Quantitative analysis of neodymium, uranium, and palladium in nitric acid solution by reflection absorption spectrophotometry Toshiyuki Fujii,^{1*} Souichirou Egusa,^{1,2} Akihiro Uehara,¹ Hajimu Yamana,¹ and Yasuji Morita³ ¹ Division of Nuclear Engineering Science, Research Reactor Institute, Kyoto University, 2-1010, Asashiro Nishi, Kumatori, Sennan, Osaka, 590-0494, Japan ² Graduate School of Engineering, Kyoto University, Kyoto daigaku-Katsura, Nishikyo-ku, Kyoto 615-8530, Japan ³ Nuclear Science and Engineering Directorate, Japan Atomic Energy Agency, Tokai-mura, Ibaraki-ken 319-1195, Japan *Author to whom correspondence should be addressed tosiyuki@rri.kyoto-u.ac.jp TEL: +81-72-451-2469, FAX: +81-72-451-2634 E-mail: tosiyuki@rri.kyoto-u.ac.jp

23 Abstract

Quantitative analysis of Nd, U, or Pd in 3 mol dm⁻³ (M) HNO₃ was performed by 24 reflection absorption spectrophotometry at ultraviolet-visible-near-infrared 25 (UV/Vis/NIR) region. A sample chamber with optics for reflection measurement was 26 designed and attached to a UV/Vis/NIR spectrophotometer by optical fibers. The 27 reflection absorbance showed linear relations with concentrations of Nd, U, and Pd at 28 the absorbance region less than 0.1. The quantitative analysis was found to be possible 29 for 3 M HNO₃ solutions containing [Nd] ~ 0.2 M, [U] ~ 0.04 M, or [Pd] ~ 0.01 M. 30 31 32 Keywords Absorption spectrophotometry; Reflectance; Neodymium; Uranium; Palladium; Nitric 33 34 acid.

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37 Introduction

Ultraviolet-visible-near-infrared (UV/Vis/NIR) absorption spectrophotometry is useful 38 39 for quantitative analysis of complexes in solutions. For the purpose of process control in the nuclear fuel cycle, applicability of the absorption spectrophotometry is investigated 40 41 [1,2]. The transmission absorption spectrophotometry with optical cells is commonly used for quantitative analysis. The method is highly precise, but basically off-line. The 42 43 liquid sample is placed in an optical cell and its transmittance is measured. Flow cell is designed for online and in-line measurements of liquid stream. The liquid sample runs 44 through an optical cell and the transmittance of the cell is measured. If the transmission 45 system is installed to the nuclear fuel cycle, the system should equip the optical 46 47 windows which contact with the radioactive solutions. Fragility of the optical windows may be problematic for avoiding a leak of the solution from the system. Without the 48 optical windows, the transmittance of sample solution may be measured if a part of 49 optics is directly immersed in the sample. An optical probe called "immersion probe", 50 which consists of optical fibers and stainless steel (or hastelloy, titanium, quartz, and so 51 on), is designed for this purpose. Direct contact of the solution with optical material is 52 53 undesirable from the viewpoint of corrosion. If one considers high temperature systems like pyroprocessing or vitrification, the material damage becomes significant. 54

The reflection absorption spectrophotometry is known as a high-sensitive analytical method for chemical species adsorbed onto metallic surface [3]. The reflection technique is generally used in the infrared region [3]. A utilization of this technique at UV/Vis region has been reported for Langmuir monolayer [4]. A chemical species adsorbed onto the interface between dodecane and sulfuric acid has been analyzed by UV/Vis reflection absorption spectrophotometry [5]. An advantage of the

reflection technique may be that the optics can be arranged above the solution surface and do not contact with the sample solution. Optical windows are not required for the container of the sample solution. It may be utilizable for online monitoring of liquid samples treated in the nuclear fuel cycle. We report the applicability of UV/Vis reflection absorption spectrophotometry for nitric acid solutions containing Nd, U, or Pd, in which Nd and Pd are major fission product (FP) elements of rare earth elements and platinum group elements, respectively.

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69 Experimental

All chemicals were reagent grade. $Nd(NO_3)_3 \cdot 6H_2O$ was dissolved in HNO₃ to prepare various concentrations of Nd(III) in 3 mol dm⁻³ (M) HNO₃. Similarly, $UO_2(NO_3)_2 \cdot 6H_2O$ was dissolved in 3 M HNO₃. Pd metal was dissolved in boiling 13.3 M HNO₃ [6], and then the solution was diluted with H₂O to prepare Pd sample of 3 M HNO₃.

absorption spectrum was measured by using a UV/Vis/NIR 74 The spectrophotometer (JASCO, V-7200) at room temperature. A cubic sample chamber of 75 ~ 200 mm on a side was designed for reflection absorption measurement, whose plane 76 77 view is shown in Fig. 1 schematically. The chamber was connected with the spectrophotometer by optical fibers. An aluminum mirror was set at the focal point. The 78 incident angle of analytical light was designed to be 5°. The deuterium and tungsten 79 light sources were switched at 350 nm. The reflection intensity was measured in the 80 81 wavelength range of 200-1000 nm at 1 nm intervals of 0.2 sec integration time each. The band widths were 1 nm (200-800 nm) and 5 nm (800-1000 nm). The detectors, 82 secondary electron multiplier (SEM) for UV/Vis region and PbS semiconductors for 83 NIR region, were switched at 800 nm. The obtained data was used as the blank 84

spectrum. Then, the aluminum mirror was replaced by the sample solution in a quartz cell, and the reflectance was measured. A metal free HNO₃ solution with the same acidity was also analyzed as reference. The transmission absorption spectrum was also measured for comparison.

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90 **Results and discussion**

91 Neodymium possesses characteristic absorption bands in UV/Vis/NIR region [7]. The 92 reflection intensity (R) of water and 3 M HNO₃ solution with or without Nd(III) was measured (Fig. 2a). A low signal-to-noise (S/N) ratio at around 800 nm is due to 93 94 switching of detectors. The reflectance of water was measured to be $\sim 0.08\%$ relative to 95 that of the aluminum mirror. The reflectance of the aluminum mirror is commonly certified to be ~90%. The refractive indexes of water and quartz are 1.33 and 1.46 (Vis 96 region, room temperature) [8]. From the Fresnel equations with the refractive indexes, 97 for the system with 5° incident and reflection angles, 93% of analytical lights transmit 98 the quartz cell and 0.2% of the transmitted lights should be reflected at the water surface. 99 The *R* value of 0.08% means that ~40% of the reflected lights are successfully collected 100 101 at the inlet of optical fibers directed to the detector. The absorption band at 960 nm is attributable to the vibrations of H_2O . This is assigned to the combination transition $2v_1$ 102 $+ v_3$, where v_1 is the symmetric O-H stretch and v_3 the asymmetric O-H stretch modes 103 [9]. The absorption in UV region for 3 M HNO₃ solution is due to the electron transition 104 of NO₃⁻[10,11]. 105

106 The transmission absorbance (*A*) is defined by the Lambert-Beer low, $A = -\log$ 107 (*I*/*I*₀), where *I*₀ and *I* are the intensity of incident light and transmitted light, respectively. 108 Similar to *A*, the reflection absorbance (*A*_R) is defined as, 109

$$A_{\rm R} = -\log\left(R/R_0\right) \tag{1}$$

110

111 where R_0 is the reflection intensity measured for solvent (3 M HNO₃) in quartz cell, and *R* is that containing solutes. The absorption spectra of Nd obtained are shown in Fig. 2b, 112 in which the transmission absorption spectrum reproduces the spectra reported for 113 nitrate systems [12-16]. The reflection absorption spectrum is similar to the 114 transmission absorption spectrum but the absorbance A_R was found to be smaller than A. 115 The $A_{\rm R}$ values in Fig 2b are shown in Fig 2c as a function of A. At the absorbance 116 region from 0 to 0.1, A_R is identical with A, while A_R is less sensitive at A > 0.1. This is 117 due to the detection limit of our analytical apparatus. The analytical light intensity is 118 119 depreciated by connecting the sample chamber with optical fibers, and under this condition, the reflected light intensity of R < 0.08% is analyzed. For several absorption 120 bands positioned by arrows shown in Fig. 2b, the dependence of $A_{\rm R}$ on Nd 121 concentration was investigated. The result of A_R vs [Nd] is shown in Fig. 2d. It is clear 122 that, in the region $A_R \le 0.1$, A_R is proportional to [Nd]. Quantitative analysis of ~0.2 M 123 124 Nd in 3 M HNO₃ is possible by employing the calibration lines for absorption bands at 125 460 nm and 679 nm, whose coefficient of determination is better than 0.997. For quantitative analysis of HNO3 solutions with lower Nd concentration, AR of strong 126 absorption bands like 578 nm should be useful. 127

The *A* and $A_{\rm R}$ values were measured for U in 3 M HNO₃. The absorption spectra obtained are shown in Fig. 3a. The transmission absorption spectrum perfectly reproduced the pioneering work [17]. Uranium dissolved in HNO₃ is U(VI) and forms uranyl ion, UO₂²⁺. The electronic structure of UO₂²⁺ has been studied in detail [18,19]. The absorption bands possesses peaks via the stretching vibration of O=U=O. The reflection absorption spectrum is similar to the transmission absorption spectrum. The $A_{\rm R}$ values are shown as a function of U concentration (Fig. 3b). Linear correlation is found in the region of $A_{\rm R} < 0.1$. Quantitative analysis of ~0.04 M U in 3 M HNO₃ is possible by employing the calibration lines for absorption bands at 370 nm and 468 nm, whose coefficient of determination is better than 0.994. The curve of $A_{\rm R}$ for absorption bands at 415 nm can be used as an alternative of the calibration lines.

139 Palladium is known as one of the noble metal fission product elements in reprocessing of spent nuclear fuels. Its complexation characteristics in solvent 140 extraction processes [20,21] are hence of interest. In our previous study, the 141 complexation of Pd²⁺ with NO₃⁻ was studied in detail by transmission absorption 142 spectrophotometry [6]. The A and A_R values of Pd in 3 M HNO₃ obtained in the present 143 study are shown in Fig. 4a. The transmission absorption spectrum reproduced the 144 reported spectra [6,22,23]. The reflection absorption spectrum is similar to the 145 transmission absorption spectrum. The A_R values are shown as a function of Pd 146 concentration (Fig. 4b). Again, the linear correlation can be obtained in the region of $A_{\rm R}$ 147 < 0.1. Quantitative analysis of ~0.01 M Pd in 3 M HNO₃ is possible by employing the 148 149 calibration line resulted from absorption intensities at the shoulder of absorption bands. In diluted [Pd] region, peak maximum can be used to prepare the calibration line. 150

Increasing the intensity of light source and the sensitivity of detectors improves the current system of reflection absorption spectrophotometry. Besides that, measurement of the surface of sample solution without using quartz cell should increase the reflectance light intensity. From the Fresnel equations, if we do not use the quartz cell, $\sim 2\%$ of the transmitted lights are reflected at the solution surface. This means that the reflectance light intensity increases ~ 10 times more than that with the quartz cell. The nonflatness of liquid surface due to the surface tension and vibrations (microvibrations) under the experimental circumstance is problematic. The former shifts the focal point and the latter depresses the S/N ratio. Installing autofocus device, vibration-free system, and multiple detector may be required.

161

162 **Conclusions**

The UV/Vis/NIR reflection absorption technique for nitric acid solutions was developed. Quantitative analysis of Nd, U, and Pd was possible for 3 M HNO₃ solution containing ~ 0.2 M Nd, ~ 0.04 M U, or ~ 0.01 M Pd. By using $A_{\rm R}$ of stronger/weaker absorption bands, possible concentration range for quantitative analysis can be expanded. This technique may be applicable for analyzing radioactive solutions in nuclear fuel cycle.

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207 Figure captions

Fig. 1 Optical alignment of sample chamber for reflection absorption measurement.

209 Fig. 2 Reflection absorption spectra of Nd(III) in 3 M HNO₃. a Reflectance of H₂O, 3

- 210 M HNO₃, and 0.04 M Nd(III) in 3 M HNO₃. b Transmission absorbance A and
- 211 reflection absorbance A_R for 0.04 M Nd(III) in 3 M HNO₃. Absorbances at wavelengths
- positioned by arrows were used in Fig. 2d. $\mathbf{c} A_{\mathrm{R}} vs A \mathbf{d}$ Dependence of A_{R} on Nd(III) concentration.
- 214 Fig. 3 Reflection absorption spectra of U(VI) in 3 M HNO₃. a Transmission absorbance
- 215 *A* and reflection absorbance A_R for 0.0075 M U(VI) in 3 M HNO₃. Absorbances at 216 wavelengths positioned by arrows were used in Fig. 3b. **b** Dependence of A_R on U(VI) 217 concentration.
- Fig. 4 Reflection absorption spectra of Pd(II) in 3 M HNO₃. **a** Transmission absorbance A and reflection absorbance A_R for 0.001 M Pd(II) in 3 M HNO₃. Absorbances at wavelengths positioned by arrows were used in Fig. 4b. **b** Dependence of A_R on Pd(II) concentration.







