases by 12% as the increase in hydropathy of 1.0 unit.

443

444

Fig. 7

445

446 *4.3. Important roles of the residue at position 315 in the secondary structure of*
447 *thermolysin.*

448

449 The α -helix content (HC) of WT is 36%, and those of the variants in groups A-C
450 and D (Table 2, section 3.4) are 36–32% and 30–25%, respectively. Thermolysin
451 contains seven α -helix segments (residues 67–87, 137–152, 159–180, 225–246,
452 260–274, 282–296, and 301–313) [6]. Assuming that the HC of WT is given as the sum
453 of the seven helix segments, the contribution of one segment to the HC might be
454 approximately 5% in average. The difference in the HCs of the variants of groups A-C
455 from WT are 0-4% and those of the variants of group D are 6-11%, suggesting that one

456 of the α -helices might be unfolded in the former variants, and one or two may be
457 unfolded in the latter variants. As V315 is only manipulated to prepare variants, the
458 unfolded α -helices might be those at the C-terminal region of thermolysin. It should be
459 noteworthy that partially-unfolded variants maintain the steric structure avoiding
460 catastrophic unfolding and exhibiting considerably high activities (Tables 2 and 3). The
461 unfolding processes (Fig. 4) represent microscopic irregular changes including autolysis,
462 and thus the processes might not obey a simple two-phase transition model. Especially,
463 the process of V315W obviously has two inflection points, suggesting at least two steps
464 in unfolding. The partial unfolding of the α -helices does not bring severe damages to
465 the activity, and this is consistent with the suggestion that the partially-unfolded helices
466 might be located at the C-terminal region far enough from the active site.

467 A possibility can be raised that a variant with low HC might be an equilibrium
468 mixture of the extensively-unfolded forms and intact form of thermolysin, although this
469 possibility might not be probable. The variants were purified homogeneously by affinity
470 chromatography in which the affinity ligand (Gly-D-Phe) is designed so to bind with the
471 substrate binding site and enzyme preparations thus purified might have enzyme
472 activities as high as that of WT. If any extensively-unfolded form was present with the
473 intact enzyme, the former might be degraded easily by autolysis and the resulting
474 fragments might be observed in SDS-PAGE, though no such fragments were detected
475 and the protein giving 34.6 kDa in SDS-PAGE did not disappear even in a long
476 incubation of the variant solution.

477

478 *4. 4. Important roles of the residue at position 315 in the thermostability of thermolysin.*

479

480 If the unfolding of the α -helices of thermolysin was reversible, the unfolding was
481 considered to obey two-state denaturation model, and the thermodynamic parameters,
482 such as the changes in Gibbs energy, enthalpy, and entropy (ΔG° , ΔH° , and ΔS°) under
483 the standard conditions can be calculated. However, the reversibility was not observed
484 in the CD signal at 222 nm and the thermolysin protein was degraded into small
485 fragments when WT was cooled to 60°C after heated up to 100°C, and this observation
486 is consistent with that previously reported [19, 21, 36, 37]. Therefore, thermal
487 inactivation of thermolysin is given by the combined effects of unfolding and autolysis,
488 and the preferential autolysis site was identified as Leu155-Ile156 [16].
489 Considerably-high enzyme activities of all variants suggest that the autolysis would be
490 occurred in elevating temperature in the denaturation study (Fig. 4). Thus, the $T_{m, app}$
491 must be reflected by not only unfolding but also autolysis (Table 2) [19, 21]. As the
492 enzyme activities of the variants are almost the same, the contribution of autolysis in $T_{m, app}$,
493 $T_{m, app}$ should be almost the same with all variants, and so the variation in $T_{m, app}$ may be
494 mainly connected with the stability of thermolysin, more precisely of the α -helices at
495 the C-terminal region.

496 The plot of $T_{m, app}$ of the V315 variant against the hydrophathy index of the amino
497 acid at position 315 gives a positive correlation with a CC of 0.84 (Fig. 7B). The slope
498 of the plot is 1.1, indicating that $T_{m, app}$ increases by 1.1°C as the increase in hydrophathy
499 index of 1.0 unit. The order of WT, V315I, V315T, and V315R for T_{50} values is also in
500 good agreement with that of hydrophathy index of the amino acid introduced at position
501 315. It is considered that a hydrophobic cluster formed around V315 stabilizes the
502 connection of two α -helix segments (residues 282-296 and 301-313) at the C-terminal
503 region [7]. V315 interacts with F218 and I237 through the hydrophobic effect. F218 and

504 I237 also interact with hydrophobic A163 and A167, respectively. E166 which
505 coordinates the zinc ion and is an important residue to express the enzyme activity is
506 located between A163 and A167 on α -helix structure. Therefore, there is a possibility
507 that the hydrophobic properties of the residues at 315 might influence the coordination
508 geometry around the zinc ion and the enzyme activities.

509

510 *4.5. Correlation between the expression amounts and $T_{m, app}$ values of Val315 variants.*

511

512 A positive correlation was observed in the plot of the $T_{m, app}$ of the V315 variant
513 against the REA with a CC of 0.94 (Fig. 7C). The slope of the plot is 0.094, indicating
514 that the $T_{m, app}$ increases by 0.94°C as REA increases by 10%. The higher the stability of
515 the variant is, the higher the amount of the variant produced in the culture supernatant is.
516 It has been reported that proteins destabilized by mutagenesis are more susceptible to
517 intracellular degradation [22]. The result in Fig. 7C suggests that the variant with $T_{m, app}$
518 of 78°C would not be produced in the *E. coli* culture and that increasing the stability is a
519 key factor to produce higher amount of thermolysin using the *E. coli* system.

520

521 *4.6. Roles of the residue at position 315 in casein- and FAGLA-hydrolytic activities of* 522 *thermolysin.*

523

524 The enzyme activities of the variant for casein and FAGLA were plotted against
525 hydrophathy index of the amino acid incorporated into position 315 (data not shown). A
526 slight correlation was observed showing that the activities of variants having
527 hydrophobic amino acids at position 315 are higher than those having hydrophilic

528 amino acids. The amino acid at position 315 not only affects the stability of the
529 C-terminal cluster and thus the gross structure of thermolysin but also affects the
530 catalytic events executed at the active site.

531 Recombinant enzymes are used industrially for clinical diagnoses [38] and
532 synthesis of intermediates of medicine and pesticide [39]. The EA of recombinant
533 enzyme is an important issue because the cost of enzyme is fairly high and determines
534 the cost of the products. Our results demonstrate that Val315, which locates surrounded
535 by C-terminal α -helices, is important for the stability of thermolysin. Results of the
536 single-amino-acid-substitution showed that there are good correlations among the
537 thermostability ($T_{m, app}$) of thermolysin, stability of C-terminal α -helices, the EA, and the
538 hydrophobicity index of the amino acid incorporated into position 315. The variants having
539 hydrophobic residues at position 315 (such as WT, V315I, and V315L) show higher
540 thermostability and HCs probably by stabilizing the C-terminal hydrophobic cluster and
541 they give higher EAs in *E. coli* culture. On the other hand, the variants having
542 hydrophilic, bulky, or small residues (such as V315R, V315E, V315W, and V315G)
543 show lower thermostability and HCs probably by destabilizing the C-terminal
544 hydrophobic cluster, and give the lower EAs. All variants exhibit considerably high
545 enzyme activity. Thus, the stability of the gross structure and α -helix content are not
546 directly related with the activity. The decrease in the HC observed with the low-stability
547 variants from that with the high-stability variants might be due to destabilization of the
548 C-terminal hydrophobic cluster. This suggests that stability in the C-terminal region has
549 a significant effect on production of the variants in *E. coli* culture and that the variants
550 with lower stability would be degraded during the folding and/or secretion processes. It
551 is reminded that WT is the best as well as V315I and V315L in thermostability and EA

552 and even in enzyme activity, and that the Val residue is most optimally selected at
553 position 315 by nature.

554

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556

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672 Figure Legends

673

674 Fig. 1. SDS-PAGE analysis of culture supernatants of *E. coli* transformed with
675 expression plasmids for Val315 variants of thermolysin. The supernatants of the *E. coli*
676 cultured in LB medium at 37°C for 48 h were analyzed by SDS-PAGE. An arrow
677 labeled with TLN indicates the position of 34.6 kDa corresponding to the molecular
678 mass of thermolysin. Molecular-mass marker proteins are rabbit muscle phosphorylase
679 *b*, bovine serum albumin, hen egg-white ovalbumin, bovine carbonic anhydrase,
680 soybean trypsin inhibitor, and hen egg white lysozyme with the molecular sizes of 97.2,
681 66.4, 44.3, 29.0, 20.1, and 14.3 kDa, respectively. Panel A. Marker proteins (lanes 1 and
682 11); native thermolysin from *B. thermoproteolyticus* (lanes 2 and 10); the supernatants
683 of *E. coli* transformed with the expression plasmids for V315G, V315A, V315L, V315I,
684 V315F, V315Y, and V315W (lanes 3 to 9, respectively). Panel B. Marker proteins (lanes
685 1 and 12); native thermolysin (lanes 2 and 11); the supernatants of *E. coli* transformed
686 with the expression plasmids for V315K, V315R, V315D, V315E, V315N, V315Q,
687 V315S, and V315T (lanes 3 to 10, respectively).

688

689 Fig. 2. SDS-PAGE analysis of purified wild-type (WT) thermolysin and thermolysin
690 variants. One micro-gram each of WT and the variants was loaded onto the gel. An
691 arrow at the left of the gel indicates the position of 34.6 kDa. Marker proteins are as
692 described in Fig. 1. Panel A. Marker proteins (lanes 1 and 12); WT, Δ 316, V315A,
693 V315L, V315I, V315F, V315Y, V315Q, V315S, and V315T (lanes 2 to 11, respectively).
694 Panel B. Marker proteins (lanes 1 and 10); WT, Δ 315–316, V315G, V315W, V315D,
695 V315E, V315K, and V315R (lanes 2 to 9, respectively).

696

697 Fig. 3. CD spectra of WT thermolysin and thermolysin variants. CD spectra of WT and
698 the variants (1 μ M) in 40 mM Tris-HCl buffer (pH 7.5) containing 10 mM CaCl₂ (buffer
699 B*) were recorded at 25°C. Panel A. WT, Δ 316, V315A, V315L, V315I, V315F, V315Y,
700 V315S, and V315T from the bottom to the top; and Panel B. WT, V315Q, Δ 315–316,
701 V315G, V315W, V315D, V315E, V315K, and V315R from the bottom to the top.

702

703 Fig. 4. Thermal denaturation of WT thermolysin and thermolysin variants. WT and the
704 variants (2.5 μ M) in buffer B* (pH 7.5) were heated from 60 to 100°C at a rate of
705 0.5°C/min, and the changes in $[\theta]_{222}$ were recorded continuously. The denaturation
706 curves of WT and 16 variants were measured and those of WT, Δ 315–316, V315G,
707 V315F, V315W, and V315K were shown as representatives.

708

709 Fig. 5. Thermal denaturation of WT thermolysin and thermolysin variants at various
710 temperatures. FAGLA-hydrolysis activities of WT and the variants were measured at
711 25°C after thermal incubation at 60, 65, 70, and 75°C (panels A-D, respectively) for
712 specified time. The relative activity (k_{cat}/K_m) was expressed as the ratio of the activity
713 observed after thermal incubation to that before the incubation. The natural logarithms
714 of relative activities of WT and variants were plotted against incubation time at the
715 specified temperature. The horizontal dotted line shows \ln [Relative activity] given
716 when the relative activity is 50%. Symbols: WT, \circ ; V315I, \triangle ; V315T, \square ; and
717 V315R, \diamond .

718

719 Fig. 6. Structure of thermolysin. The thermolysin structure is illustrated based on

720 Protein Data Bank PDB number 8TLN [7]. Panel A. Overall structure. Panel B.
721 Close-up view of the C-terminal region.

722

723 Fig. 7. Correlation between the relative expression amounts (REAs) and the observed
724 melting temperatures ($T_{m, app}$) of thermolysin variants and hydrophathy indexes of the
725 amino acid residues at position 315. Panel A. Correlation between the REAs and
726 hydrophathy indexes. The REA (%) is the ratio of the amount of the variants expressed
727 in the culture supernatants incubated at 37°C for 48 h to that of WT (9.3 ± 0.7
728 mg/l-supernatant). The amino acid residue at position 315 is shown as a single-letter
729 amino acid code. The data were fitted by the least-squares regression (LSR) to a linear
730 line given by $y = 12x + 50$ and r (correlation coefficient) = 0.90. Panel B. Correlation
731 between the $T_{m, app}$ values and hydrophathy indexes. The data were fitted by LSR to a
732 linear line given by $y = 1.1x + 83$ and r (correlation coefficient) = 0.84. Panel C.
733 Correlation between the $T_{m, app}$ values and their REAs. The data were fitted by LSR to a
734 linear line given by $y = 0.094x + 78$ and r (correlation coefficient) = 0.94.

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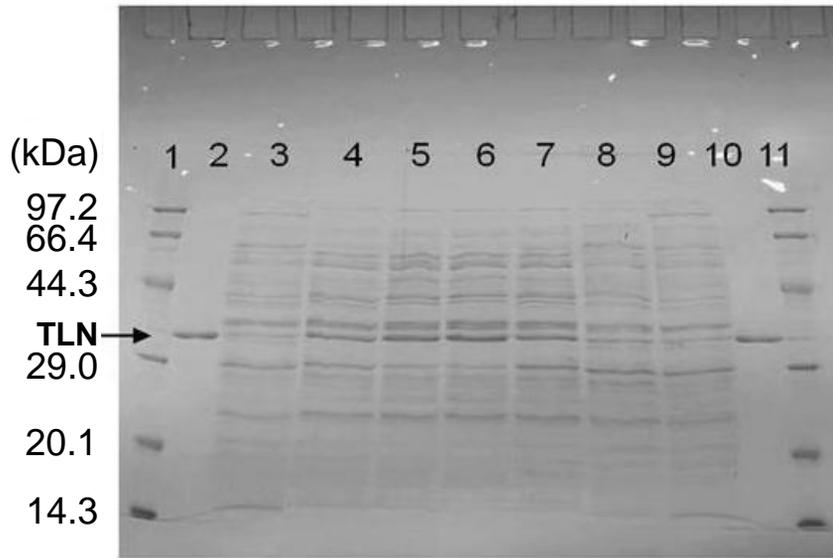
740

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A



B

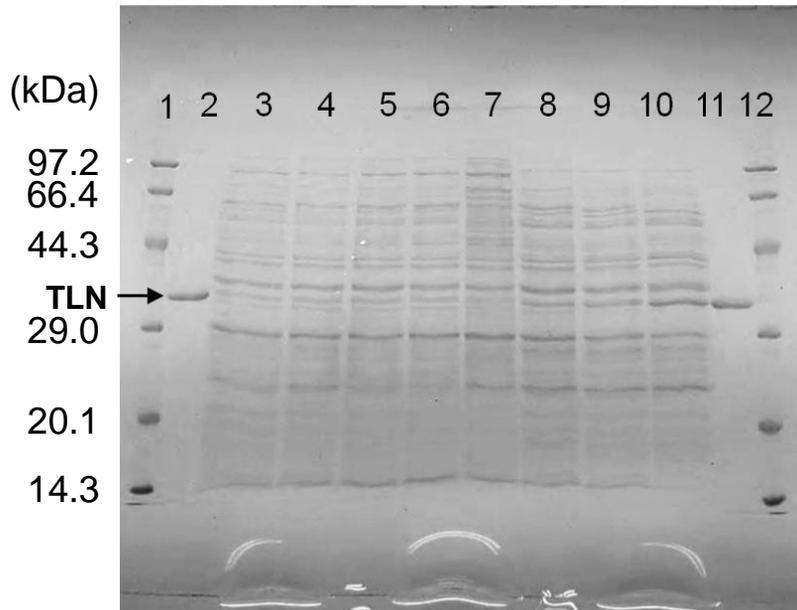
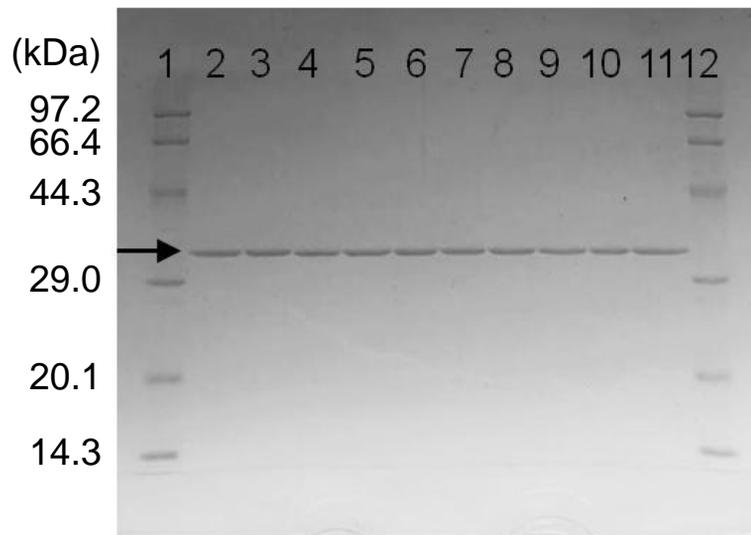


Fig. 1

A



B

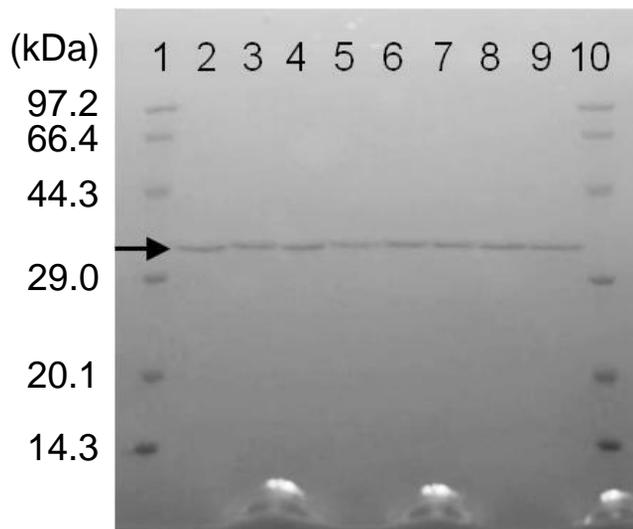
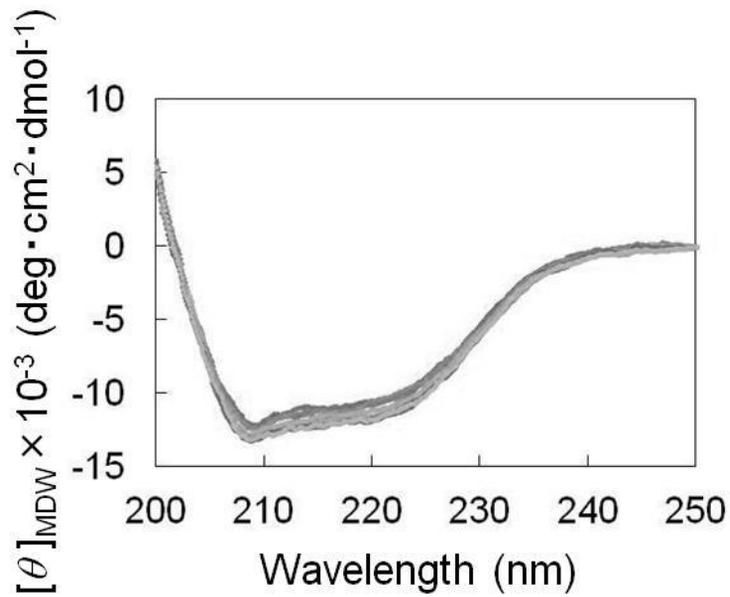
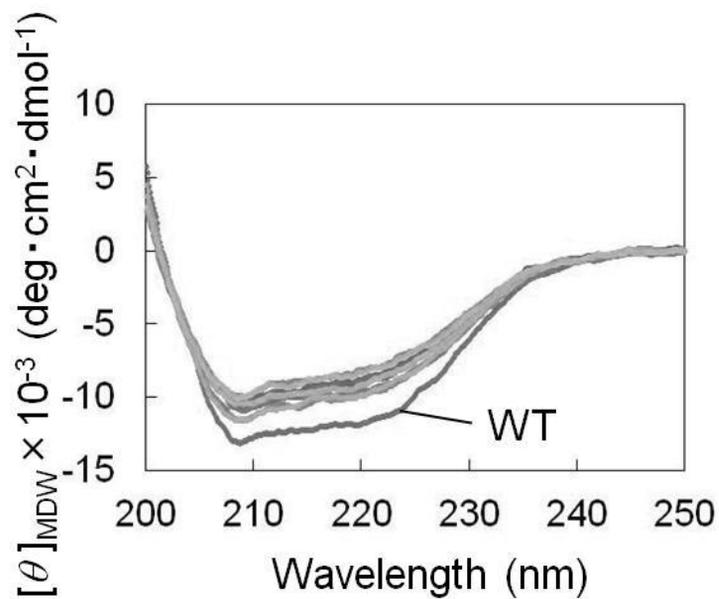


Fig. 2

A**B****Fig. 3**

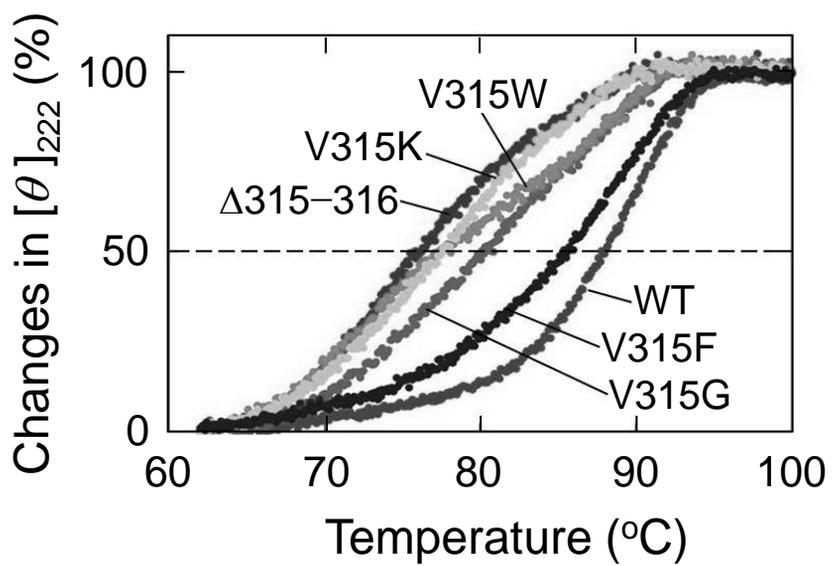


Fig. 4

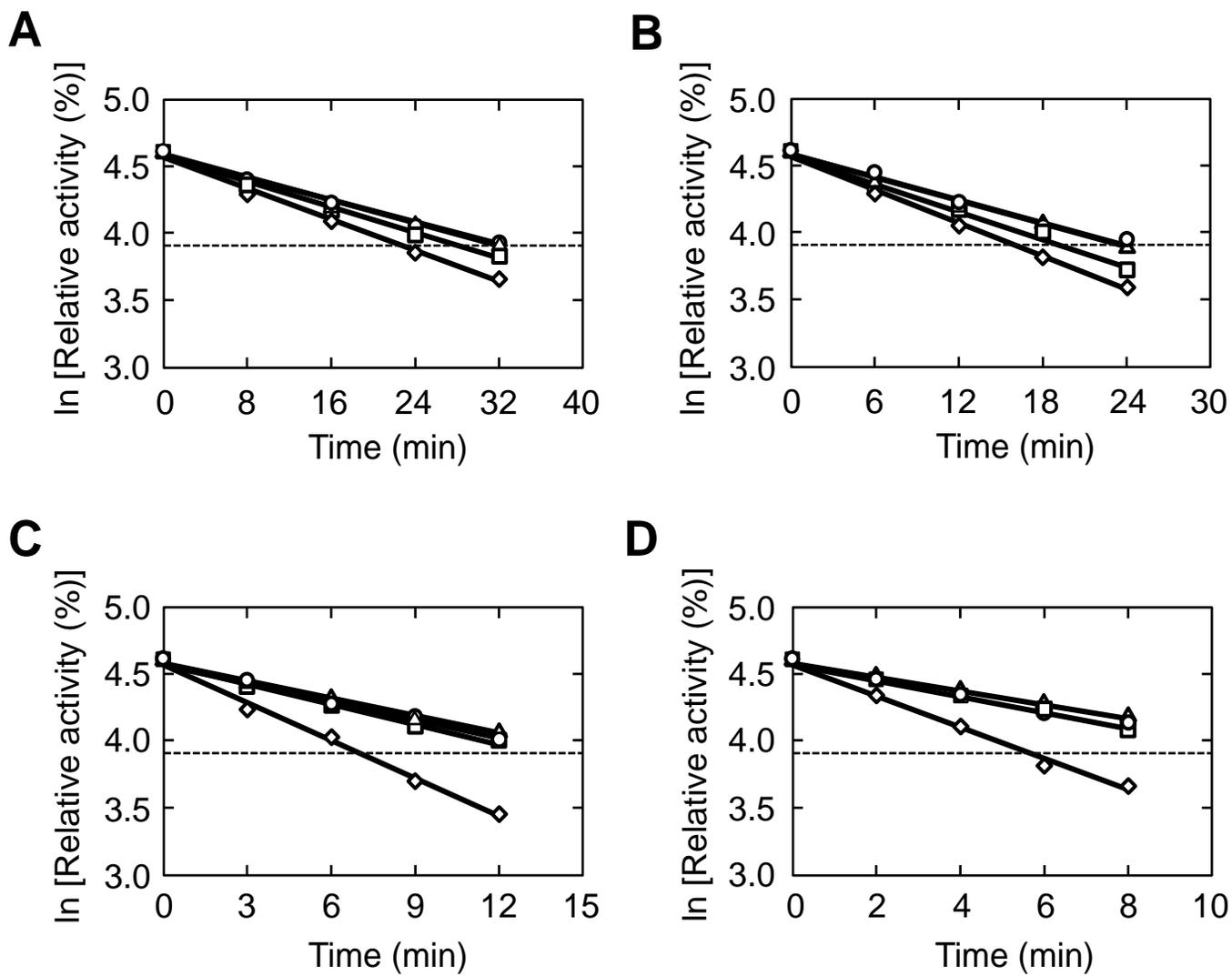


Fig. 5

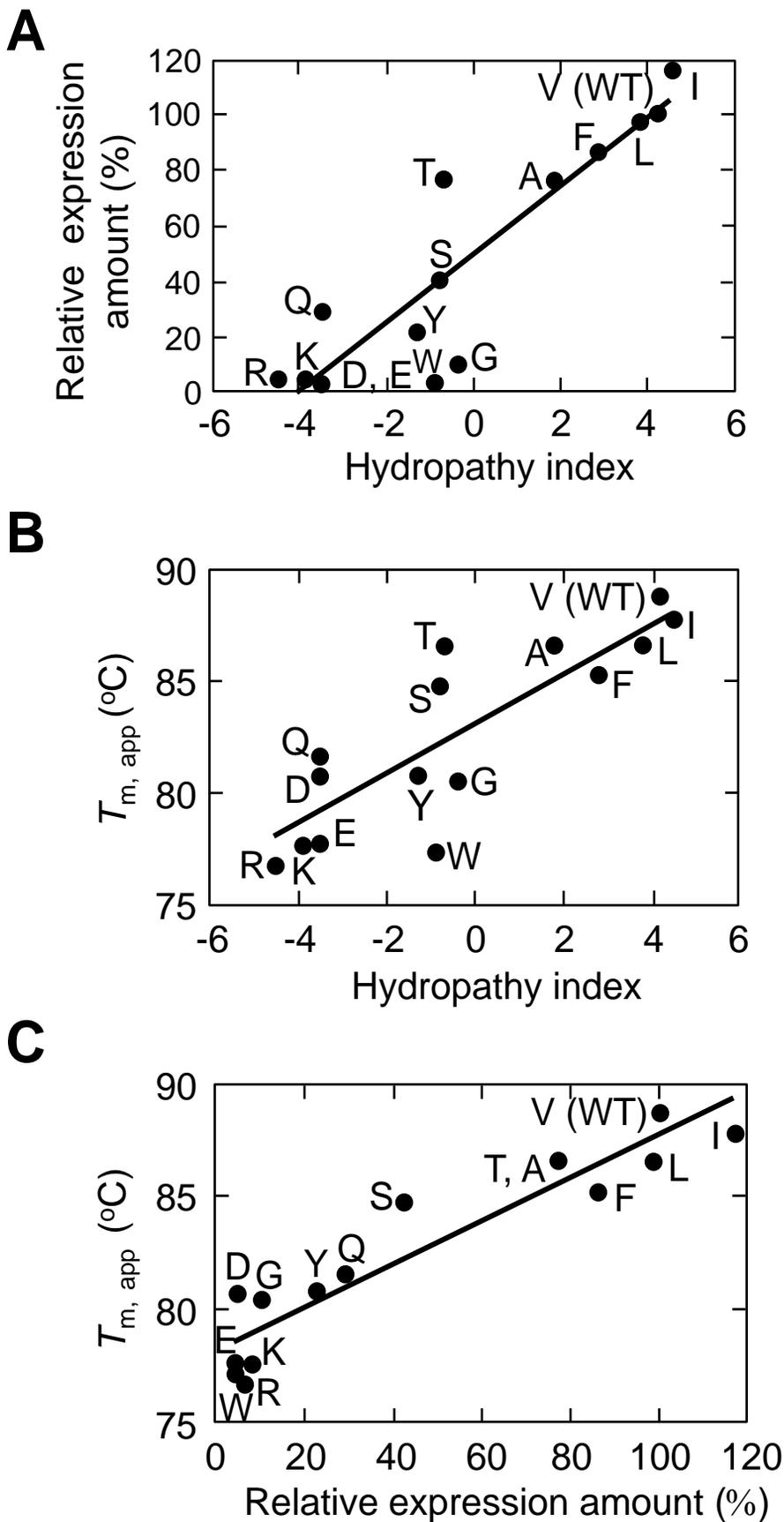


Fig. 7

1 **TABLES**

2

3 **Table 1. Nucleic acid sequences of primers used for constructing thermolysin**
 4 **variants.**

Thermolysin variants	Primer sequence
All truncated variants (forward)	5'-TAAAGTGGTATCTCATCAGTGGGG-3'
Δ316 (reverse)	5'-CACCCCTACCGCATCAAAG-3'
Δ315–316 (reverse)	5'-CCCTACCGCATCAAAGGCC-3'
Δ314–316 (reverse)	5'-TACCGCATCAAAGGCCTGC-3'
Δ313–316 (reverse)	5'-CGCATCAAAGGCCTGCTTC-3'
Δ298–316 (reverse)	5'-ACCGTACAAGTCAGTGGCTGATTG-3'
V315G (forward)	5'-GATGCGGTAGGG <u>GGG</u> GAAATAAAGTGG-3'
V315A (forward)	5'-GATGCGGTAGGG <u>GCG</u> GAAATAAAGTGG-3'
V315L (forward)	5'-GATGCGGTAGGG <u>CTG</u> GAAATAAAGTGG-3'
V315I (forward)	5'-GATGCGGTAGGG <u>ATT</u> AATAAAGTGG-3'
V315F (forward)	5'-GATGCGGTAGGG <u>TTC</u> AATAAAGTGG-3'
V315Y (forward)	5'-GATGCGGTAGGG <u>TAT</u> AATAAAGTGG-3'
V315W (forward)	5'-GATGCGGTAGGG <u>TGG</u> AATAAAGTGG-3'
V315S (forward)	5'-GATGCGGTAGGG <u>TCG</u> AATAAAGTGG-3'
V315T (forward)	5'-GATGCGGTAGGG <u>ACG</u> AATAAAGTGG-3'
V315Q (forward)	5'-GATGCGGTAGGG <u>CAG</u> AATAAAGTGG-3'
V315D (forward)	5'-GATGCGGTAGGG <u>GAC</u> AATAAAGTGG-3'
V315E (forward)	5'-GATGCGGTAGGG <u>GAG</u> AATAAAGTGG-3'
V315R (forward)	5'-GATGCGGTAGGG <u>CGT</u> AATAAAGTGG-3'
V315K (forward)	5'-GATGCGGTAGGG <u>AAG</u> AATAAAGTGG-3'

5 “Forward” or “reverse” in parentheses shows that the primer was used as a forward
 6 primer or as a reverse primer, respectively. Underlined nucleic acid sequences in
 7 primers for Val315 variants indicate mutation sites. Reverse primers for Val315 variants
 8 (not shown in this table) have nucleic acid sequence complementary to respective
 9 forward primers.

10 **Table 2. Casein-hydrolysis activities and expression amounts of WT and thermolysin variants in the culture supernatants of *E.***
 11 ***coli* transformed with their expression plasmids, and α -helix contents and $T_{m, app}$ values of the variants.**

Thermolysin	^a Casein-hydrolysis activity in culture supernatant (PU/ml-supernatant)	^b Casein-hydrolysis activity of purified thermolysin (PU/mg)	^c Expression amount in culture supernatant (mg/ml-supernatant)	$T_{m, app}$ ($^{\circ}$ C)	α -Helix content (%)	Hydropathy index of the residue at position 315
WT	121 \pm 1 (1.0)	13 \pm 1 (1.0)	9.3 \pm 0.7 (1.0)	88.8	36 (1.0)	4.2
Δ 316	126 \pm 1 (1.0)	13 \pm 1 (1.0)	9.7 \pm 0.8 (1.0)	87.8 (-1.0)	34 (1.0)	4.2
Δ 315–316	ND	11 \pm 1 (0.8)	ND	76.0 (-12.8)	25 (0.7)	–
Δ 314–316	ND	ND	ND	ND	ND	–
Δ 313–316	ND	ND	ND	ND	ND	–
Δ 312–316	ND	ND	ND	ND	ND	–
Δ 298–316	ND	ND	ND	ND	ND	–
V315G	10 \pm 1 (0.1)	11 \pm 1 (0.8)	0.9 \pm 0.1 (0.1)	80.5 (-8.3)	29 (0.8)	-0.4
V315A	86 \pm 1 (0.7)	12 \pm 1 (0.9)	7.2 \pm 0.6 (0.8)	86.6 (-2.2)	32 (0.9)	1.8
V315L	110 \pm 1 (0.9)	12 \pm 1 (0.9)	9.2 \pm 0.8 (1.0)	86.6 (-2.2)	36 (1.0)	3.8
V315I	120 \pm 1 (1.0)	11 \pm 1 (0.8)	10.9 \pm 1.0 (1.2)	87.8 (-1.0)	31 (0.9)	4.5
V315F	80 \pm 1 (0.7)	10 \pm 1 (0.8)	8.0 \pm 0.8 (0.9)	85.3 (-3.5)	31 (0.9)	2.8
V315Y	25 \pm 1 (0.2)	12 \pm 1 (0.9)	2.1 \pm 0.2 (0.2)	80.8 (-8.0)	34 (1.0)	-1.3
V315W	3 \pm 1 (0.02)	8 \pm 1 (0.6)	0.4 \pm 0.1 (0.04)	77.3 (-11.5)	24 (0.7)	-0.9
V315S	47 \pm 1 (0.4)	12 \pm 1 (0.9)	3.9 \pm 0.3 (0.4)	84.8 (-4.0)	34 (0.9)	-0.8
V315T	93 \pm 1 (0.8)	13 \pm 1 (1.0)	7.2 \pm 0.6 (0.8)	86.6 (-2.2)	36 (1.0)	-0.7
V315Q	27 \pm 1 (0.2)	10 \pm 1 (0.8)	2.7 \pm 0.3 (0.3)	81.6 (-7.2)	27 (0.8)	-3.5
V315D	4 \pm 1 (0.03)	10 \pm 1 (0.8)	0.4 \pm 0.1 (0.04)	80.8 (-8.0)	22 (0.6)	-3.5
V315E	4 \pm 1 (0.03)	11 \pm 1 (0.8)	0.4 \pm 0.1 (0.04)	77.7 (-11.1)	25 (0.7)	-3.5
V315R	5 \pm 1 (0.04)	9 \pm 1 (0.7)	0.6 \pm 0.1 (0.1)	76.7 (-12.1)	28 (0.8)	-4.5
V315K	5 \pm 1 (0.04)	7 \pm 1 (0.5)	0.7 \pm 0.1 (0.1)	77.6 (-11.2)	22 (0.6)	-3.9

12 ND, not detected (detection limit was 2 PU/ml); Hydrolysis of casein was carried out in 40 mM Tris-HCl buffer (pH 7.5) at 25 $^{\circ}$ C.
 13 Numbers in parentheses indicate values relative to WT. The average of triplicate determination with SD value is shown. ^aCulture
 14 supernatants (500 ml) collected by the cultivation at 37 $^{\circ}$ C for 48 h were analyzed for casein-hydrolysis activities. ^cExpression amount
 15 (mg/ml-supernatant) of thermolysin variants was calculated in dividing the value of the column a by that of the column b.

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17 **Table 3. FAGLA-hydrolysis activities of purified thermolysin in the absence and**
 18 **presence of 4 M NaCl.**

Thermolysin	$(k_{\text{cat}}/K_m) \times 10^{-4} \text{ (M}^{-1} \text{ s}^{-1}\text{)}$		Degree of activation (B)/(A)
	0 M NaCl (A)	4 M NaCl (B)	
WT	2.3 ± 0.2 (1.0)	39 ± 1 (1.0)	17 (1.0)
Δ316	2.1 ± 0.1 (0.9)	38 ± 3 (1.0)	18 (1.1)
Δ315–316	1.5 ± 0.1 (0.7)	22 ± 1 (0.6)	15 (0.9)
V315G	1.7 ± 0.1 (0.7)	29 ± 1 (0.7)	17 (1.0)
V315A	2.3 ± 0.1 (1.0)	40 ± 3 (1.0)	17 (1.0)
V315L	2.0 ± 0.1 (0.9)	36 ± 1 (0.9)	18 (1.1)
V315I	1.9 ± 0.2 (0.8)	36 ± 1 (0.9)	18 (1.1)
V315F	2.0 ± 0.2 (0.9)	33 ± 1 (0.8)	17 (1.0)
V315Y	2.1 ± 0.1 (0.9)	36 ± 2 (0.9)	17 (1.0)
V315W	1.0 ± 0.1 (0.4)	18 ± 1 (0.5)	18 (1.1)
V315S	2.5 ± 0.1 (1.1)	41 ± 1 (1.1)	16 (0.9)
V315T	2.5 ± 0.1 (1.1)	40 ± 2 (1.0)	16 (0.9)
V315Q	2.1 ± 0.1 (0.9)	36 ± 3 (0.9)	17 (1.0)
V315D	1.5 ± 0.1 (0.7)	22 ± 1 (0.6)	15 (0.9)
V315E	1.5 ± 0.1 (0.7)	26 ± 1 (0.7)	17 (1.0)
V315R	2.1 ± 0.1 (0.9)	37 ± 1 (0.9)	18 (1.1)
V315K	1.8 ± 0.1 (0.8)	31 ± 1 (0.8)	17 (1.0)

19 FAGLA-hydrolysis activities were measured at 25°C in 40 mM Tris-HCl buffer (pH 7.5)
 20 containing 10 mM CaCl₂ (buffer B*) in the absence and presence of NaCl. The average
 21 of triplicate determination with SD value is shown. Numbers in parentheses indicate
 22 values relative to WT.

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