

1 **Three-dimensional alignment of cellulose II microcrystals under a**
2 **strong magnetic field**

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16

17 **Abstract**

18 In this study, enzymatic synthesis was conducted using cellodextrin phosphorylase (CDP), sucrose
19 phosphorylase (SP), and sucrose with 1-azido-1-deoxy- β -glucoside (β -glucosyl azide) as the acceptor
20 in phosphate buffer at pH 7.0. This yielded cellulose oligomers (degree of polymerization, DP \approx 10)
21 with azido groups at the reducing end as a white precipitate. A suspension of cellulose microcrystals
22 with exposed azido groups on the surface was obtained via dissolution and recrystallization of the
23 synthetic products dispersed in water by heating. The flat, ribbon-like cellulose microcrystals were a
24 crystalline form of cellulose II and were several micrometers in length and several hundred nanometers
25 in width. The microcrystals were 5.1–5.2 nm thick, which is equivalent to the chain length of cellulose
26 oligomers with DP \approx 10. When the cellulose II microcrystal suspensions were dried under a horizontal
27 static magnetic field of 8 T, oriented films were obtained, wherein the microcrystals were aligned
28 three-dimensionally. Synchrotron X-ray diffraction studies of the films revealed that the easy and
29 intermediate axes (χ_1 and χ_2 , respectively) of the cellulose II crystals corresponded approximately to
30 the [1 1 0] and [1 $\bar{1}$ 0] directions, respectively.

31

32 **Keywords**

33 Cellulose II, Cellulose oligomer crystal, Transmission electron microscopy, Magnetic field,
34 Synchrotron X-ray diffraction

35

36 **Introduction**

37 Cellulose is the most abundant organic polymer on Earth and is a promising raw material in
38 terms of renewability and sustainability for the preparation of various functional materials. In nature,
39 cellulose molecular chains are biosynthesized, bundled, and crystallized, existing as slender nanosized
40 rods and microfibrils (Preston and Ripley 1954). Cellulose nanocrystals (CNCs) can be prepared via
41 the acid hydrolysis of natural cellulose: cellulose I (Rånby 1949, 1951; Rånby and Ribi 1950;
42 Marchessault et al. 1959). The dimensions of CNCs range from 3 to 20 nm in width and more than 1
43 μm in length depending on their origin (Habibi et al. 2008; Klemm et al. 2011).

44 Achieving the optimal orientation of CNCs is an important technique for improving the physical
45 and mechanical properties of nanocomposites. Several attempts have been made to align CNCs using
46 shearing force (Nishiyama et al. 1997), electric fields (Bordel et al. 2006; Habibi et al. 2008), and
47 magnetic fields (Sugiyama et al. 1992; Revol et al. 1994; Dong and Gray 1997; Pullawan et al. 2012).
48 Among these, the magnetic field is characterized by its penetration of the CNCs. It has been reported
49 that the easy axis (χ_1) of the CNC is approximately perpendicular to the glucose rings, and the hard
50 magnetization axis (χ_3) is parallel to the chain axis (the *c*-axis) (Nilakantan 1938; Frka-Petesic et al.
51 2015). Under a static magnetic field, the χ_1 axis aligns parallel to the magnetic field. The uniaxial
52 orientation of the χ_3 axis (parallel to the *c*-axis) is achieved by a rotating magnetic field (Kimura et al.
53 2005; Song et al. 2013), and the three-dimensional orientation is achievable using a modulated rotating
54 magnetic field (Kimura and Kimura 2009). However, no studies have been reported on the magnetic
55 orientation of cellulose II, another important polymorph of cellulose.

56 Cellulose II is generally prepared via the dissolution/regeneration or mercerization of native
57 cellulose. The crystal structure of cellulose II has been revealed using a combination of synchrotron
58 X-ray and neutron diffraction (Langan et al. 1999, 2001). Cellulose II adopts a two-chain monoclinic
59 unit cell (space group $P2_1$, $a = 8.10 \text{ \AA}$, $b = 9.03 \text{ \AA}$, $c = 10.31 \text{ \AA}$, and $\gamma = 117.1^\circ$), where the chains with

60 opposite polarities are packed in an antiparallel mode.

61 Enzymatic synthesis is a significant approach used for obtaining pure cellulose via one-pot
62 synthesis under aqueous conditions (Kobayashi et al. 2001; Kadokawa 2011). Cellulose oligomers can
63 be synthesized using the reverse reaction of CDP from cellobiose as the acceptor and α -D-glucose 1-
64 phosphate (α G1P) as the donor (Sheth and Alexander 1969; Arai et al. 1994; Samain et al. 1995;
65 Reichenbecher et al. 1997; Krishnareddy et al. 2002). The precipitate previously synthesized using
66 CDP with glucose as the acceptor was a plate-like cellulose II microcrystal with a thickness of 5 nm,
67 corresponding to DP \approx 9 (Hiraishi et al. 2009). The synthesis of reducing-end (RE) substituted
68 cellulose oligomers was reported upon substitution of the acceptor with glucose derivatives: β -
69 glucosyl azide, ^{13}C enriched D-glucose or deoxy-fluoro-D-glucose (Yataka et al. 2015; Kita et al.
70 2019; de Andrade et al. 2021). The RE unit was found to be located on both surfaces of the plate-like
71 cellulose II microcrystals because of the antiparallel structure of cellulose II (Langan et al. 1999, 2001).

72 In this study, cellulose oligomers with azido groups introduced at the RE were enzymatically
73 synthesized using CDP with β -glucosyl azide as the acceptor. It was found that the crystallites were
74 sufficiently large for the magnetic orientation after recrystallization at a high temperature and did not
75 aggregate in suspension owing to the repulsive dipolar interactions of the azido groups. Therefore, the
76 static magnetic field orientation behavior of cellulose II was investigated using cellulose II
77 microcrystals with the azido groups exposed on the surface.

78

79 **Experimental**

80 Enzymatic synthesis of cellulose oligomer

81 Recombinant CDP originating from the *Clostridium thermocellum* YM4 strain expressed in
82 *Escherichia coli* was prepared and purified by the method described in a previous report (Krishnareddy
83 et al. 2002). Sucrose phosphorylase (SP), which catalyzes the reaction of sucrose to α -D-glucose 1-

84 phosphate (α G1P) and fructose in the presence of inorganic phosphate, was purchased from Oriental
85 Yeast Co. (Tokyo, Japan). The cellulose oligomer was enzymatically synthesized using a combination
86 of CDP and SP (Kita et al. 2019). CDP (0.05 U/mL) and SP (0.2 U/mL) were incubated in 40 mM
87 phosphate buffer (pH 7.0) containing 50 mM glucose or 1-azido-1-deoxy- β -D-glucoside (β -glucosyl
88 azide) as an acceptor and 400 mM sucrose at 40 °C for 72 h. After incubation, the cellulose oligomer
89 obtained as an insoluble product was washed several times by centrifugation with distilled water. An
90 aliquot of the sample was freeze-dried, while the rest of the sample was maintained in the suspension
91 state until further use.

92 The freeze-dried samples were dissolved in 1% (w/v) lithium chloride/dimethylacetamide
93 solution. The size exclusion chromatogram (SEC) was recorded using a refractive index detector (RI-
94 1530, JASCO, Japan) and a column (LF-804, SHODEX, Japan) at 50 °C with a flow rate of 0.5
95 mL/min. The DP was calibrated using pullulan standards (P-82, SHODEX, Japan). The average DP of
96 both synthetic products obtained using glucose and β -glucosyl azide as acceptors was 10.

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98 Recrystallization of cellulose oligomer

99 The freeze-dried cellulose oligomers (0.05–0.1%) were dispersed in distilled water, and the
100 suspension was heated at 120–140 °C under a pressure of 0.2–0.4 MPa. After the cellulose oligomer
101 was dissolved, the solution was slowly cooled to room temperature. Cellulose II microcrystals
102 obtained by recrystallization were maintained in the suspension state until further use.

103

104 Electron microscopy and electron diffraction

105 Each of the suspensions containing approximately 0.05% of the samples before and after
106 recrystallization was dropped on a thin carbon-coated copper grid hydrophilized by glow discharge,
107 and excess water was removed using a filter paper followed by air drying. The specimen was shadowed

108 with platinum at an angle of 30° using a BAF 400D apparatus (Balzers, Liechtenstein). The samples
109 were observed using a transmission electron microscope (TEM) (JEM-1400, Jeol Co. Ltd., Tokyo,
110 Japan) at 120 kV, and the electron micrographs were captured using a built-in CCD camera.
111 Electron diffraction was performed using a TEM (JEM-2000EXII, Jeol Co. Ltd., Tokyo, Japan) at 100
112 kV. Samples were irradiated with electron beams 100–200 nm in diameter, and the diffraction patterns
113 were recorded on imaging plates (DITABIS Digital Biomedical Imaging System AG, Pforzheim,
114 Germany). The camera length was calibrated using a diffraction ring of Au ($d_{111} = 0.2355$ nm).

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116 Alignment of cellulose microcrystals under the magnetic field

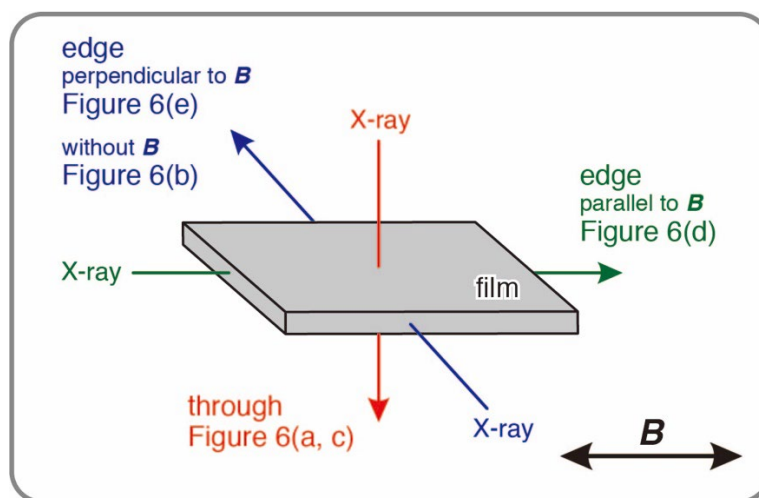
117 To facilitate handling of the cast film, the suspension of cellulose microcrystals having azido
118 groups on the surface was mixed with 10% poly(vinyl alcohol) (PVA) solution (Kvien and Oksman
119 2007). The solution was prepared by dissolving PVA (Sigma-Aldrich Co., Mw 89,000-98,000, 99%
120 hydrolyzed) in hot water and cooled to room temperature. The weight ratio of cellulose to PVA in the
121 mixed suspension was 2:3. The suspension (200 μ L) was poured into a plastic petri dish and dried
122 overnight at 35 °C under a horizontal static magnetic field of 0 and 8 T generated using a cryogen-free
123 superconducting magnet (Sumitomo Heavy Industries, Ltd., Tokyo, Japan) to obtain a cast film.

124

125 Synchrotron-radiated X-ray diffraction

126 Synchrotron X-ray diffraction (XRD) measurements of the cellulose microcrystal/PVA films
127 were performed at the BL42B2 beamline located at the SPring-8 facility (Hyogo, Japan). The
128 synchrotron-radiated X-rays ($\lambda = 1.0$ Å) were irradiated onto the film from three directions, as shown
129 in Fig. 1. The diffraction patterns were recorded on a flat imaging plate (IP) (RAXIS V, Rigaku, Japan),
130 and the sample-to-IP distance was calibrated using AgBeH powder ($d_{001} = 5.838$ nm).

131



132

133 **Fig. 1** Experimental layout used for X-ray diffraction of the films dried under static magnetic field
 134 of 8 T. Double-headed arrow indicates the direction of magnetic field. The film was irradiated with
 135 the X-ray beam from three directions as indicated by the arrows.

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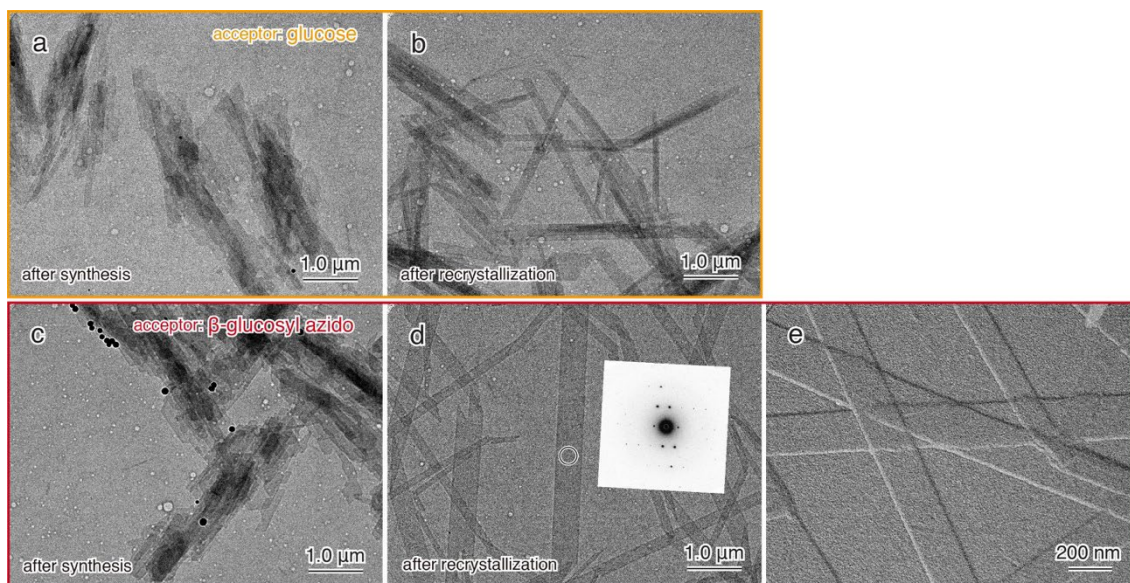
137 **Results and discussion**

138 Cellulose oligomers were synthesized from CDP using glucose and β -glucosyl azide as
 139 acceptors, and the average DP of each oligomer was 10. The low-dose bright-field images of the
 140 synthetic products captured before and after recrystallization via the diffraction contrast technique are
 141 shown in Fig. 2a-d. As shown, small and elongated rectangular microcrystals with rough edges
 142 overlapped and aggregated in the sample, just after synthesis and before recrystallization (Fig. 2a, c).
 143 The shape and size of the microcrystals were almost the same regardless of whether the acceptor was
 144 glucose or β -glucosyl azide. After recrystallization, small microcrystals grew to a few micrometers in
 145 length and hundreds to thousands of nanometers in width (Fig. 2b, d). The microcrystals with β -
 146 glucosyl azide were larger than those with glucose (Fig. 2d). The microcrystals were isolated, and their
 147 edges were sharp. The electron diffraction recorded from the encircled area of the isolated
 148 microcrystals indicated that the a^*b^* reciprocal lattice section of cellulose II exhibited a high degree
 149 of crystallinity (inset in Fig. 2d). From the relationship between microcrystal orientation and the

150 electron diffraction diagram, the arrangement of the cellulose molecular chains in the microcrystals is
151 shown in Fig. 3. The long side and short side of the microcrystals correspond to the $(1\ 1\ 0)$ and $(1\ \bar{1}\ 0)$
152 planes of cellulose II, respectively. A shadow-cast image of the recrystallized microcrystals
153 synthesized using β -glucosyl azide as the acceptor is shown in Fig. 2e. Each microcrystal was uniform
154 in thickness, with an average value of 5.1 nm. This value corresponds to $DP \approx 10$ as determined from
155 the SEC measurement, which is ten times the length of the glucose unit, 0.5 nm. This result indicates
156 that the chain axis of the cellulose is perpendicular to the base plane of the microcrystal; thus, azido
157 groups are located on the surface of the microcrystals (Fig. 3).

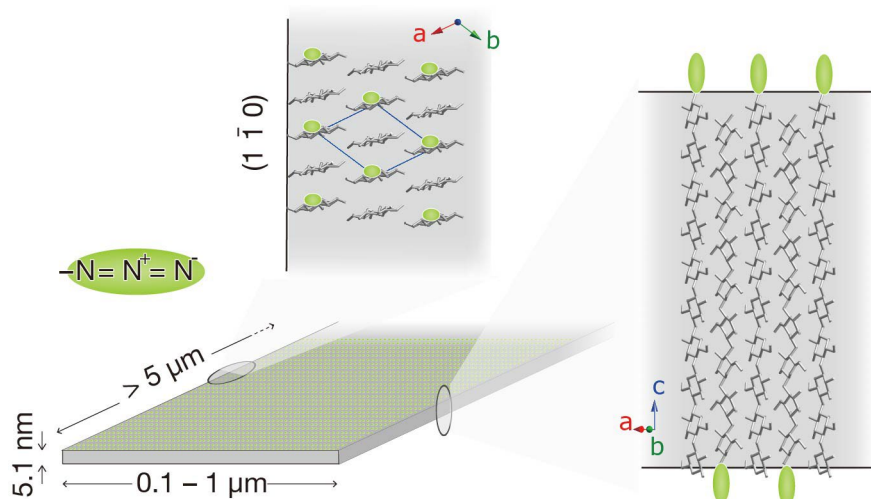
158 Flat ribbon-like microcrystals were formed by the recrystallization in water. The surface area
159 of each face of the microcrystal followed the order of wide face > side face >> end face. The
160 recrystallization in water accelerated crystal growth in the $[1\ 1\ 0]$ direction because of the exposure of
161 the hydrophobic moiety of the glucose ring to the $(1\ 1\ 0)$ plane. Therefore, the $[1\ 1\ 0]$ direction was
162 the longest, and the area of the end face of the microcrystal was the smallest. The hydrophobicity of
163 the side face could be slightly lower than that of the end face, resulting in lesser crystal growth in the
164 $[1\ \bar{1}\ 0]$ direction. Because the RE of the cellulose molecule is capped by the azido group, the
165 molecular chains did not deposit in the c -axis direction. Even for the cellulose molecule without the
166 azido group, the wide face is hydrophilic; thus, only the monomolecular layer is formed.

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168

169 **Fig. 2** Bright-field images of synthetic products using glucose (a, b) and β -glucosyl azide (c, d) as
 170 acceptor in the reaction of CDP and SP from sucrose before (a, c) and after (d, b) recrystallization
 171 obtained by the diffraction contrast technique. Inset in (d): Electron microdiffraction diagram recorded
 172 from encircled area of the specimen showing the a^*b^* projection of cellulose II. (e) Shadow-cast image
 173 of the recrystallized sample shown in (d). Platinum was evaporated onto the specimens with a
 174 shadowing angle of 30° .



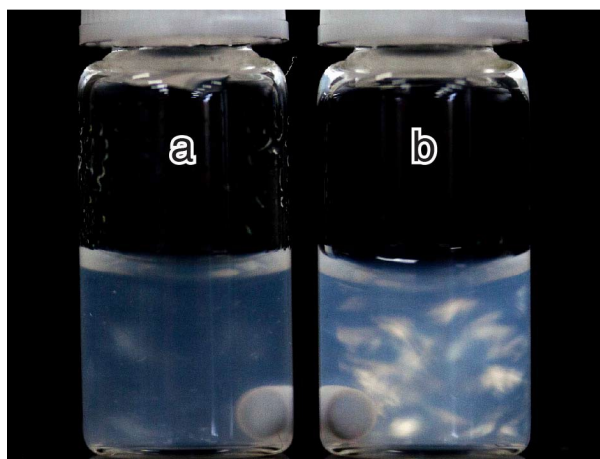
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176 **Fig. 3** Schematic of arrangement of cellulose molecules in cellulose II microcrystals. The azido
 177 groups are located on the surface of the cellulose II microcrystals.

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179 The suspension of the recrystallized samples at a concentration of 1 g/L was observed between
180 the crossed polarizers (Fig. 4). Birefringence is commonly employed as an indicator of the
181 dispersibility of microcrystals in a suspension (De Souza Lima and Borsali 2004). The suspension of
182 microcrystals synthesized using β -glucosyl azide as the acceptor showed a stronger and brighter
183 birefringence than that with glucose. In addition, the former showed better dispersibility than that of
184 the latter. Moreover, the dispersibility of the suspension was maintained for several months. This result
185 may be due to the repulsive dipolar interactions of the azido groups introduced on the surface of the
186 cellulose II microcrystals.

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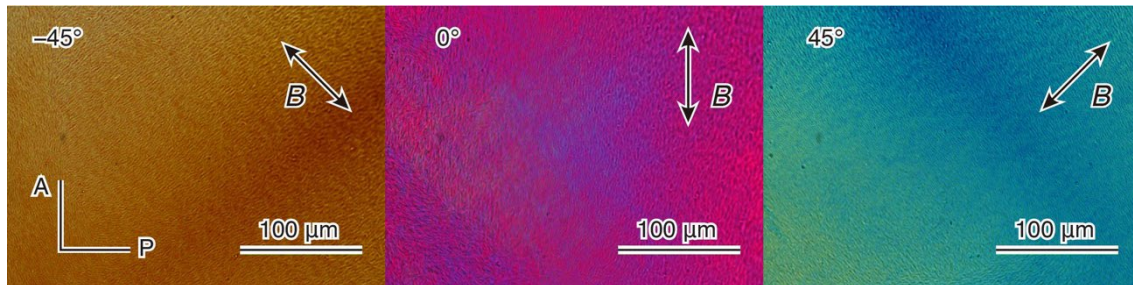
189 **Fig. 4** Crossed polars image of 1 g/L microcrystal suspensions of cellulose II. Acceptors used for
190 enzymatic synthesis were glucose (a) and β -glucosyl azide (b).

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192 The suspension of recrystallized cellulose II microcrystals containing β -glucosyl azide was
193 mixed with PVA solution and dried under a magnetic field of 8 T. Figure 5 shows the optical polarized
194 micrographs of the cellulose II microcrystals/PVA film observed using a color plate. When the film
195 was rotated by $\pm 45^\circ$ with respect to the polarizing plate, it turned blue and yellow, which revealed that

196 the cellulose II microcrystals were oriented in the film plane.

197



198

199 **Fig. 5** Cellulose II crystals/PVA films dried under horizontal static magnetic field of 8 T were

200 observed under polarized microscope with color plate. The double-headed arrow indicates direction

201 of the magnetic field. The film was rotated by $\pm 45^\circ$ with respect to the polarizer (P) and analyzer (A).

202

203 Synchrotron-radiated X-rays were irradiated onto the cellulose II microcrystals/PVA film dried

204 with or without a magnetic field of 8 T (Fig. 1) to obtain the diffraction diagrams shown in Fig. 6.

205 Figs. 6a and b show the diffraction results obtained for the film dried without a magnetic field. In the

206 through-view (Fig. 6a), the film exhibited three strong rings. These were assigned, from the low-angle

207 side to the $1\bar{1}0$, 110 , and 020 diffractions of cellulose II. On the other hand, these three diffractions

208 exhibited strong arcs in the equator, in the edge-view (Fig. 6b). These observations indicate that the

209 plate-like cellulose II microcrystals adopt a flat-on arrangement with respect to the film surface, that

210 is, the molecular chains lie perpendicular to the film surface. Two strong diffractions observed on the

211 meridian (Fig. 6b) at 5.2 nm and 2.6 nm can be attributed to the thickness of the cellulose II

212 microcrystal, which correspond to the first- and second-order diffractions, respectively. The obtained

213 value of 5.2 nm is similar to the thickness value determined for the shadow-cast images from TEM

214 (5.1 nm) corresponding to cellulose chains with $DP \approx 10$. From these results, we conclude that the

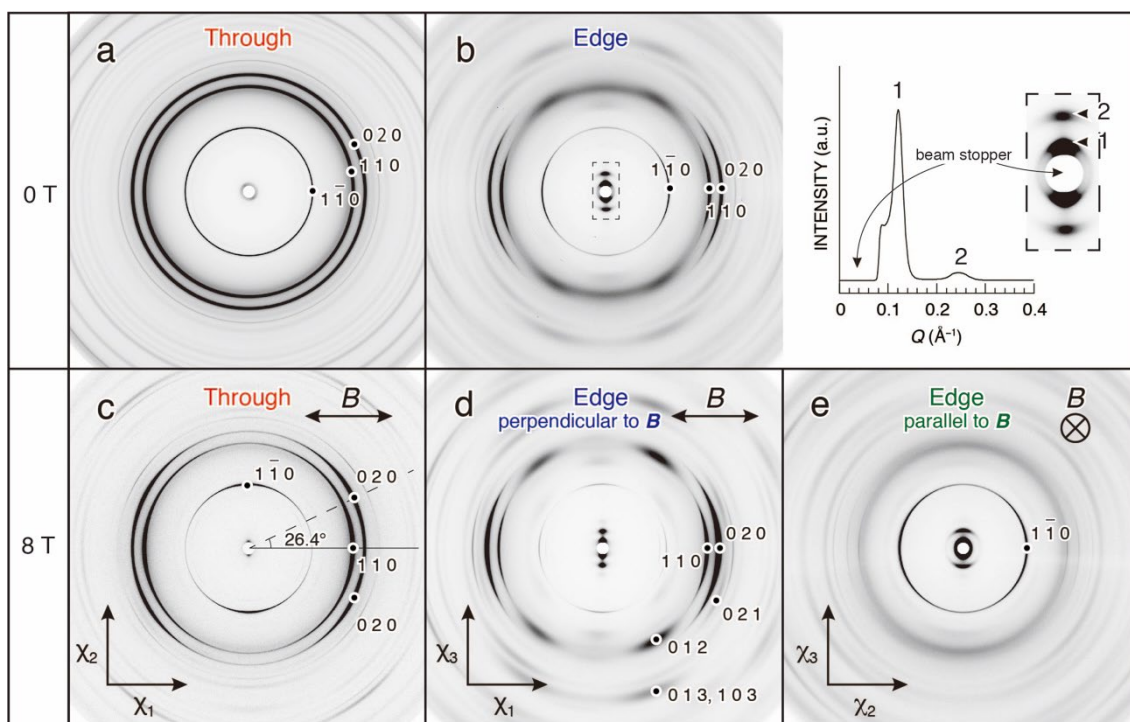
215 cellulose molecular chain axis in the cellulose II microcrystal is aligned perpendicular to the film

216 surface during drying, even without a magnetic field.

217 Figs, 6c, d, and e show the diffraction results obtained for the film dried under an 8 T magnetic
218 field. Fig. 6c shows the through-view diffraction profile obtained by impinging the X-rays
219 perpendicular to the film surface (Fig. 1). The 1 1 0 diffraction appeared in the direction of the applied
220 magnetic field, while the $1 \bar{1} 0$ and 0 2 0 diffractions appeared at 90° and 26.4° , respectively, from
221 the direction of the magnetic field. By means of irradiating X-rays on the edge of the film
222 perpendicular to the applied magnetic field direction (Fig. 1), a diffraction pattern similar to that in
223 Fig. 6b was obtained, but the $1 \bar{1} 0$ diffraction almost disappeared in Fig. 6d. The intensity of $1 \bar{1} 0$
224 diffraction was negligibly small (Fig. 6d). In contrast, by means of irradiating X-rays parallel to the
225 magnetic field direction (Fig. 6e), the 1 1 0 and 0 2 0 diffractions disappeared, and $1 \bar{1} 0$ emerged.
226 Therefore, the *c*-axis and the $[1 \bar{1} 0]$ directions are aligned perpendicular to the magnetic field
227 direction.

228 We conclude from the above XRD analysis that the $[1 1 0]$ and $[1 \bar{1} 0]$ directions
229 (approximately perpendicular to each other), are on the film surface, and the $[1 1 0]$ direction is aligned
230 to the applied magnetic field. We find that this orientation is consistent with the polarized microscopy
231 observations depicted in Fig. 5, which show that the film color turned blue upon rotation of the $[1 1$
232 $0]$ direction by $+45^\circ$. This means that the relationship for the refractive indices is expressed by
233 $n_{[1 1 0]} > n_{[1 \bar{1} 0]}$. According to the Lorentz–Lorenz equation, which relates the refractive index of a
234 substance to its polarizability, the higher the linear density, the higher the refractive index. In the
235 cellulose II crystals, the linear density is higher in the $[1 1 0]$ direction than in the $[1 \bar{1} 0]$ direction
236 because $d_{1 1 0} = 0.445$ nm and $d_{1 \bar{1} 0} = 0.726$ nm (Langan et al. 2001). Thus, the optical
237 observations are consistent with the XRD results.

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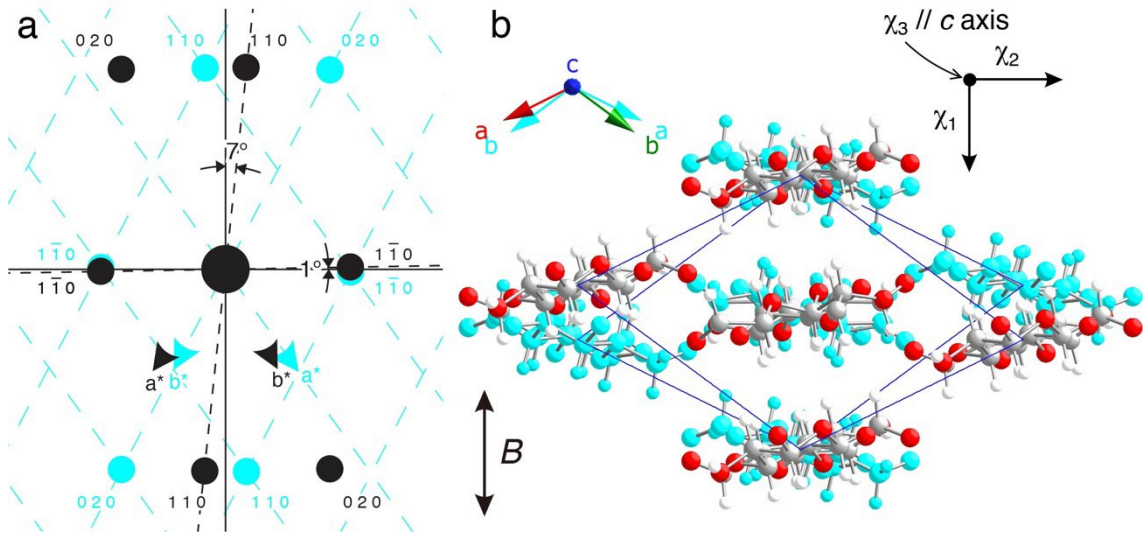
Fig. 6 Synchrotron-radiated X-ray diffraction diagrams of cellulose II microcrystals/PVA films dried under horizontal static magnetic field of 0 T (a, b) and 8 T (c, d, e). The experimental layout of the X-ray diffraction measurements is shown in Fig. 1. The X-rays were irradiated perpendicular (a, c) (through-view) and parallel (b, d, e) to the film surface. The direction of applied static magnetic field during drying is indicated in the figure. The upper right figure is an enlarged view of the center part of the figure (b) surrounded by a dotted line and its diffraction intensity profile upward from the center, where Q is the scattering vector, $2\pi d^{-1}$ (\AA^{-1}).

The three-dimensional orientation of microcrystals is usually achieved using time-dependent magnetic fields (Genoud et al. 1999; Kimura and Yoshino 2005). This orientation is also achieved by combining a static magnetic field and the confinement of one of the crystallographic axes, for example, using a flat-on arrangement of plate-like microcrystals, as in the present case. It is known that for the monoclinic crystal, one of the magnetic axes corresponds to the major axis (the c -axis in the present case), whereas two other magnetic axes are in the ab plane. We assume that the c -axis (chain axis) of

254 the cellulose II microcrystal coincides with the χ_3 magnetic axis (the hard magnetization axis), similar
255 to the case of the CNC. In the present study, the c -axis is oriented uniaxially owing to the flat-on
256 mechanism—that is, the χ_3 magnetic axis is confined perpendicular to the film surface. The χ_1 axis is
257 aligned parallel to the magnetic field, resulting in the three-dimensional orientation of the magnetic
258 χ_1 , χ_2 , and χ_3 axes. This does not necessarily mean that the crystallographic a , b , and c axes align
259 three-dimensionally because the χ_1 and χ_2 axes do not coincide with the a and b axes. As a result, a
260 twin orientation occurs. (Kimura et al. 2010)

261 Figure 7 shows the twin orientation of the reciprocal lattice (a) and real lattice (b) of the
262 cellulose II crystal determined from the XRD diagrams (Fig. 6c-e). The twin orientation is ascribed to
263 the monoclinic crystal form of cellulose II; the unique γ is not a right angle, but three-dimensional
264 alignment is achieved by a static magnetic field. From the orientation of the cellulose II microcrystals,
265 the direction of the magnetization axis of cellulose II could be determined. The angle between the $[0$
266 $2\ 0]$ diffraction and the magnetic field direction calculated from the XRD diagram (Fig. 6c) was 26.4° ;
267 thus, the easy magnetization axis (χ_1) was the direction in which glucose rings were hydrophobically
268 stacked similar to those in cellulose I (Sugiyama et al. 1992) but deviated by about 7° from the $[1\ 1\ 0]$
269 direction. It is known that the hard magnetization axis (χ_3) of cellulose I is the direction of the
270 molecular chain axis (Revol et al. 1994; Kimura et al. 2005). Since the molecular conformations of
271 cellulose I and II are similar, the χ_3 axis of cellulose II would be the direction of the molecular chain
272 axis. The $[1\ \bar{1}\ 0]$ diffraction appeared at 90° from the magnetic field direction (Fig. 6c). Therefore,
273 the intermediate magnetization axis (χ_2) is in the $[1\ \bar{1}\ 0]$ direction, but it is tilted by approximately 1°
274 as calculated from the relationship between the χ_1 axis and the $[1\ 1\ 0]$ direction.

275



276

277 **Fig. 7** Twin orientation of (a) reciprocal lattice and (b) real lattice of cellulose II crystals by the static
 278 magnetic field. A double-headed arrow indicates the direction of the magnetic field. The $[1\ 1\ 0]$ and
 279 $[1\ \bar{1}\ 0]$ directions are tilted by about 7° and 1° from χ_1 and χ_2 directions, respectively. The chain axis
 280 (c -axis) direction $\parallel \chi_3$ is perpendicular to the plane of the paper.

281

282 The following relationship exists between the half-width (H_w) in the X-ray azimuthal (β -I) plot
 283 and the magnetic field strength (B),

284

$$H_w(\text{rad}) = 2.35 \sqrt{\frac{\mu_0 k_B T}{V |\chi_a|}} \frac{1}{B}$$

285 where μ_0 is the magnetic permeability of the vacuum, k_B is the Boltzmann constant, T is the
 286 absolute temperature, V is the volume of the microcrystal, and $|\chi_a|$ is the absolute value of
 287 anisotropy of the magnetic susceptibility ($\chi_a = \chi_1 - \chi_2$) (Kimura and Yoshino 2005; Kimura and
 288 Kimura 2018). The half widths calculated by the peak separation from the azimuthal plot of $1\ \bar{1}\ 0$
 289 and $1\ 1\ 0$ in the XRD pattern (Fig. 5c) were 23.1° and 28.4° , respectively. The volume of the
 290 microcrystals was approximately $V = 200\ (\mu\text{m}) \times 4\ (\mu\text{m}) \times 5.1\ (\text{nm}) = 4.0 \times 10^{-21}\ (\text{m}^3)$.
 291 Upon substitution of these values into the above equation, the $|\chi_a|$ of cellulose II is $2.0\text{-}3.0 \times 10^{-7}$.

292 This value is close to the theoretical (Pascal's principle) value $|\chi_a| = 3.6 \times 10^{-7}$ of cellulose I $_{\beta}$
293 (Frka-Petesic et al. 2015). The H_w value determined experimentally is usually larger than that
294 determined using the above equation because the orientation loss due to solidification is added
295 (Kimura et al. 2020). This leads to an underestimation of the $|\chi_a|$ value. However, this effect is minor
296 when the crystal size is small, as in the present study. Thus, we can conclude that the $|\chi_a|$ of cellulose
297 II is closer to that of cellulose I $_{\beta}$.

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299 **Acknowledgments**

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307

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