

Chemical and Biological Remediation of CCA-Treated Waste Wood

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Abstract—Since common disposal options such as landfill and incineration for chromated copper arsenate CCA-treated waste wood are becoming more unacceptable, there is a need to develop alternative technologies to use CCA-treated waste wood as a potential fiber source. Chemical and biological remediations of CCA-treated waste wood are thought to be environmentally acceptable. This paper reviews the ability of chemical and microbial processes to remove chromium, copper, and arsenic elements from CCA-treated waste wood. Some researchers have explored chemical extraction using various inorganic and organic acids. Depending on several parameters, such as concentration, time, temperature, pH, particle size, etc., chemical extraction was found to be effective in removing much of the CCA from treated wood or contaminated wastes. On the other hand, bioremediation using bacteria and fungi is another possible method for removal of heavy metals from treated wood since some bacteria and fungi are extremely tolerant to toxic metals. Some copper tolerant fungi can remove some of the arsenic and chromium as well as copper. In addition, some metal leaching bacteria can be used effectively to extract concentrated heavy metal ions from treated wood.

Keywords: CCA wood preservative, treated waste wood, chemical extraction, microbial processes, bioremediation, detoxification, organic acid

1. Introduction

Chromated copper arsenate (CCA) has been a major water-borne wood preservative for more than 50 years for many applications. Chromium, copper, and arsenic elements of CCA wood preservative are stabilized in the wood by means of a number of chemical reactions called fixation. Chromium plays a role in the fixation reactions, while copper and arsenic are important in preservative efficacy due to their toxicity to wood degrading organisms. Depending on the specific forms of chromium, copper, and arsenic, these elements might be more or less carcinogenic, mutagenic, and toxic to a wide range of animals and harmful to the environment as well. Although CCA-treated wood is generally not considered toxic waste, there is an increasing public concern about environmental contamination caused by CCA-treated wood removed from service. The main reason for the concerns about CCA-treated waste wood is possible release of chromium, copper, and arsenic elements. Some of these elements can be released or leached from treated wood during managing spent CCA-treated wood such as reusing, recycling, landfilling, or burning. Remediation of CCA-treated wood before management options for treated wood can decrease concerns about environmental pollution and also the safety of the workers involved in the management of CCA-treated waste wood. This paper reviews recent advances and achievements on the removal of chromium, copper, and arsenic elements from CCA-treated waste wood by chemical and biological extraction.

2. Quantity of CCA-treated waste wood

Cooper¹⁾ has recently reported that the volume of CCA-treated waste wood to be removed from service will increase significantly in the next two decades as a result of the historical use of CCA wood preservatives for residential construction. McQueen and Stevens²⁾ estimated that quantity of CCA-treated wood removed from service would increase to $12 \times 10^6 \text{ m}^3$ by 2004 in the USA. Although CCA wood preservatives will be phased out for residential applications in the USA by 2004, based on a 30-year average service life of CCA-treated wood, amount of CCA-treated wood is expected to increase each year. In Canada, on the other hand, the volume of spent CCA-treated wood will increase to $2.5 \times 10^6 \text{ m}^3$ by 2020¹⁾.

Disposal of CCA-treated wood is also a growing problem in a number of European countries. The total amount of waste wood, for example, is around $3\text{--}4 \times 10^6$ tons per year of which $2.1\text{--}2.4 \times 10^6$ tons contains toxic components such as wood preservatives in Germany and France³⁾. A recent study by Stalker⁴⁾ showed that similar restrictions on CCA wood preservatives would be present in some European countries and Europe would have adopted a uniform policy over CCA wood preservatives by 2004. He also stated that CCA wood preservative might remain important in just a few equatorial and southern hemisphere countries in next 10 years⁴⁾.

3. Options for the disposal of CCA-treated waste wood

A general hierarchic managing system for treated waste wood was defined by Cooper (Fig. 1)¹⁾. In this hierarchic system, each option has its own specific importance. However, removal of chromium, copper, and arsenic elements from CCA-treated waste wood before some options such as recycling, physical treatments (lique-

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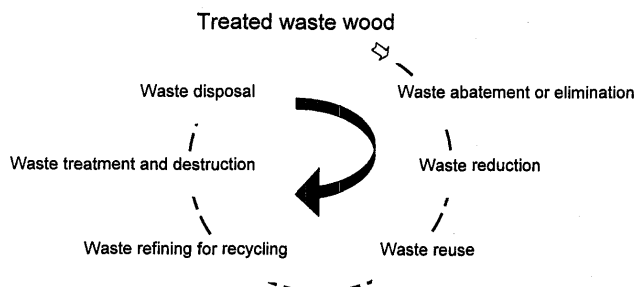


Fig. 1. Hierarchic managing options for treated waste wood.

faction, incineration, pyrolysis, etc.), and disposal (landfilling) will help alleviate potential soil and groundwater contamination in the landfills and air-pollution caused by toxic gases and fumes^{5,6}. In addition, CCA-treated waste wood can be used for use in wood-based composites following extraction or bioremediation processes to remove toxic heavy metals since the quality and cleanliness of the wood furnish affects bonding properties of the wood particles¹. According to the hierarchic systems by Cooper¹, removal of heavy metals from treated wood especially before waste refining for recycling, waste treatment and destruction, and waste disposal will be essential for acceptance of CCA-treated waste by the manufacturers and public.

4. Removal of CCA elements from treated wood

4.1 Chemical extraction of CCA-treated wood

In chemical extraction, some factors are important in the removal of elements. Diffusion of extracting chemical to the wood, reaction of the chemical with the heavy metals, wood particle size, concentration of extracting chemical, pH, temperature, extraction duration, mechanical shaking or solid state extraction are important factors in the extraction of treated waste wood⁵⁻⁷. Solvent extraction of CCA-treated waste wood before bioremediation in dual

remediation processes is considered efficacious in applying bioremediation process that is sensitive to high concentrations of copper, chromium, and arsenic elements in treated wood⁶.

The objective of chemical extraction of CCA-treated waste wood is to form water-soluble compounds from the water-insoluble CCA compounds fixed to the wood components such as lignin and carbohydrates during fixation reactions⁶. Kartal and Clausen⁸) and Kartal and Clausen⁹) stated that exposure of CCA-treated wood to acid extraction can reverse the CCA fixation process thereby converting CCA elements into their water-soluble form. Several researchers have studied acid extraction, one of the most extensively used methods, to remove of CCA components^{5,6,8-24,25}. These studies suggested the feasibility of many organic acids, such as citric, acetic, formic, oxalic, ethylenediaminetetracetic (EDTA), fumaric, tartaric, gluconic, and malic, and mineral acids, such as sulphuric, hydrochloric, nitric, and phosphoric acids can remove copper, chromium, and arsenic elements.

On the other hand, Kazi and Cooper¹⁶) extracted effectively most of CCA components from treated wood using hydrogen peroxide. In addition, some deck brighteners and washes containing sodium hypochlorite and sodium percarbonate were shown to be effective in the leaching of CCA elements²⁵. Laboratory studies showed that high concentrations of humic acid increased the leaching of copper and chromium from CCA-treated wood²⁶.

Recent studies have concentrated on organic acid extraction of CCA-treated waste wood. Some works showed that the removal of copper, chromium, and arsenic from CCA-treated wood waste increased significantly during oxalic acid extraction because oxalic acid functions not only as a chelating agent to sequester metal ions but also to reduce the pH thus providing acid conditions for remediation (Table 1)^{6,8,9,17,19,20,23,27}. On the other hand, EDTA and nitrilotriacetic acid (NTA), other

Table 1. Percentage removal of CCA-elements from treated wood using some organic acids

Acid		Extraction time	Wood source	Percentage removal of elements			Literature
				Cu	Cr	As	
Oxalic acid	1%	24 h	Sawdust	81	62	89	Clausen and Smith 1998
Oxalic acid	1%	24 h	Chips	16	14	42	Clausen and Smith 1998
Oxalic acid	1%	24 h	Steam exploded chips	73	1	37	Clausen and Smith 1998
Oxalic acid	1%	24 h	Wafers	20	40	80	Clausen 2000
Oxalic acid	1%	24 h	Sawdust	61	41	75	Kartal and Kose 2003
Oxalic acid	1%	24 h	Chips	45	21	50	Kartal and Kose 2003
Oxalic acid	1%	18 h	Chips	23	65	74	Kartal and Clausen 2001
Oxalic acid	1%	18 h	Chips	52	0	59	Clausen <i>et al.</i> 2001
Oxalic acid	1%	18 h	Chips	55	60	75	Son <i>et al.</i> 2003
Citric acid	pH : 3.5	24 h	Chips	42	42	38	Shiau <i>et al.</i> 2000
Citric acid	pH : 3.5	24 h	Steam exploded chips	76	8	45	Shiau <i>et al.</i> 2000
Acetic acid	pH : 3.5	24 h	Chips	31	32	30	Shiau <i>et al.</i> 2000
Acetic acid	pH : 3.5	24 h	Steam exploded chips	69	0	37	Shiau <i>et al.</i> 2000
EDTA	1%	24 h	Sawdust	93	36	38	Kartal 2003 ; Kartal and Kose 2003
EDTA	1%	24 h	Chips	60	13	25	Kartal 2003 ; Kartal and Kose 2003
NTA	1%	24 h	Sawdust	89	35	33	Kartal and Kose 2003
NTA	1%	24 h	Chips	9	45	22	Kartal and Kose 2003
Oleic acid	pH : 2	24 h	Wood blocks	67	63	81	Gezer <i>et al.</i> 2003

chelating agents like oxalic acid, were found to be effective in copper removal from CCA-treated wood. EDTA and NTA extraction was the key to unfix copper and was also used effectively in conjunction with oxalic acid for removal all CCA-components from treated wood (Table 1)²³⁾. In addition, oleic acid was found to be effective in copper, chromium, and arsenic removal and removal efficiency increased at lower pH levels than 2.5 in a recent study (Table 1)²⁴⁾.

In acid extraction, temperature, acid concentration and other variables can be optimized to minimize remediation time¹⁾. On the other hand, with dual remediation process, it is possible to increase removal efficiency with selecting proper solvents for any specific heavy metals.

As reviewed above, laboratory and semi-pilot plant scale trials indicated the feasibility of chemical extraction using various kinds of acids. However, few commercial plants have been operating.

4.2 Bioremediation of CCA-treated waste wood using bacteria and fungi

Bioremediation of CCA-treated wood involves complex biological, chemical, and physical reactions which are able to immobilize or transform toxic heavy metals. In fact, it is difficult to remove heavy metals from treated wood because they are fixed to the wood components during chemical fixation reactions. The use of microorganisms for remediation of CCA-treated wood has been receiving an increasing attention for a long time because of low cost and high efficiency compared to chemical extraction processes. Many microorganisms including bacteria and fungi can be used effectively in removing heavy metals from CCA-treated wood. Many organisms have been identified that are capable of oxidizing or reducing chromium, copper, and arsenic to water-soluble forms, which can be then removed from treated wood⁷⁾.

The bacterial mechanism is the active efflux pumping the toxic heavy metal out of the cell or the enzymatic detoxification converting a toxic ion into a less toxic or less available metal ion²⁸⁾. Greaves²⁹⁾ also proposed that bacterial capsules and slime layers complex with elements such as copper and lock up the toxic metal when it is released in small quantities by bacterial enzymes³⁰⁾.

Clausen³¹⁾ isolated several bacteria capable of removing copper, chromium, and arsenic from treated wood. Of 28 different bacterial species, three isolates, *Acinetobacter calcoaceticus* FN02, *Aureobacterium esteroaromaticum* VV03, and *Klebsiella oxytoca* CC08 were able to remove 98% chromium which is the most difficult component of CCA wood preservative to release from treated wood. On the other hand, copper removal was 93% with *Bacillus licheniformis* CC01. Clausen and Smith⁶⁾ showed that gram-positive spore-forming bacteria from the genus *Bacillus* are commonly isolated from treated wood and tolerant of copper levels in CCA-treated wood. In the study by Clausen and Smith⁶⁾, CCA-treated sawdust was inoculated with liquid culture of *B. licheniformis* for 10 days. Exposure to the bacterium removed 91% copper, 45% arsenic, and 15% chromium from CCA-treated sawdust. Moreover, pre-treatments (steaming or acid extraction) could enhance bacterial remediation of CCA-treated wood^{6,8,9,17)}. Kartal and Clausen⁸⁾, Kartal and Clausen⁹⁾, and Clausen *et al.*¹⁷⁾ showed that oxalic acid

extraction followed by bacterial fermentation with *B. licheniformis* removed about 62% CuO, 79% CrO₃, and 90% As₂O₅ of initial amounts of these elements in CCA-treated wood. Similar results were obtained when CCA-treated wood exposed to steaming before bacterial fermentation process⁶⁾. *Bacillus* ssp. are ubiquitous in soils and are capable of producing pectinolytic and cellulolytic enzyme systems that may assist in releasing copper and arsenic from wood^{6,8,9)}. Cole and Clausen³²⁾ stated that *B. licheniformis* is able to accumulate copper and chromium intracellularly. Daniel *et al.*³³⁾ examined copper accumulations as dense particles within the nuclear region of tunneling bacteria. Felton and DeGroot⁷⁾ stated that removal of arsenic from CCA-treated wood with bacteria results in a complex relationship between bacteria oxidizing and reducing copper and chromium and the complexes formed by their metabolites.

In addition to bacteria, fungi play an important role in remediation of CCA-treated wood and heavy metals can be transformed by the enzyme systems of fungi. In some cases, fungus cell structure shows ability to absorb heavy metals from several media containing heavy metal ions. Fungal remediation of CCA-treated wood can be achieved by selected fungi having catabolic activity and ability to transform the toxic compounds and bring the concentration to lower levels³⁴⁾. At the same time, remediation conditions must be made conducive to microbial growth or activity supplying inorganic nutrients, oxygen, moisture content, suitable temperature, source of carbon and energy^{34,35)}. Felton and DeGroot⁷⁾ stated that because chromium, copper, and arsenic cannot be transformed into nontoxic forms, the objective of remediation of CCA-treated wood with fungi is to reduce or oxidize these elements to water-soluble forms. Changes in valance state and alkylation are the main routes in transformation of toxic ions. Gomes *et al.*³⁶⁾ also pointed out that fungal tolerance to heavy metals can be due to diverse mechanism such as accumulation or biosorption of heavy metals by cell wall components and extracellular materials, chelation or precipitation by secreted metabolites such as enzyme or acid, and complexation with inner low molecular weight proteins.

Fungi and bacteria can be used as biosorbents for heavy metals³⁷⁾. The metal uptake process is complex and dependent on the chemistry of the metal ions, specific surface properties of the organisms, cell physiology and physical conditions such as pH, temperature, and metal concentration of medium. Fungal biosorption of heavy metals on fungi occurs as a result of ionic interactions and complex formation between metal ions and functional groups present on the fungal cell surface. The functional groups in the biosorption of heavy metals are phosphate, carboxyl, amine, and amido groups³⁸⁾. The use of microbial biomass for the biosorption of metals from solid and aqueous wastes has been proved to be a promising alternative to remediation strategies. Fungus biomass belonging to the genera *Rhizopus*, *Penicillium* and *Aspergillus* were shown to be potential for the removal of varying heavy metals from aqueous solutions^{36,39,40)}.

Previous studies on the chemical and biological remediation of CCA-treated wood showed that the type of chemicals, fungi, and bacteria has an effect on remediation

and final concentrations of CCA in the waste wood^{41,42}. The removal of copper, chromium, and arsenic from CCA-treated wood increased significantly during oxalic acid extraction^{8,9,17,19,20}. Oxalic acid can be produced in a biotechnological process because some fungi are capable to secrete oxalic acid at several concentrations into the culture broth⁴¹. Oxalate is a small agent penetrating into the cell wall structure of wood and may function in conjunction with metals in the initiations of depolymerization of wood cell components. Oxalate produced by brown-rot fungi show ability to complex iron and other metal ions. The properties of these chelators suggest their applicability to the remediation of treated waste wood containing heavy metal ions. Fungi evolve several mechanisms to prevent cellular contact with metals. Extracellular complexation mechanism which prevents cellular contact with metals is the ability of the fungi to produce organic acid such as oxalic acid. For instance, the tolerance of some decay fungi to copper element has been linked to amount of oxalic acid produced by the fungi^{6,22,41}. Preservative-tolerant organisms are of great interest from two different perspectives. Mechanism of tolerance would allow development of new wood preservatives and these organisms could be used for the bioremediation, biodeterioration, and bioconversion of preservative-treated waste wood⁴³.

The microbial production of organic acids is of growing interest in the treatment of pollution and remediation of treated wood. In most fungi, leaching of heavy metals is mediated by the production of organic acids, which provide a source of protons and metal complexing organic acid ions⁴⁴. Studies by Kartal and Imamura²¹ and Kartal *et al.*⁴¹ showed that the brown-rot fungus *Fomitopsis palustris* (Berkeley et Curtis) Murrill (TYP 6137) remediation of CCA-treated sawdust for 10 days removed about 72% copper, 87% chromium, and 100% arsenic, while 50% copper, 69% chromium, and 85% arsenic were removed from treated sawdust after 10-days remediation by another brown-rot fungus *Laetiporus sulphureus* (Bulliard ex Fries) Bondarcev et Singer (IFO 30745). The percentage copper, chromium, and arsenic by brown-rot fungus *Coniophora puteana* (Schum ex Fries) Karsten (COP 6275) remediation was about 67%, 19%, and 18%, respectively. In these studies, oxalic acid produced by the fungi during fermentation was used for the removal of metal elements via bioleaching^{21,41}. These studies showed that the ability of fungi, which are able to produce high amounts of oxalic acid to remove heavy metals from CCA-treated wood, can be considered as potential biological agents for the acid extraction of treated wood. A similar study by Son *et al.*²⁷ also showed that remediation of CCA-treated wood by *F. palustris* grown in a bioreactor resulted in 61% copper, 72% chromium, and 59% arsenic removal.

Other studies suggested investigated the potential of the fungus *Aspergillus niger* to remove copper, chromium, and arsenic from waste wood treated with CCA wood preservative^{21,42}. *A. niger* was cultivated in carbohydrates media in order to produce large quantities of oxalic acid. Bioremediation of CCA-treated wood in the second stage was performed through leaching of heavy metals with oxalic acid occurred during the first stage.

Exposure of CCA-treated chips to *A. niger* for 10 days decreased 97% arsenic. In addition, *A. niger* fermentation removed 49% copper and 55% chromium from CCA-treated chips.

Although white-rot fungi are usually less tolerant to copper-based wood preservatives than brown-rot fungi, some white-rot fungi are able to degrade wood treated with copper-containing preservatives⁴⁵. Metal ions are involved in the decomposition of cellulose and hemicellulose by brown-rot fungi, whereas in white-rot fungi, copper and manganese directly participate in the process of lignin degradation⁴⁶. White-rot fungi can concentrate metals taken up from substrate in their mycelia via biosorption^{35,46}. White-rot fungi growing on wood can accumulate copper element from wood in their fruit bodies. On the other hand, enzymes such as hemicellulolytic degrading and ligninolytic enzymes secreted by white-rot fungi play a role in removal or degradation of heavy metals.

The white-rot fungus *Trametes versicolor* is known to be less tolerant against CCA wood preservative than the brown-rot fungus *Gloeophyllum trabeum*⁹. Jusoh and Kamdem⁴⁷ also showed that lower CCA retentions levels were necessary to prevent the growth of the white-rot fungus *Irpex lacteus* and *T. versicolor* compared to the brown-rot growth. Knowledge on the interaction of heavy metal ions with enzyme systems of white-rot fungi and the application of fungal mycelia for remediation is important for developing novel remediation technologies for treated wood.

5. Concluding remarks

Exposure of CCA-treated waste wood to acid extraction may reverse the CCA fixation reactions because high acidic conditions play a role in releasing CCA elements from treated wood. On the other hand, pre-chemical extraction of CCA elements from treated wood seems to efficiently work for the subsequent bioremediation processes in case of high concentrations of toxic heavy metals in treated wood⁷. For successful bioremediation, processes are highly dependent on selection of proper organisms and process conditions for degradation to occur. Bioremediation of CCA-treated waste wood offers several advantages over other options for treated waste wood such as landfilling, burning, etc in terms of environmental soundness. However some heavy metals may not be removed by bioremediation using a specific organism and microbial metabolism of toxic heavy metals may result in toxic compounds. Because of these complexities, successful bioremediation can be achieved with several disciplines as microbiology, engineering, ecology, geology, and chemistry⁴⁸.

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