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3 Quantitative analysis of neodymium, uranium, and palladium in nitric acid solution by 4 reflection absorption spectrophotometry 5 6 Toshiyuki Fujii,<sup>1\*</sup> Souichirou Egusa,<sup>1,2</sup> Akihiro Uehara,<sup>1</sup> Hajimu Yamana,<sup>1</sup> and Yasuji 7 Morita $3$ 8 <sup>1</sup> 9 Division of Nuclear Engineering Science, Research Reactor Institute, Kyoto 10 University, 2-1010, Asashiro Nishi, Kumatori, Sennan, Osaka, 590-0494, Japan <sup>2</sup> 11 Graduate School of Engineering, Kyoto University, Kyoto daigaku-Katsura, 12 Nishikyo-ku, Kyoto 615-8530, Japan <sup>3</sup> Nuclear Science and Engineering Directorate, Japan Atomic Energy Agency, 14 Tokai-mura, Ibaraki-ken 319-1195, Japan 15 16 \*Author to whom correspondence should be addressed 17 tosiyuki@rri.kyoto-u.ac.jp 18 TEL: +81-72-451-2469, FAX: +81-72-451-2634 19 20 E-mail: tosiyuki@rri.kyoto-u.ac.jp 21

# 23 **Abstract**

24 Quantitative analysis of Nd, U, or Pd in 3 mol  $dm^{-3}$  (M) HNO<sub>3</sub> was performed by 25 reflection absorption spectrophotometry at ultraviolet-visible-near-infrared 26 (UV/Vis/NIR) region. A sample chamber with optics for reflection measurement was 27 designed and attached to a UV/Vis/NIR spectrophotometer by optical fibers. The 28 reflection absorbance showed linear relations with concentrations of Nd, U, and Pd at 29 the absorbance region less than 0.1. The quantitative analysis was found to be possible 30 for 3 M HNO<sub>3</sub> solutions containing [Nd]  $\sim$  0.2 M, [U]  $\sim$  0.04 M, or [Pd]  $\sim$  0.01 M. 31 32 Keywords 33 Absorption spectrophotometry; Reflectance; Neodymium; Uranium; Palladium; Nitric 34 acid.

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### 37 **Introduction**

38 Ultraviolet-visible-near-infrared (UV/Vis/NIR) absorption spectrophotometry is useful 39 for quantitative analysis of complexes in solutions. For the purpose of process control in 40 the nuclear fuel cycle, applicability of the absorption spectrophotometry is investigated 41 [1,2]. The transmission absorption spectrophotometry with optical cells is commonly 42 used for quantitative analysis. The method is highly precise, but basically off-line. The 43 liquid sample is placed in an optical cell and its transmittance is measured. Flow cell is 44 designed for online and in-line measurements of liquid stream. The liquid sample runs 45 through an optical cell and the transmittance of the cell is measured. If the transmission 46 system is installed to the nuclear fuel cycle, the system should equip the optical 47 windows which contact with the radioactive solutions. Fragility of the optical windows 48 may be problematic for avoiding a leak of the solution from the system. Without the 49 optical windows, the transmittance of sample solution may be measured if a part of 50 optics is directly immersed in the sample. An optical probe called "immersion probe", 51 which consists of optical fibers and stainless steel (or hastelloy, titanium, quartz, and so 52 on), is designed for this purpose. Direct contact of the solution with optical material is 53 undesirable from the viewpoint of corrosion. If one considers high temperature systems 54 like pyroprocessing or vitrification, the material damage becomes significant.

55 The reflection absorption spectrophotometry is known as a high-sensitive 56 analytical method for chemical species adsorbed onto metallic surface [3]. The 57 reflection technique is generally used in the infrared region [3]. A utilization of this 58 technique at UV/Vis region has been reported for Langmuir monolayer [4]. A chemical 59 species adsorbed onto the interface between dodecane and sulfuric acid has been 60 analyzed by UV/Vis reflection absorption spectrophotometry [5]. An advantage of the 61 reflection technique may be that the optics can be arranged above the solution surface 62 and do not contact with the sample solution. Optical windows are not required for the 63 container of the sample solution. It may be utilizable for online monitoring of liquid 64 samples treated in the nuclear fuel cycle. We report the applicability of UV/Vis 65 reflection absorption spectrophotometry for nitric acid solutions containing Nd, U, or Pd, 66 in which Nd and Pd are major fission product (FP) elements of rare earth elements and 67 platinum group elements, respectively.

68

# 69 **Experimental**

70 All chemicals were reagent grade.  $Nd(NO_3)$ <sub>3</sub>·6H<sub>2</sub>O was dissolved in HNO<sub>3</sub> to prepare 71 various concentrations of Nd(III) in 3 mol dm<sup>-3</sup> (M) HNO<sub>3</sub>. Similarly,  $UO_2(NO_3)$ <sup>2</sup> · 6H<sub>2</sub>O 72 was dissolved in 3 M HNO<sub>3</sub>. Pd metal was dissolved in boiling 13.3 M HNO<sub>3</sub> [6], and 73 then the solution was diluted with  $H_2O$  to prepare Pd sample of 3 M HNO<sub>3</sub>.

74 The absorption spectrum was measured by using a UV/Vis/NIR 75 spectrophotometer (JASCO, V-7200) at room temperature. A cubic sample chamber of 76 ~200 mm on a side was designed for reflection absorption measurement, whose plane 77 view is shown in Fig. 1 schematically. The chamber was connected with the 78 spectrophotometer by optical fibers. An aluminum mirror was set at the focal point. The 79 incident angle of analytical light was designed to be 5°. The deuterium and tungsten 80 light sources were switched at 350 nm. The reflection intensity was measured in the 81 wavelength range of 200-1000 nm at 1 nm intervals of 0.2 sec integration time each. 82 The band widths were 1 nm (200-800 nm) and 5 nm (800-1000 nm). The detectors, 83 secondary electron multiplier (SEM) for UV/Vis region and PbS semiconductors for 84 NIR region, were switched at 800 nm. The obtained data was used as the blank 85 spectrum. Then, the aluminum mirror was replaced by the sample solution in a quartz 86 cell, and the reflectance was measured. A metal free  $HNO<sub>3</sub>$  solution with the same 87 acidity was also analyzed as reference. The transmission absorption spectrum was also 88 measured for comparison.

89

## 90 **Results and discussion**

91 Neodymium possesses characteristic absorption bands in UV/Vis/NIR region [7]. The 92 reflection intensity  $(R)$  of water and 3 M HNO<sub>3</sub> solution with or without Nd(III) was 93 measured (Fig. 2a). A low signal-to-noise (S/N) ratio at around 800 nm is due to 94 switching of detectors. The reflectance of water was measured to be  $\sim$ 0.08% relative to 95 that of the aluminum mirror. The reflectance of the aluminum mirror is commonly 96 certified to be ~90%. The refractive indexes of water and quartz are 1.33 and 1.46 (Vis 97 region, room temperature) [8]. From the Fresnel equations with the refractive indexes, 98 for the system with 5° incident and reflection angles, 93% of analytical lights transmit 99 the quartz cell and 0.2% of the transmitted lights should be reflected at the water surface. 100 The *R* value of 0.08% means that ~40% of the reflected lights are successfully collected 101 at the inlet of optical fibers directed to the detector. The absorption band at 960 nm is 102 attributable to the vibrations of H<sub>2</sub>O. This is assigned to the combination transition  $2v_1$  $103 + v_3$ , where  $v_1$  is the symmetric O-H stretch and  $v_3$  the asymmetric O-H stretch modes 104 [9]. The absorption in UV region for  $3 \text{ M HNO}_3$  solution is due to the electron transition  $105 \quad \text{of NO}_3^- [10,11].$ 

106 The transmission absorbance (*A*) is defined by the Lambert-Beer low,  $A = -\log A$  $107$  (*I*/*I*<sub>0</sub>), where *I*<sub>0</sub> and *I* are the intensity of incident light and transmitted light, respectively. 108 Similar to *A*, the reflection absorbance  $(A_R)$  is defined as,

$$
A_{\rm R} = -\log(R/R_0) \tag{1}
$$

110

111 where  $R_0$  is the reflection intensity measured for solvent (3 M HNO<sub>3</sub>) in quartz cell, and 112 *R* is that containing solutes. The absorption spectra of Nd obtained are shown in Fig. 2b, 113 in which the transmission absorption spectrum reproduces the spectra reported for 114 nitrate systems [12-16]. The reflection absorption spectrum is similar to the 115 transmission absorption spectrum but the absorbance  $A_R$  was found to be smaller than  $A$ . 116 The *A*R values in Fig 2b are shown in Fig 2c as a function of *A*. At the absorbance 117 region from 0 to 0.1,  $A_R$  is identical with *A*, while  $A_R$  is less sensitive at  $A > 0.1$ . This is 118 due to the detection limit of our analytical apparatus. The analytical light intensity is 119 depreciated by connecting the sample chamber with optical fibers, and under this 120 condition, the reflected light intensity of  $R < 0.08\%$  is analyzed. For several absorption 121 bands positioned by arrows shown in Fig. 2b, the dependence of  $A_R$  on Nd 122 concentration was investigated. The result of  $A_R$  *vs* [Nd] is shown in Fig. 2d. It is clear 123 that, in the region  $A_R \leq 0.1$ ,  $A_R$  is proportional to [Nd]. Quantitative analysis of ~0.2 M 124 Nd in 3 M HNO<sub>3</sub> is possible by employing the calibration lines for absorption bands at 125 460 nm and 679 nm, whose coefficient of determination is better than 0.997. For 126 quantitative analysis of  $HNO<sub>3</sub>$  solutions with lower Nd concentration,  $A<sub>R</sub>$  of strong 127 absorption bands like 578 nm should be useful.

128 The *A* and  $A_R$  values were measured for U in 3 M HNO<sub>3</sub>. The absorption 129 spectra obtained are shown in Fig. 3a. The transmission absorption spectrum perfectly 130 reproduced the pioneering work [17]. Uranium dissolved in  $HNO<sub>3</sub>$  is U(VI) and forms 131 uranyl ion,  $UO_2^{2+}$ . The electronic structure of  $UO_2^{2+}$  has been studied in detail [18,19]. 132 The absorption bands possesses peaks via the stretching vibration of O=U=O. The

133 reflection absorption spectrum is similar to the transmission absorption spectrum. The 134 *A*R values are shown as a function of U concentration (Fig. 3b). Linear correlation is 135 found in the region of  $A_R < 0.1$ . Quantitative analysis of ~0.04 M U in 3 M HNO<sub>3</sub> is 136 possible by employing the calibration lines for absorption bands at 370 nm and 468 nm, 137 whose coefficient of determination is better than 0.994. The curve of  $A_R$  for absorption 138 bands at 415 nm can be used as an alternative of the calibration lines.

139 Palladium is known as one of the noble metal fission product elements in 140 reprocessing of spent nuclear fuels. Its complexation characteristics in solvent 141 extraction processes [20,21] are hence of interest. In our previous study, the 142 complexation of  $Pd^{2+}$  with  $NO_3$ <sup>-</sup> was studied in detail by transmission absorption 143 spectrophotometry [6]. The *A* and  $A_R$  values of Pd in 3 M HNO<sub>3</sub> obtained in the present 144 study are shown in Fig. 4a. The transmission absorption spectrum reproduced the 145 reported spectra [6,22,23]. The reflection absorption spectrum is similar to the 146 transmission absorption spectrum. The A<sub>R</sub> values are shown as a function of Pd 147 concentration (Fig. 4b). Again, the linear correlation can be obtained in the region of  $A_R$ 148  $\leq$  0.1. Quantitative analysis of  $\sim$ 0.01 M Pd in 3 M HNO<sub>3</sub> is possible by employing the 149 calibration line resulted from absorption intensities at the shoulder of absorption bands. 150 In diluted [Pd] region, peak maximum can be used to prepare the calibration line.

151 Increasing the intensity of light source and the sensitivity of detectors improves 152 the current system of reflection absorption spectrophotometry. Besides that, 153 measurement of the surface of sample solution without using quartz cell should increase 154 the reflectance light intensity. From the Fresnel equations, if we do not use the quartz 155 cell, ~2% of the transmitted lights are reflected at the solution surface. This means that 156 the reflectance light intensity increases ~10 times more than that with the quartz cell.

157 The nonflatness of liquid surface due to the surface tension and vibrations 158 (microvibrations) under the experimental circumstance is problematic. The former shifts 159 the focal point and the latter depresses the S/N ratio. Installing autofocus device, 160 vibration-free system, and multiple detector may be required.

161

### 162 **Conclusions**

163 The UV/Vis/NIR reflection absorption technique for nitric acid solutions was developed. 164 Quantitative analysis of Nd, U, and Pd was possible for  $3 \text{ M HNO}_3$  solution containing 165  $\sim$  0.2 M Nd,  $\sim$ 0.04 M U, or  $\sim$  0.01 M Pd. By using  $A_R$  of stronger/weaker absorption 166 bands, possible concentration range for quantitative analysis can be expanded. This 167 technique may be applicable for analyzing radioactive solutions in nuclear fuel cycle.

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# 169 **Acknowledgment**

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### 207 **Figure captions**

208 **Fig. 1** Optical alignment of sample chamber for reflection absorption measurement.

209 **Fig. 2** Reflection absorption spectra of Nd(III) in 3 M HNO<sub>3</sub>. **a** Reflectance of H<sub>2</sub>O, 3

- 210 M HNO<sub>3</sub>, and 0.04 M Nd(III) in 3 M HNO<sub>3</sub>. **b** Transmission absorbance *A* and
- 211 reflection absorbance  $A_R$  for 0.04 M Nd(III) in 3 M HNO<sub>3</sub>. Absorbances at wavelengths
- 212 positioned by arrows were used in Fig. 2d. **c**  $A_R$  *vs*  $A$  **d** Dependence of  $A_R$  on Nd(III) 213 concentration.
- 214 **Fig. 3** Reflection absorption spectra of U(VI) in 3 M HNO3. **a** Transmission absorbance 215 *A* and reflection absorbance  $A_R$  for 0.0075 M U(VI) in 3 M HNO<sub>3</sub>. Absorbances at
- 216 wavelengths positioned by arrows were used in Fig. 3b. **b** Dependence of  $A_R$  on U(VI) 217 concentration.
- 218 **Fig. 4** Reflection absorption spectra of Pd(II) in 3 M HNO3. **a** Transmission absorbance 219 *A* and reflection absorbance  $A_R$  for 0.001 M Pd(II) in 3 M HNO<sub>3</sub>. Absorbances at 220 wavelengths positioned by arrows were used in Fig. 4b. **b** Dependence of  $A_R$  on Pd(II) 221 concentration.







