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Low-energy excitations and the fast process of polystyrene thin supported films studied by inelastic and quasielastic neutron scattering

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We studied the low-energy excitations in the meV region as well as the picosecond fast process in polystyrene thin supported films using inelastic and quasielastic neutron scattering in a temperature range from 11 to 430 K, covering the bulk glass transition temperature T_g . It was found that the mean square displacement $\langle u^2 \rangle$ decreased with the film thickness below and above the glass transition temperature T_g , suggesting that the hardening occurs with decreasing the film thickness. Corresponding to the decrease in $\langle u^2 \rangle$, it was also found that the density of phonon states $G(\omega)$ decreased with film thickness. This decrease occurs mainly in the Debye mode while the contribution of the boson peak mode also decreases with the film thickness without changing the boson peak energy. As for the fast process, which appeared above at about 150 K as a quasielastic scattering, the fraction $A_{fast}(Q)$ decreased with the film thickness in a similar manner with the boson peak without changing the relaxation rate, suggesting a common origin for the boson peak and the fast process. These observations showing the hardening were well explained by assuming a hard dense layer at the interface, where the numbers of the boson peak mode as well as the fast process are less than the bulk state.

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I. INTRODUCTION

Polymer thin films are utilized in various industrial fields because their properties are related to important phenomena such as dewetting, a lubricant, photolithography, and so on. Therefore, polymer thin films have been extensively studied by many researchers not only from an industrial point of view but also from a science point of view [1,2]. One of the most interesting topics in polymer thin film studies is the thickness dependence of the glass transition temperature T_g [3,4]. In the case of polystyrene (PS), T_g decreases with film thickness for both thin films supported on a Si substrate [5] and free standing thin films [6–8] as revealed by various methods such as ellipsometry [9], x-ray and neutron reflectivity [10–12], positron lifetime spectroscopy (PALS) [13], dielectric relaxation [14,15], Brillouin light scattering [6,8], atomic force microscopy [16–18], calorimetry [19,20], and low-energy muons [21]. Another interesting finding is the thickness dependence of thermal expansivity. Orts *et al.* [22] first reported that the film thickness decreases in the glassy state with increasing temperature in a thickness range below about 25 nm. Recently, Miyazaki *et al.* [10,11] have revealed that this apparent negative expansivity in the glassy state was caused by a lack of annealing. They also showed that the expansivity decreases with film thickness even after a long annealing above the glass transition temperature, suggesting that the smaller expansivity in thin films than in bulk is inherent. The origin of the small thermal expansivity in the glassy state in thin films has been discussed on the basis of inelastic neutron scattering data [23]. This study as well as other dynamical studies [14–18,24–29] demonstrate that dy-

namical researches are essential to understand the glass transition and the related phenomena. Inelastic and quasielastic neutron scattering provides unique information on fast and local dynamics of polymer thin films although measurements on polymer thin films are very hard due to the very weak scattering intensity [26–29].

In the previous work [29] we have studied dynamics of polystyrene thin supported films in glassy states in the meV region and found that the mean square displacement $\langle u^2 \rangle$ decreased with the film thickness, suggesting the hardening of polystyrene films with decreasing the film thickness. In this work we have extended inelastic and quasielastic neutron scattering measurements on polystyrene thin supported films to a higher temperature region above the bulk glass transition temperature, and discuss the mean square displacement $\langle u^2 \rangle$, the low-energy excitations including the boson peak in the meV region, and the so-called picosecond fast process in order to understand the origin of the hardening of PS thin films with decreasing the film thickness.

II. EXPERIMENT

We used PS with molecular weight $M_w = 2.9 \times 10^5$ and molecular weight distribution $M_w/M_n = 1.06$, where M_w and M_n are the weight average and the number average of the molecular weight, respectively. The bulk glass transition temperature T_g determined by a differential scanning calorimetry (DSC) measurements was 373 K. PS thin films were prepared by spin-coating toluene solutions at 2000 rpm on flat glass plates rinsed in toluene prior to the spin coating. The film thickness was controlled by varying the concentration of PS in solution and we prepared films 1000 and 400 Å thick. The film was removed from the glass plate onto the water surface and then collected on Al foil 15 μm thick, and

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then annealed at 413 K for 12 h after drying in vacuum at room temperature for 2 d. As shown in the previous papers [10,11], this annealing condition is enough to study the glass transition and thermal expansivity of PS thin supported films. 299 sheets of the films on Al foils were rolled up and placed into a hollow cylindrical Al cell 14 mm in diameter and 45 mm high in order to get enough inelastic scattering intensity. A bulk PS sample with a thickness of 0.1 mm was prepared as a control sample.

The inelastic neutron scattering measurements were performed with an inverted geometry time of flight (TOF) spectrometer LAM-40 [30] installed at the cold spallation neutron source in High Energy Accelerator Research Organization (KEK), Tsukuba, Japan. In the spectrometer, the final energy of neutron and the energy resolution was 4.59 and ~ 0.2 meV at the elastic position, respectively. The measurements were carried out at temperatures from 11 to 430 K, covering the bulk glass transition temperature T_g of 373 K. The observed TOF spectra of the 299 thin films on Al foils and the empty can including 299 Al foils were corrected for the self-shielding, the counter efficiency and the incident neutron spectrum at each temperature and the empty can scattering was carefully subtracted from the sample scattering. The PS used in this experiment is a fully protonated one, and the scattering intensity obtained here is mainly dominated by the incoherent scattering because the incoherent atomic scattering cross section of a hydrogen atom is much larger than coherent cross sections of hydrogen and incoherent and/or coherent cross sections of carbon atom.

III. RESULTS AND DISCUSSION

Figures 1(a) and 1(b) indicate the dynamic scattering laws $S(Q, \omega)$ of the films 400 and 1000 Å thick at temperatures from 11 to 408 K, respectively, which were obtained by summing up 6 spectra from $Q=0.87$ to 2.47 Å $^{-1}$. The intensities were normalized to the total scattering intensity at the lowest temperature 11 K. A broad inelastic peak, which is the so-called boson peak [31,32] characteristic to amorphous materials, is observed at around 1.5 meV at low temperatures below about 150 K. With increasing temperature, the shape of the spectrum changes from inelasticlike to quasielastic-like, implying the onset of a relaxation process, which is the so-called picosecond fast process [33–37].

First we analyzed the elastic scattering intensity $I_{el}(Q)$ to evaluate the mean square displacement $\langle u^2 \rangle$. It is known that the Q dependence of incoherent elastic intensity $I_{el}(Q)$ is related to $\langle u^2 \rangle$ through $I_{el}(Q) \sim \exp[-\langle u^2 \rangle Q^2]$. According to this relation we plotted the elastic scattering intensity $I_{el}(Q)$ against Q^2 . In Fig. 2, an example of such a plot is shown for the bulk and the 1000 and 400 Å films at 230 K, where the elastic scattering intensity $I_{el}(Q)_{230\text{ K}}$ is divided by $I_{el}(Q)_{11\text{ K}}$ at the lowest temperature 11 K in order to reduce the effect of coherent scattering under an assumption that the structure factor does not change with temperature. Therefore, the observed $\langle u^2 \rangle$ corresponds to $\langle u^2 \rangle_{230\text{ K}} - \langle u^2 \rangle_{11\text{ K}}$, meaning that the $\langle u^2 \rangle$ is zero at 11 K. A similar evaluation was done at

FIG. 1. Dynamic scattering law $S(Q, \omega)$ of PS thin films measured with LAM-40 at various temperatures. (a) 400 Å and (b) 1000 Å. Solid curves show whole shapes of the spectra at each temperature and symbols are the expanded ones by a factor of 60.

each temperature and the temperature dependence of $\langle u^2 \rangle$ is shown in Fig. 3 for the bulk and the 1000 and 400 Å thin films. The mean square displacement $\langle u^2 \rangle$ is almost proportional to T in the low temperature range below about 150 K

FIG. 2. Q^2 dependence of elastic intensity $I_{el}(Q)$ at 230 K divided by that at 11 K: bulk ($\circ$), 1000 Å ($\square$), and 400 Å (∇).

FIG. 3. Temperature dependence of a mean square displacement $\langle u^2 \rangle$: bulk ($\circ$), 1000 Å ($\square$), and 400 Å (∇). Dashed line shows the bulk glass transition temperature T_g . Inset shows the film thickness dependence of $\langle u^2 \rangle_{\text{elastic}}$ evaluated from the elastic scattering intensity ($\circ$) and $\langle u^2 \rangle_{G(\omega)}$ calculated from the density of phonon states at 80 K.

as indicated by solid lines in the figure, showing harmonic nature of the vibration. The solid lines were drawn so as to go through $\langle u^2 \rangle = 0$ at $T = 11$ K. As the temperature further increases, the mean square displacement begins to deviate from the linear relationship and shows excess value over the harmonic contribution. This anharmonic contribution is caused by the onset of the picosecond fast process. The deviation temperature lies at around 150 K for bulk [34,35] and the 1000 Å film, but seems to shift to higher temperatures for the 400 Å film, although the exact evaluation is not easy. It should be noted that the glass transition temperature T_g is not detected in the measurements because the so-called α process is not observed with the present energy resolution ($\delta E \sim 0.2$ meV). In the whole temperature range examined the mean square displacement $\langle u^2 \rangle$ decreases with the film thickness. As an example, the mean square displacement $\langle u^2 \rangle$ at 80 K, which is in the harmonic temperature range, is plotted against the film thickness in the inset of Fig. 3. The mean square displacement $\langle u^2 \rangle$ of harmonic vibration is related to the density of phonon states $G(\omega)$ through the following relation [38]:

$$\langle u^2 \rangle = \frac{3\hbar}{2M} \int_0^\infty \frac{1}{\omega} \coth\left(\frac{\hbar\omega}{2k_B T}\right) G(\omega) d\omega. \quad (1)$$

The decrease in $\langle u^2 \rangle$ with the film thickness below about 150 K suggests that the density of phonon states $G(\omega)$ is shifted to a high-energy side or reduced in a low-energy side. In other words, the hardening of a vibration mode occurs with decreasing the PS film thickness.

In order to see the origin of the hardening we analyze the inelastic scattering part of the thin films. The observed

FIG. 4. Density of phonon states $G(\omega)$ divided by ω^2 : bulk ($\circ$), 1000 Å ($\square$), and 400 Å (∇). Dotted lines show the Debye contributions $G_D(\omega)/\omega^2$.

$S(Q, \omega)$ at 80 K was converted to the density of phonon states $G(\omega)$ after subtracting the elastic contribution and correcting for the Debye-Waller factor. For the subtraction, the elastic line was reconstructed from the sample scattering at 11 K because the shape of the elastic line is affected by the sample shape, and in addition the inelastic scattering at 11 K was evaluated from the spectrum at 80 K. The Debye-Waller factor used in the calculation of $G(\omega)$ was evaluated from the elastic intensity. The evaluated $G(\omega)/\omega^2$ are shown in Fig. 4 for the bulk and the 1000 and 400 Å films. It is clear that the $G(\omega)$ decreases with the film thickness in the energy region of 1–10 meV, suggesting that the decrease in $\langle u^2 \rangle$ is caused by the decrease in $G(\omega)$. Using the observed $G(\omega)$ we have calculated $\langle u^2 \rangle$ for the bulk and the 1000 and 400 Å films at 80 K through Eq. (1) with $M = 104$ (monomer mass). The absolute value of $G(\omega)$ was evaluated by calculating the heat capacity from $G(\omega)$ and comparing it to the measured one [39], and was smoothly extrapolated to $3/\omega_D^3$ at 0 meV, where ω_D is the Debye frequency calculated from the sound velocity obtained in Brillouin scattering. In the calculation we took into account contributions from the Debye mode and the boson peak mode, and the contribution of the Debye mode in $G(\omega)$ was evaluated from the Debye frequency ω_D . The contribution of the boson peak mode was obtained by subtracting the Debye contribution from the total one. For the thin films the Debye contributions were estimated assuming that the amplitudes of the Debye mode and the boson peak mode are independent of film thickness. The calculated $\langle u^2 \rangle$ was plotted in the inset of Fig. 3 as a function of film thickness. It is clear that the reduction in $\langle u^2 \rangle$ could be attributable to the reduction in $G(\omega)$.

We now consider which mode is hardened or reduced with decreasing the film thickness in the low-energy region below about 10 meV. In this energy region there exist at least two modes [31]: the localized mode (boson peak mode) and the extended mode (Debye mode). As seen in Fig. 4, the boson peak energy (or frequency) lies at around 1.5 meV for all the samples and the peak position is independent of film thickness within the experimental error. If we assume the peak energy is given by $\omega = \sqrt{f/m}$, where f and m are the

harmonic force constant and the effective mass, the present result means that the hardening of the boson peak mode is very small or negligible. Nevertheless, we observed the reduction in $G(\omega)$ with the film thickness. The Debye contribution $G_D(\omega)$ to the density of phonon states was calculated for the bulk and the thin films under an assumption that the amplitude of the two modes are independent of film thickness and indicated in Fig. 4 by dashed lines, showing the clear decrease in $G_D(\omega)$. We also evaluated the contribution of the boson peak mode $G_B(\omega)$ to the density of phonon states by subtracting the Debye contribution $G_D(\omega)$ from the total one, and found that $G_B(\omega)$ also decreased with film thickness although the boson peak energy is unaltered with the film thickness. Therefore, the observed decrease in $\langle u^2 \rangle$ could be attributed to the decrease in the density of phonon states in both the Debye mode and the boson peak mode.

In a previous paper [29] we discussed two molecular pictures for the hardening with decreasing the film thickness. One is the hardening due to the polymer chain confinement in a thin film. In a thin film below polymer coil size, which can be represented by twice the radius of gyration ($2R_g$), polymer chains could not sustain the normal coil form and the deformation would occur. Such deformed polymer chains would have a higher restoring force than that of normal coil, resulting in the increase of f with decreasing film thickness. In fact, the R_g of PS used in this experiment is about 150 Å [40] and the twice of R_g is about 300 Å. Taking into account the distribution of polymer coil sizes, the confinement effects may be expected for the 400 Å film, but not for the 1000 Å film. Nevertheless the reduction in $\langle u^2 \rangle$ was observed even in the 1000 Å film. This implies another possibility for the hardening. A hard layer at the interface, which is often called “dead layer” [13], is also a candidate for the hardening. If we assume such a hard layer with constant thickness independent of total film thickness at the interface, it is expected that the average force constant increases with decreasing the total film thickness because the fraction of the hard layer increases with decreasing the film thickness. Assuming $\langle u^2 \rangle = 0$ in the hard layer, we estimated that the thickness of the hard layer was ~ 110 Å, which seems rather large but still in a range of reported values for the hard layer [13,14,27]. We would like to discuss which possibility is more plausible to explain the decrease in the density of phonon states of both the Debye mode $G_D(\omega)$ and the boson peak mode $G_B(\omega)$.

The density of phonon states $G_D(\omega)$ of the Debye mode is related to the average sound velocity v through the relation [31] $G_D(\omega) = 4\pi V \omega^2 / v^3$, where V is the average atomic volume. One possibility for the reduction in the Debye mode is the cutoff of the long wavelength phonon due to the confinement. Zorn and co-workers explained the decrease of the low frequency mode in salol and polydimethylsiloxane (PDMS) in porous glass in terms of the cutoff of the phonon with wavelength longer than the pore size [41,42]. We evaluated the sound velocity of PS at 80 K based on the generalized Rao function presented by Schuyer [43]. The cutoff energy (or frequency) using the procedure by Zorn *et al.* for the 400 Å PS thin films was calculated to be about 95 μ eV. This cutoff energy is located within the elastic scattering in this experiment ($\delta E \sim 0.2$ meV), therefore the cutoff of the long

wavelength phonon is not the cause for the reduction in the inelastic intensity above 0.2 meV with film thickness. Another possibility for the reduction in $G_D(\omega)$ is the increase of sound velocity (v) due to the densification with decreasing film thickness. In fact, it was reported that polymer chains tend to form ordered structure exhibiting layering [44] near the interface that is related to the radius of the gyration of polymers [45] as pointed out by Mukherjee *et al.* [46]. The density of layers at the interface must become larger due to such ordered structure, resulting in the increase in sound velocity with decreasing the film thickness. This ordered layer must act as the hard layer (or the dead layer), resulting in the decrease of the Debye contribution $G_D(\omega)$. It is worth noting that no signs of the free surface were observed in the measurements, to which the reduction in T_g is often assigned. One possibility is that the free surface motion is too slow to be detected with the present energy resolution $\delta E \sim 0.2$ meV.

The hard layer at the interface could explain the decrease in the boson peak contribution $G_B(\omega)$ as well. The densification near the interface leads to the decrease in the number of defects or voids. If the origin of the boson peak concerns defects or voids [47–50], the decrease of the defects or voids leads to the decrease in the number of the boson peak mode, resulting in the decreases of $G_B(\omega)$, which is a kind of mode reorganization. The concept of chain confinement can explain the decrease of the Debye mode while it seems hard to explain the decrease in the boson peak mode. Hence, the hard layer or the dead layer seems more plausible to explain the decrease in the density of phonons than the chain confinement in a thin film.

Next, we will discuss the quasielastic scattering due to the picosecond fast process in a temperature range above about 150 K. The observed dynamic scattering law $S(Q, \omega)$ was scaled by the Bose factor after the correction for the Debye-Waller factor using $\langle u^2 \rangle$ evaluated from the Q^2 dependence of the elastic scattering. The scaled spectra are shown in Fig. 5 for the 1000 and 400 Å films, where the reference temperature is 80 K. The spectra were well scaled in the energy range above about 1.5 meV including the boson peak, while below 1.5 meV the excess scattering was pronounced with increasing temperature above about 200 K. This suggests the onset of the so-called fast process [33–37]. In order to see the deviation from the Bose scaling, we integrated the scaled spectrum in the quasielastic region (0.70 to 1.5 meV) avoiding the effect of elastic scattering and plotted against the temperature in Fig. 6 for the bulk and the 1000 Å and 400 Å films. It is hard to estimate the deviation temperature because the data points are rather little and the experimental error is large. We assumed that the deviation for the bulk started at around 150–200 K as reported in the previous works [34], and that the excess scattering was not yet observed at 150 K as indicated by solid lines in Fig. 6. From the figure we can say that the temperature dependence of the integrated intensity in the 400 Å thin film is almost flat compared to the bulk and the 1000 Å thin films in a low temperature region below ~ 230 K. This qualitatively corresponds to the higher deviation temperature in $\langle u^2 \rangle$ for the 400 Å film than the bulk and the 1000 Å film. The results suggest that the quasielastic scat-

FIG. 5. Bose-scaled inelastic scattering intensity after correcting for the Debye-Waller factor: (a) 1000 Å and (b) 400 Å. The reference temperature is 80 K for both (a) and (b).

tering due to thermal fluctuations becomes harder to occur in the thinner films, agreeing with the picture of hardening.

In order to study the characteristic features of the fast process in more detail, the observed dynamic scattering law $S(Q, \omega)$ was fitted to a model function convoluted with the resolution function of the spectrometer. We employed the following model function which could describe the $S(Q, \omega)$ for the bulk [35]:

$$S(Q, \omega) = C(Q) \{ [1 - A_{fast}(Q)] \delta(\omega) + A_{fast}(Q) L(\Gamma, \omega) \} + B(Q), \quad (2)$$

where $A_{fast}(Q)$ is a fraction of the fast process, and the $\delta(\omega)$ and $L(\Gamma, \omega)$ are a δ function and a Lorentzian with a half-

FIG. 6. Temperature dependence of the integrated intensity of the Bose-scaled spectra in Fig. 5 in an energy range from 0.70 to 1.5 meV: bulk (○), 1000 Å (□), and 400 Å (▽).

FIG. 7. Results of curve fitting to the LAM-40 spectra of 1000 and 400 Å thin films at $T=408$ K and $Q=2.47$ Å⁻¹. (—), elastic component; (---), quasielastic Lorentzian; and (·····), flat background.

width at half-maximum Γ , respectively. $C(Q)$ and $B(Q)$ are constants, representing the Debye-Waller factor and inelastic flat background, respectively. It is not clear how to separate the inelastic scattering component from the fast process. In this fit, it was assumed that the boson peak could be included in the inelastic flat component $B(Q)$ at least in the limited energy range below 3 meV. A δ function was introduced to describe immobile parts of polymer chains as well as slow relaxation processes within the energy resolution function such as slow β process, α process, and reptation motion [35,51]. The results of the fits for the 1000 and 400 Å films at 408 K are shown Fig. 7. We found that the fast process of PS thin films were also described by a single Lorentzian as was the case of the bulk [35]. No other relaxation processes were observed even above T_g except for the fast process in the energy region above ~ 0.2 meV, meaning that we could not detect T_g due to the limited energy resolution in this measurement. It is noted that we also performed another analysis, in which we described the Boson peak and the Debye contributions by a spectrum predicted from the 80 K data by the Bose factor and fitted an additional Lorentzian to the observed $S(Q, \omega)$. The results of the fits were not bad, but we employed the former model including the inelastic flat background in this report because the deviation plot was better than the latter model.

In order to study the nature of the fast process furthermore, logarithms of the relaxation rate Γ and the fraction

FIG. 8. Temperature dependence of relaxation rate Γ and fraction $A_{fast}(Q)$ of the fast process. Bulk ($\circ$, $\bullet$), 1000 Å ($\square$, $\blacksquare$), 400 Å (∇ , $\blacktriangledown$). Open and closed symbols correspond to Γ and $A_{fast}(Q)$, respectively.

$A_{fast}(Q)$ are plotted against the inverse of T in Fig. 8 for the bulk and the 1000 and 400 Å films. The relaxation rate Γ is almost independent of temperature for the bulk and the 1000 and 400 Å films, showing that the activation energy of the fast process is almost zero or very small. This result implies that the fast process is a localized motion within a potential well (cage motion) [35], which is also supported by the fact that the relaxation rate Γ is independent of Q (Ref. [52]) for all the samples as shown in Fig. 9. On the other hand, the fraction $A_{fast}(Q)$ of the fast process increases with temperature, which must correspond to the increase in the amplitude of the motion because the fast process is a localized motion in a potential well. What we have to emphasize here is that the fraction $A_{fast}(Q)$ decreases with the film thickness. The film thickness dependence of $A_{fast}(Q)$ is shown in Fig. 10. As discussed above, the boson peak intensity $G_B(\omega)$ also decreases with the film thickness, which is indicated in Fig. 10. The film thickness dependence is very similar between $A_{fast}(Q)$ and $G_B(\omega)$, suggesting that the two modes are caused by the same origin. In addition, both of the relaxation rate Γ of the fast process (~ 1 meV) and the characteristic energy of the boson peak (the peak energy ~ 1.5 meV) are close to each other and are independent of the film thickness. This also suggests that the origin of the two modes are the same.

In the discussion on the boson peak, we assumed that the decrease in the density of phonon states $G_B(\omega)$ was caused

FIG. 9. Q dependence of relaxation rate Γ of the fast process. Bulk ($\circ$), 1000 Å ($\square$), and 400 Å (∇).

by the decrease of defects or voids in the hard layer at the interface. This picture would explain the decrease of the fraction of the fast process $A_{fast}(Q)$ as follows. Assuming that the fast process is originated from the same defects or voids as the boson peak, the decrease of them also induces the decrease in the fraction of the fast process. The fact that the boson peak energy and the relaxation rate Γ of the fast process are independent of the film thickness would predict that the defects or voids in the hard layer decreases in the number but not so different from the bulk in nature, such as the distributions of size and shape. It is, therefore, considered at the moment that the hard layer or the ordered layer is one of the most plausible causes for the decrease of a boson peak mode as well as the fast process.

IV. CONCLUSION

In this paper, we have studied the low-energy excitations and the picosecond fast process in polystyrene thin supported films using inelastic and quasielastic neutron scattering in a temperature range from 11 to 430 K, covering the bulk glass transition temperature T_g . We found in the analysis of elastic

FIG. 10. Thickness dependence of a fraction of the fast process $A_{fast}(Q)$ ($\circ$) and density of phonon states of the boson peak mode $G_B(\omega)$ ($\bullet$).

scattering that the mean square displacement $\langle u^2 \rangle$ decreased with the film thickness in the whole temperature range, showing the hardening in the thinner films. In the inelastic scattering, we also found that the density of phonon states $G(\omega)$ decreased with the film thickness in both the Debye mode and the boson peak mode although the boson peak energy was unaltered. Furthermore, in the quasielastic scattering, the fraction of the picosecond fast process $A_{fast}(Q)$ decreased with the film thickness without changing the relaxation rate Γ . The thickness dependence of $A_{fast}(Q)$ is very similar to that of the density of phonon states of the

boson peak $G_b(\omega)$, suggesting that the boson peak and the fast process are originated from the same molecular origin. We have examined two possibilities for the hardening: chain confinement effects in a thin film and the hard layer at the interface. Assuming that the defects or voids are the molecular origin for the both modes, the decrease in the number of defects or voids in the hard layer without changing the nature could explain all the observations in the experiments. It is, therefore, concluded at the moment that the hard layer at the interface is one of the most plausible reasons for the hardening with decreasing the film thickness.

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